

TORQUE SPECIFICATIONS

Part tightened	N-m	kgf-cm	ft-lbf
Transmission x Engine	72	730	53
Starter x Transmission	39	400	29
Engine rear mounting x Transmission	65	660	48
Rear end plate x Transmission	18	185	13
Clutch release cylinder x Transmission	12	120	9
Front exhaust pipe x TWC	48	490	35
Front exhaust pipe support bracket	44	450	33
Front exhaust pipe x Exhaust manifold	62	630	46
Crossmember x Engine rear mounting	19	190	14
Crossmember x Frame	65	660	48
Transmission x Transfer	24	240	17
Reverse shift arm bracket set bolt	18	185	13
Rear bearing retainer x Intermediate plate	18	185	13
Shift fork x Shift fork shaft	20	200	14
Straight screw plug	19	190	14
Front bearing retainer x Transmission case	17	170	12
Transmission case x Transfer adaptor	37	380	27
Transmission case x Extension housing	37	380	27
Shift lever housing set bolt	38	390	28
Clutch housing x Transmission case	36	370	27
Oil receiver x Extension housing	11	115	8
Back-up light switch	44	450	32
Restrict pin	37	380	27
Control shift lever retainer x Transfer adaptor	18	185	13
Control shift lever retainer x Extension housing	18	185	13
Filler and drain plug	37	380	27
Speedometer driven gear set bolt (2WD)	11	115	8

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Toyota Pick-ups & 4-runner Automotive Repair Manual John B. Raffa, Larry Warren, John Harold Haynes, 1995

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Table of Contents 1986 Toyota 22r Engine Torque Specs

1. Understanding the eBook 1986 Toyota 22r Engine Torque Specs
 - The Rise of Digital Reading 1986 Toyota 22r Engine Torque Specs
 - Advantages of eBooks Over Traditional Books
2. Identifying 1986 Toyota 22r Engine Torque Specs
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1986 Toyota 22r Engine Torque Specs
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1986 Toyota 22r Engine Torque Specs

- Personalized Recommendations
- 1986 Toyota 22r Engine Torque Specs User Reviews and Ratings
- 1986 Toyota 22r Engine Torque Specs and Bestseller Lists
- 5. Accessing 1986 Toyota 22r Engine Torque Specs Free and Paid eBooks
 - 1986 Toyota 22r Engine Torque Specs Public Domain eBooks
 - 1986 Toyota 22r Engine Torque Specs eBook Subscription Services
 - 1986 Toyota 22r Engine Torque Specs Budget-Friendly Options
- 6. Navigating 1986 Toyota 22r Engine Torque Specs eBook Formats
 - ePub, PDF, MOBI, and More
 - 1986 Toyota 22r Engine Torque Specs Compatibility with Devices
 - 1986 Toyota 22r Engine Torque Specs Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1986 Toyota 22r Engine Torque Specs
 - Highlighting and Note-Taking 1986 Toyota 22r Engine Torque Specs
 - Interactive Elements 1986 Toyota 22r Engine Torque Specs
- 8. Staying Engaged with 1986 Toyota 22r Engine Torque Specs
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1986 Toyota 22r Engine Torque Specs
- 9. Balancing eBooks and Physical Books 1986 Toyota 22r Engine Torque Specs
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1986 Toyota 22r Engine Torque Specs
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1986 Toyota 22r Engine Torque Specs
 - Setting Reading Goals 1986 Toyota 22r Engine Torque Specs
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1986 Toyota 22r Engine Torque Specs

- Fact-Checking eBook Content of 1986 Toyota 22r Engine Torque Specs
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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