

Chrysler 300M 1999-2004 Workshop Manual

REMOVAL AND INSTALLATION (Continued)

(12) If front crankshaft seal was bench installed, place Special Tool 6780-2, flange over crankshaft seal to guide and protect seal lip.

(13) Before installing timing cover gasket apply a 1/8 inch bead of Mopar Engine RTV GRTM 2 to the parting line between the oil pan and cylinder block (Fig. 58).

(14) Install timing cover and gasket. Tighten M10 cover bolts to 14 Nm (10 ft. lbs.) and M6 bolts to 12 Nm (9 ft. lbs.) (Fig. 57).

(15) If not previously performed, install crankshaft oil seal using Special Tool 6780-2 shown and 6780-1 installer.

(16) Install crankshaft damper and tighten center bolt to 170 Nm (125 ft. lbs.).

(17) Attach power steering pump to bracket.

(18) Install A/C belt tensioner assembly to timing cover.

(19) Install powersteering steering drive belt over cover pulley and bracket.

(20) Install fan module and accessory drive belts. Refer to COOLING SYSTEM for procedure.

(21) Install upper radiator crossmember. Refer to EXHAUST for procedure.

(22) Connect negative cable.

TIMING CHAIN AND SPROCKETS

REMOVAL

(1) Remove upper intake assembly. Refer to procedure in this section.

(2) Remove cylinder head covers, crankshaft damper, and timing chain cover. Refer to procedure in this section.

CAUTION: When aligning timing marks, always rotate engine by turning the crankshaft. Failure to do so will result in valve and/or piston damage.

REMOVAL AND INSTALLATION (Continued)

(12) Install primary timing chain. Refer to procedure in this section.



Fig. 56 Crankshaft Chain Timing
1 - CRANKSHAFT
2 - CRANKSHAFT SPROCKET

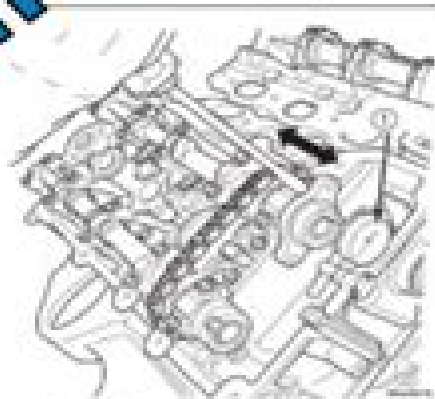


Fig. 57 Crankshaft End Play Measuring

1 - (See note)

ROCKER ARMS

REMOVAL

(1) Remove cylinder head covers. Refer to procedure in this section.

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CAUTION: Always use the correct technique when working on the valve train system.

(1) Rotate engine until the cam lobe is on its base circle. Do so on the rocker arm being removed.

CAUTION: Depress valve spring only enough to remove rocker arm.

(2) Using Special Tools R210 and R210 Adapter, depress valve spring only enough to release tension on rocker arm (Fig. 58).

(3) Remove rocker arm from cylinder head.

CAUTION: If rocker arms are to be reused, identify position of rocker arms for reassembly in their original positions.

(4) Repeat procedure for each rocker arm being removed.

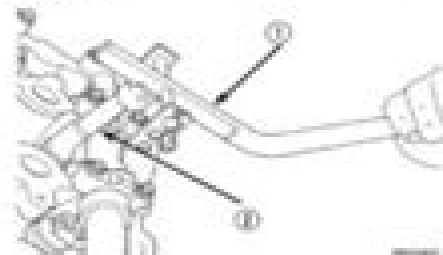


Fig. 58 Rocker Arm—Removal/Installation

1 - SPECIAL TOOL R210

2 - SPECIAL TOOL R210 ADAPTER

INSPECTION

Inspect the rocker arm for wear or damage (Fig. 59). Replace as necessary.

INSTALLATION

(1) Lubricate rocker arm with clean engine oil before installation.

(2) Rotate engine until cam lobe is on its base circle. Do so on the rocker arm being installed.

(3) Using Special Tools R210 and R210 Adapter, depress valve spring only enough to install rocker arm (Fig. 58).

(4) Install rocker arm in original position (if reused) over valve and lock adjuster. Release tension on valve spring.



- 1 - CRANKSHAFT DAMPER
2 - CRANKSHAFT SEAL
3 - CRANKSHAFT SPROCKET
4 - CRANKSHAFT SPROCKET
5 - CRANKSHAFT SPROCKET
6 - CRANKSHAFT SPROCKET
7 - CRANKSHAFT SPROCKET
8 - CRANKSHAFT SPROCKET
9 - CRANKSHAFT SPROCKET
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Chrysler 300m Service Guide

J Dewey



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Table of Contents Chrysler 300m Service Guide

1. Understanding the eBook Chrysler 300m Service Guide
 - The Rise of Digital Reading Chrysler 300m Service Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Chrysler 300m Service Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chrysler 300m Service Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chrysler 300m Service Guide
 - Personalized Recommendations
 - Chrysler 300m Service Guide User Reviews and Ratings
 - Chrysler 300m Service Guide and Bestseller Lists
5. Accessing Chrysler 300m Service Guide Free and Paid eBooks
 - Chrysler 300m Service Guide Public Domain eBooks
 - Chrysler 300m Service Guide eBook Subscription Services
 - Chrysler 300m Service Guide Budget-Friendly Options

6. Navigating Chrysler 300m Service Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Chrysler 300m Service Guide Compatibility with Devices
 - Chrysler 300m Service Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Chrysler 300m Service Guide
 - Highlighting and Note-Taking Chrysler 300m Service Guide
 - Interactive Elements Chrysler 300m Service Guide
8. Staying Engaged with Chrysler 300m Service Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Chrysler 300m Service Guide
9. Balancing eBooks and Physical Books Chrysler 300m Service Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chrysler 300m Service Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Chrysler 300m Service Guide
 - Setting Reading Goals Chrysler 300m Service Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Chrysler 300m Service Guide
 - Fact-Checking eBook Content of Chrysler 300m Service Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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