

ENGINE INSTALLATION

NOTE

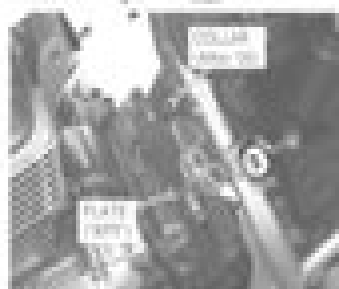
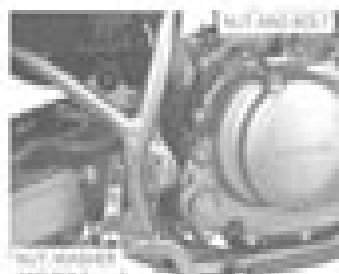
- Note the installation direction of the engine mounting bolts:
 - 10 - 15 model page 7-2
 - After 16 page 7-2

Using the floor jack or other elevation support, carefully place the engine into the frame and maneuver it into place.

Carefully align the bolt holes in the frame and engine.

Align the mounting bolt holes and install the following hardware:

- Top left: install the engine and a fender nut
- Top: install engine fender bolt, washer and nut (10 mm)
- Top: install engine fender plate with the two bolts
- Under right side of the engine (After 16 model)
- Top: install engine fender bolt and nut (10 mm)



- Install lower engine fender bolt, under right side of the engine (and nut 10 mm)

The engine plate
on the right side
is not used with
the 10 mm
nut and
washer.

- Install engine fender plate with the two bolts and nuts (10 mm)
- Install engine fender bolt and nut (10 mm)



The engine plate
on the left side
is not used with
the 10 mm
nut and
washer.

- Install engine fender plate with the two bolts and nuts (10 mm)
- Install engine fender bolt and nut (10 mm)

After installing the oil filter, tighten them to the specified torque.

TORQUE

- 10 mm nut: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- 10 mm nut: 10 Nm (9.2 kgf-m, 67.6 ft-lb)

Push the top of each rubber cap onto the fender plate and install them over the upper engine fender bolt.



After the work
on the engine
is complete,
install the
engine cover.

Install the removed parts from the engine removal procedure (page 7-1) in the reverse order of removal.

TORQUE

- Pumping bolt: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- Gearshift pedal: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- Accelerator pedal (10 - 15 model): 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- 10 Nm (9.2 kgf-m, 67.6 ft-lb)

NOTE

- Replace the timing mounting bolts with new ones.
- When installing the drive sprocket, install the sprocket with the flat surface facing out. Set the timing plate into the counter shaft groove and move it to align the bolt holes in the plate and sprocket, then install the bolts.
- When installing the gearshift pedal, install it so the clearance between the timing bolt cap nut and pedal end is as follows:
 - 10 - 15 model: 10 mm (0.3 in)
 - After 16: 10 mm (0.3 in)

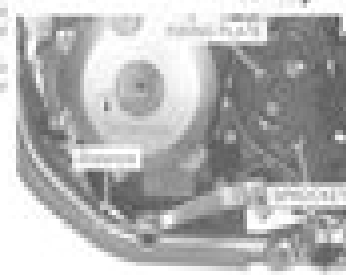
Check the following:

- clutch cable tension (page 5-10)
- drive chain slack (page 5-10)
- brake pedal freeness (page 5-10)

Install the following:

- carburetor (page 6-1)
- exhaust pipe (page 7-1)
- air filter (After 16 model) (page 6-1)

Fit the motorcycle with engine oil (page 7-10).



2015 Crf150f Manual

Editors of Haynes Manuals



2015 Crf150f Manual:

Honda CRF150F Service Manual, 2003-2005, 201? The Cyclepedia Press LLC Honda CRF150F digital service manual features detailed full color photographs and wiring diagrams complete specifications with step by step procedures performed and written by a seasoned Honda dealer trained technician Our Honda CRF150F digital motorcycle workshop manual provides service repair and maintenance information for the following offroad motorcycles 2003 Honda CRF150F 2004 Honda CRF150F 2005 Honda CRF150F 2003 Honda Service Manual CRF150F, 2002 **Honda CRF150F 2006-18, CRF125F 2014-18** Editors of Haynes Manuals, 2020-01-14 Complete coverage for your Honda CRF150F built from 2006 18 or your CRF125F built from 2014 18 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color *2015 Honda Fit Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book* Helming, 2015-07-08 **Honda Shop Manual and Handbook**, 196? **Owner Manual Compatible with 2015 Honda Pilot - OEM Owners Manual, Factory Glovebox Book** Helming, 2015-07-04 Honda VFR750 & 700 V-fours Owners Workshop Manual Haynes Publications, Incorporated, Jeremy Churchill, Mark Coombs, 1995 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *Honda VFR800FI Service and Repair Manual* Mark Coombs, 2000 Whether the reader has simple maintenance or a complete engine rebuild in mind he or she can rest assured that there s a Haynes manual for just above every popular domestic and import car truck and motorcycle By conducting complete tear downs and rebuilds the staff at Haynes Publishing has discovered all the problems owners will find when repairing or rebuilding their vehicles By documenting each process with hundreds of illustrations and step by step instructions that show the exact order of assembly Haynes manuals make every step easy to follow Honda CBF125 and CB125F Phil Mather, Editors of Haynes Manuals, 2020-05-26 Complete maintenance and repair information for your Honda CBF125 and CB125F Honda XR250/400 Owners Workshop Manual Alan Ahlstrand, John Harold Haynes, 1996-01-01

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