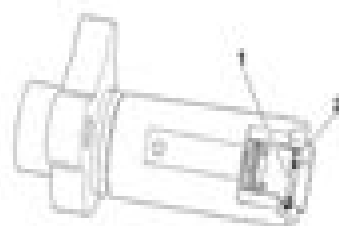


Fit snap ring into the groove. Slowly release the plunger to ensure that it is held in place.



10

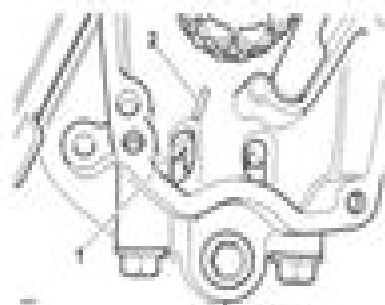
1. Remove the snap ring.
2. Snap ring.

- a) Fit a new O-ring and gasket to the hydraulic tensioner.
- b) Fit the tensioner to the cylinder head as noted for removal. Tighten the bolts to 8 Nm.
- c) Remove the wedge, taking care not to move or damage the tensioner blade.
- d) Remove the Camshaft Timing Pin T380000.
- e) To release the hydraulic tensioner, rotate the crankshaft 180° in a turn anti-clockwise using the bolt fixed to the end of the crankshaft. Then rotate the crankshaft clockwise two revolutions until the dot mark on the primary gear aligns with the line on the crankcase.
- f) Check that there is tension in the camshaft drive chain and the timing marks at the camshaft sprockets are correctly aligned.

#### Note:

1. After fitting to the engine, the hydraulic tensioner will be empty of engine oil. After starting the engine, the camshaft drive chain and tensioner blade will be noisy until full pressure is felt at the tensioner plunger. This could take up to 5 seconds.
2. Check that the tensioner plunger is correctly located in the middle of the camshaft drive chain tensioner blade when viewed from above.

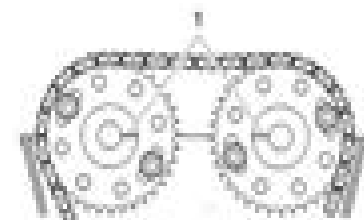
3. Rotate the engine through 4 full revolutions, and start number 1 cylinder to TDC. Ensure that the dot mark on the primary gear aligns with the line on the crankcase.



1. Dot mark.
2. Marker line.

#### Note:

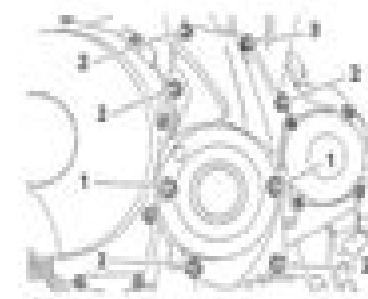
- The alignment marks do not need to be perfectly in line to each other, they only need to be pointing to each other.
- Check that the camshaft timing marks point at 12 o'clock before.



10

1. Camshaft alignment marks.
2. Recheck the tensioner plunger location against the camshaft drive chain tensioner blade.
3. Refit the camshaft cover (see page 3-7).
4. Fit a new gasket to the right-hand crankcase cover.
5. For **Daytona 675** and **Daytona 675 R**: fit the crankcase cover and tighten its bolts to 8 Nm.

12. For **Street Triple** and **Street Triple R**: fitting the position of the M6 x 25 mm bolts, the M6 x 20 mm bolts and the bolt fixed with a new copper washer, with the crankcase cover, tightening the bolts to 8 Nm.



1. M6 x 25 mm bolt.
2. M6 x 20 mm bolt.
3. M6 x 20 mm bolt with copper washer.

## Camshaft Drive Chain Tensioner Blade

### Disassembly

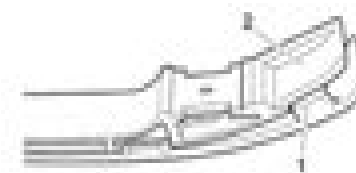
#### Note:

- For the purpose of this instruction, the top of the tensioner blade is where the pad is located.
- 1. Release the clip and remove the pad.



10

1. Pad.
2. Clip (now only shown).
3. Connect the top hook from the tensioner blade.



10

1. Top hook.
2. Tensioner blade.

# 2015 Daytona 675 Repair Manual

**M Lipman**



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reaction a process in which one or more substances the reactants are converted to one or more different substances the  
products substances are either chemical elements or compounds

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web to the left of the arrow we have the before situation this side represents the substances we have before the reaction  
takes place they are called the reactants to the right of the arrow we have the after situation this side represents the  
substances that we have after the reaction has taken place they are called the products

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chemical reaction is likely occurring a change in color occurs during the reaction a gas is produced during the reaction a  
solid product called a precipitate is produced in the reaction

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web balance the following equations and indicate the type of chemical reaction taking place 1  $\text{CaF}_2$  2  $\text{NaF}$  1  $\text{Ca}$  type of  
chemical reaction single displacement 2  $\text{CaCO}_3$  1  $\text{CaO}$  1  $\text{CO}_2$  type of chemical reaction decomposition

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in the chemical equation knowing the properties of each reaction will help you identify each one method 1 identifying  
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reactions multiple choice indicate the type

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web balance the following equations and indicate the type of reaction taking place 1  $\text{NaBr}$   $\text{H}_3\text{PO}_4$   $\text{HBr}$   $\text{Na}_3\text{PO}_4$  type of reaction  
2  $\text{CaOH}$  2  $\text{Al}_2\text{SO}_4$  3  $\text{CaSO}_4$   $\text{AlOH}$  3 type of reaction 3  $\text{Mg}$   $\text{Fe}_2\text{O}_3$   $\text{Fe}$   $\text{MgO}$  type of reaction 4  $\text{C}_2\text{H}_4$   $\text{O}_2$   $\text{CO}_2$   $\text{H}_2\text{O}$  type of reaction 5  
 $\text{PbSO}_4$   $\text{PbSO}_3$   $\text{O}_2$  type of reaction 6  $\text{NH}_3$  12