



B0667073



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- (1) Blade  
(2) Spring Plate  
(3) Blade Screw

(A) Loosen



B11897049

### Blades

1. Turn over the mower.
2. Loosen the blade screws (3).
3. Remove the blade screws (3), spring plates (2) and blades (1).

#### NOTE

- To remove the blades securely, wedge a wooden block between one blade and the housing in such position that it will hold the blade safely while loosening or tightening the blade screws.
- If you proceed to remove the blade pulley, loosen the blade pulley mounting nut before loosening the blade screw, using same wooden block as this process.

#### (When reassembling)

- Install the spring plate (2) noting its direction.

| Tightening torque | Blade screw | 88.0 to 117.6 N·m<br>9.0 to 12.0 kgf·m<br>64.5 to 86.8 ft·lb |
|-------------------|-------------|--------------------------------------------------------------|
|-------------------|-------------|--------------------------------------------------------------|

#### NOTE

- After reassembled the blade (1), check the blade slippage. If the blade slips below blade slippage torque (66.7 N·m, 6.8 kgf·m, 49.2 ft·lb), check the blade tightening torque and spring plate.

### Blade Pulley and Blade Shaft

1. Remove the blade pulley mounting nut (1), spring washer (2) and plain washer (3).
2. Remove the blade pulley (4).
3. Unscrew the pulley holder mounting bolt (12), and remove the pulley holder (9) from the mower deck.
4. Remove the blade pulley key (14) and bearing cover (5).
5. Tap out the blade shaft (12) from the pulley holder.
6. Remove the bearing cover (11), bearings (7), (10) and collar (8).

#### (When reassembling)

- Apply grease to inside of the pulley holder (9) and bearings (7), (10).
- Install the bearing covers (6) (11) noting their directions.

| Tightening torque | Blade pulley mounting nut   | 88.0 to 117.6 N·m<br>9.0 to 12.0 kgf·m<br>64.5 to 86.8 ft·lb |
|-------------------|-----------------------------|--------------------------------------------------------------|
|                   | Pulley holder mounting bolt | 48.9 to 54.2 N·m<br>5.1 to 5.9 kgf·m<br>36.8 to 40.0 ft·lb   |

- (1) Blade Pulley Mounting Nut (8) Collar  
(2) Spring Washer (9) Pulley holder  
(3) Plain Washer (10) Bearing  
(4) Blade Pulley (11) Bearing Cover  
(5) Pulley Holder Plate (12) Blade Shaft  
(6) Bearing Cover (13) Pulley Holder Mounting Bolt  
(7) Bearing (14) Blade Pulley Key

# 20flht Service Manual

**TD Snyder**



## **20flht Service Manual:**

## The Enigmatic Realm of **20flht Service Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **20flht Service Manual** a literary masterpiece penned by way of a renowned author, readers set about a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of those who partake in its reading experience.

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