## TORQUE SPECIFICATIONS

## - 4R70W

Description	Nem	Lb-Ft	Lb-In
Extension Housing Bolts	25-30	19-22	
Pan Retaining Bolts	12-15	9-11	_
Stator Support-to-Pump Body	20-26	15-19	
Main Control Bolts	9-11		80-100
Crossmember-to-Transmission	87-110	65-81	
Converter-to-Flywheel Nuts	27-46	20-33	
Converter Housing Drain Plug	28-30	21-22	
Converter Housing-to-Engine Bolts	55-68	41-50	_
Cooler Lines-to-Case	20-26	15-19	
Front Pump-to-Case	20-26	15-19	
TCC Solenoid-to-Main Control	9-11	_	80-97
Reinforcement Plates-to-Main Control	9-11	_	80-97
Cover Plate-to-Main Control	9-11	_	80-97
Main Control Guide Pin Boits	18-24		160-212
Pressure Tap Plugs	8-16	_	71-141
Output Shaft Speed Sensor	7-10	5-7	
Manual Lever-to-Case	26-37	20-27	T -

(Continued)

# **Chevy Impala Transmission Pan Bolt Torque Specs**

**Mark Steyvers** 

## **Chevy Impala Transmission Pan Bolt Torque Specs:**

Cars & Parts ,1989

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