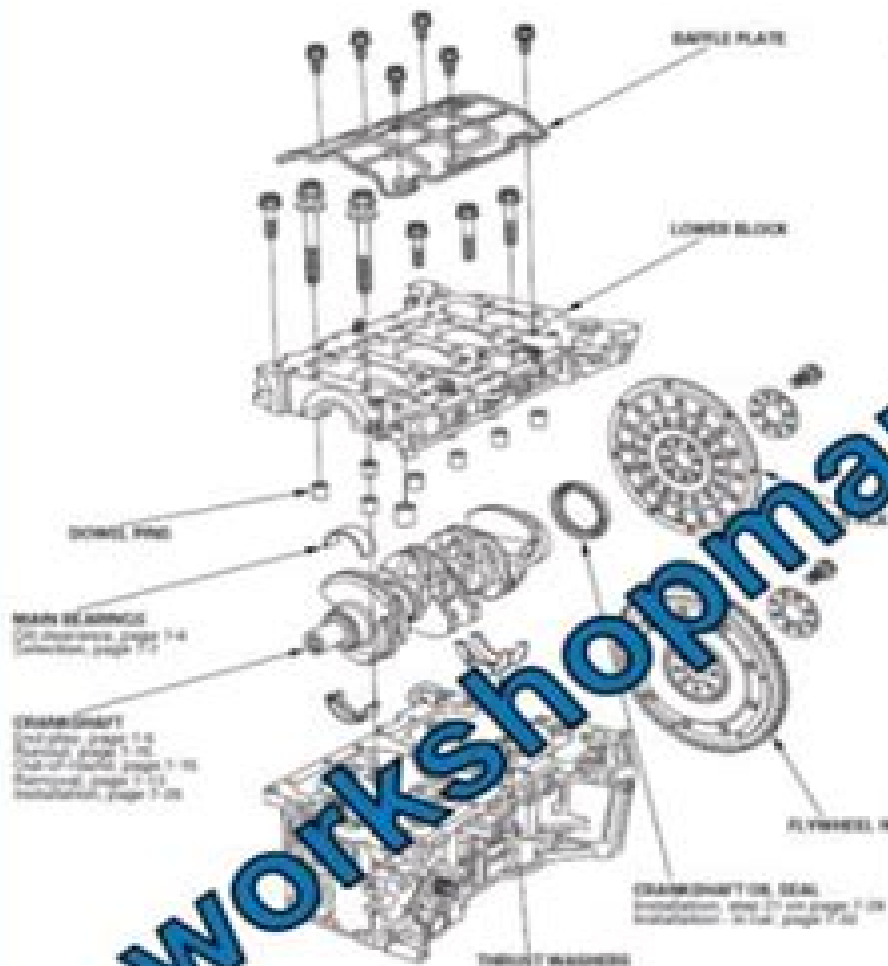


Honda Integra 1993-2006 Workshop Manual

Component Location Index



Cylinder Head Installation

Install the cylinder head in the reverse order of removal.

1. Clean the cylinder head and block surfaces.
2. Install the new cylinder head gasket (A) and dowel pins (B) on the engine block. Always use a new cylinder head gasket.



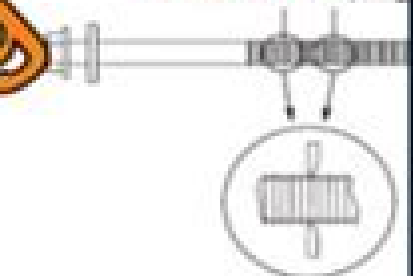
3. Refer to the top dead center (TDC) mark (A) on the crankshaft sprocket with the pointer (B) on the engine block.



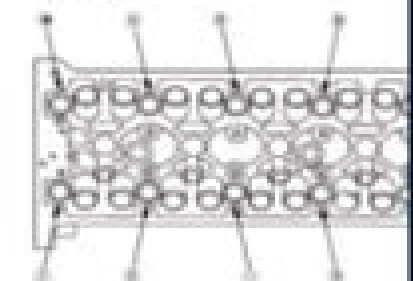
4. Install the cylinder head on the block.

5. Measure point A-B.

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6. If either diameter is less than 15.8 mm (0.625 in.), replace the cylinder head bolt.
7. Apply new engine oil to the bolt threads of all the cylinder head bolts.
8. Tighten the cylinder head bolts in sequence (B) to 14.5 kgf-m (10 ft-lb). Use a beam-type torque wrench. When using a preset-type wrench, be sure to tighten slowly and do not over-tighten. If a bolt makes any noise while tightening it, loosen the bolt and retighten it in the next step.



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R.R. Bowker Company



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Table of Contents 1987 Honda Integra Workshop Manual

1. Understanding the eBook 1987 Honda Integra Workshop Manual
 - The Rise of Digital Reading 1987 Honda Integra Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1987 Honda Integra Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1987 Honda Integra Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1987 Honda Integra Workshop Manual
 - Personalized Recommendations
 - 1987 Honda Integra Workshop Manual User Reviews and Ratings
 - 1987 Honda Integra Workshop Manual and Bestseller Lists

5. Accessing 1987 Honda Integra Workshop Manual Free and Paid eBooks
 - 1987 Honda Integra Workshop Manual Public Domain eBooks
 - 1987 Honda Integra Workshop Manual eBook Subscription Services
 - 1987 Honda Integra Workshop Manual Budget-Friendly Options
6. Navigating 1987 Honda Integra Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1987 Honda Integra Workshop Manual Compatibility with Devices
 - 1987 Honda Integra Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1987 Honda Integra Workshop Manual
 - Highlighting and Note-Taking 1987 Honda Integra Workshop Manual
 - Interactive Elements 1987 Honda Integra Workshop Manual
8. Staying Engaged with 1987 Honda Integra Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1987 Honda Integra Workshop Manual
9. Balancing eBooks and Physical Books 1987 Honda Integra Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1987 Honda Integra Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1987 Honda Integra Workshop Manual
 - Setting Reading Goals 1987 Honda Integra Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1987 Honda Integra Workshop Manual
 - Fact-Checking eBook Content of 1987 Honda Integra Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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