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84 POWER UNIT



Fig. 4-89

CRANKSHAFT

After visually inspecting the crankshaft, check it particularly carefully for 1) shaft deflection, 2) condition of crankshaft bearing, and 3) condition of crank pin bearing.

1) Crankshaft deflection

Support crankshaft by "V" blocks, as shown, with the dial gauge rigged to read the runout. Deflection is half the runout read on the gauge and is specified to be within the following limits:

Deflection limit on crankshaft	0.05 mm (0.002 in.)
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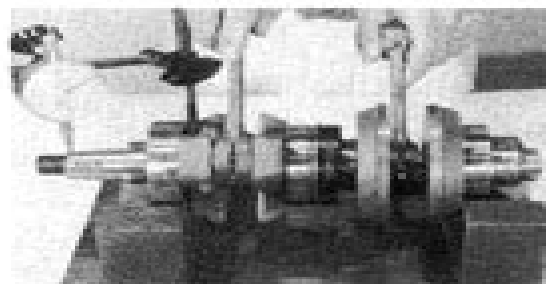


Fig. 4-90

2) Condition of crankshaft bearings

After washing the bearings, clean, spin the outer race of each bearing to see if it rotates smoothly as it should, without any abnormal noise. A bearing giving any abnormal noise or presenting a color signifying burning must be replaced.

To wash the crankshaft, use nonflammable cleaning solvent. At the time of installing it, be sure to oil it with the prescribed lubricant.

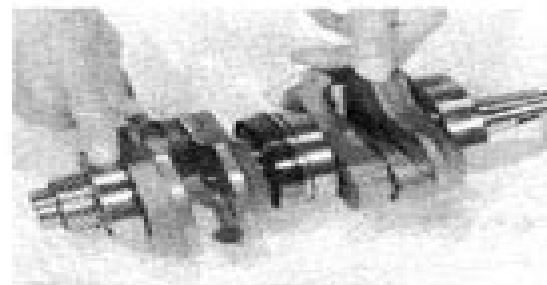


Fig. 4-91

3) Condition of crank pin bearing

Wear on the big end of the connecting rod can be estimated by checking the movement of the small end of the rod. This method can also check the extent of wear on the parts of the connecting rod's big end. If wear exceeds the limit, connecting rod, crank pin and crank pin bearing should all be replaced.

Service limit	5.0 mm (0.20 in.)
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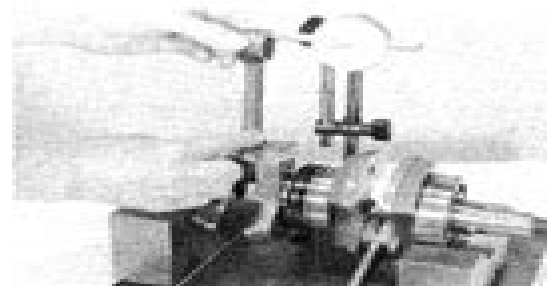


Fig. 4-92

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Jay Storer, John Harold Haynes



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Car and Driver, 2000-07 *Explorer Repair Manual* Ford Motor Company of Australia, **Ford Explorer & Mercury Mountaineer Automotive Repair Manual** Robert Phillip Maddox, John Harold Haynes, 2004 This repair and service manual covers all Ford Explorer and Mercury Mountaineer models 2002 and 2003 1997 Ford/Explorer/Mountaineer Service Manual Ford Motor Company, 1996 **Ford Explorer, '11-'17** Haynes Publishing, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Ford Explorer model years 2011 through 2017 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate *Ford Explorer & Mercury Mountaineer 2002-03 Repair Manual* Robert Maddox, 2004 This manual offers do it yourselfers of all levels total maintenance service and repair information in an easy to use format including photos and illustrations **Ford Explorer 1991 thru 2001** John Haynes, 2005-11-24 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index 2000 Ford Explorer/Mountaineer Ford Motor Company, 1999 *Ford Explorer* Jay Storer, John Harold Haynes, 2001 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide **Explorer Repair Manual** Ford Motor Company of Australia,

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