

I I: California model

SPECIFICATIONS

ITEM		SPECIFICATIONS
DIMENSIONS	Overall length	2,230 mm (87.8 in)
	Overall width	800 mm (31.5 in)
FRAME	Overall height	1,170 mm (46.0 in)
	Wheelbase	1,530 mm (60.2 in)
	Seat height	690 mm (27.2 in)
	Ground clearance	155 mm (6.1 in)
	Dry weight	174 kg (383 lb)
	Curb weight	185 kg (408 lb)
	Type	Double cradle
ENGINE	Front suspension	Telescopic fork
	Rear suspension	Swing arm-shock absorber
	Front tire size	100/90-18 56S (Tubeless)
	Rear tire size	140/90-15 70S (Tubeless)
	Cold tire pressure	Up to vehicle capacity load
		Front 200 kPa (2.00 kg/cm ² , 28 psi) Rear 200 kPa (2.00 kg/cm ² , 28 psi)
		Up to 90 kg (200 lb) load
		Front 200 kPa (2.00 kg/cm ² , 28 psi) Rear 200 kPa (2.00 kg/cm ² , 28 psi)
	Front brake, lining swept area	Disc brake, 452 cm ² (70.1 sq in)
	Rear brake, lining swept area	Drum brake, 176 cm ² (27.3 sq in)
CARBURETION	Fuel capacity	12.0 liters (3.2 US gal, 2.6 imp gal)
	Fuel reserve capacity	2.5 liters (0.7 US qt, 0.6 imp qt)
	Caster angle	58°
	Trail	135 mm (5.3 in)
	Front fork oil capacity	366 cc (12.4 US oz, 12.9 imp oz)
	Type	Air cooled 4-stroke O.H.C engine
	Cylinder arrangement	Vertical twin, parallel
	Bore and stroke	75 x 50.6 mm (2.95 x 1.99 in)
	Displacement	447 cc (27.3 cu in)
	Compression ratio	9.3 : 1
	Valve train	Chain driven over head camshaft
	Maximum horsepower	38 BHP/8,000 rpm
	Maximum torque	3.8 kg-m/6,000 rpm
	Oil capacity	2.2 l (2.3 US qt, 1.9 imp qt) After draining
		3.0 l (3.2 US qt, 2.6 imp qt) After disassembly
	Lubrication system	Forced pressure and wet sump
	Air filtration	Paper
	Cylinder compression	1,117 ± 98 kPa (12.0 ± 1.0 kg/cm ² , 171 ± 14 psi)
	Valve clearance IN (cold)	0.08—0.12 mm (0.003—0.005 in)
	Intake valve EX	0.12—0.16 mm (0.005—0.006 in)
	Exhaust valve EX	0° (TDC) at 1 mm lift
	Engine weight	35° (ABDC) at 1 mm lift
	Idle speed	40° (BBDC) at 1 mm lift
		0° (TDC) at 1 mm lift
		60 kg (132 lb)
		1,200 ± 100 rpm
	Carburetor type, venture bore	CV type, 29.3 mm (1.15 in)
	Identification number	VE24A (VE28A)
	Pilot screw	Refer to page 4-12
	Float level	18.6 mm (0.73 in)

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mrp bom and solid models match each other but not for completeness correctness the host of other requirements fall upon
the me designers and project manager overall design

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approved process mechanical data sheets reports minutes of relevant design review meetings company drawing standards
relevant standards e g bs 8888 referenced standards company material equipment standards relevant standards directives
etc e g machinery directive

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the typical self check tools and processes for engineering drawings are as follows on screen check a lightweight review to
identify obvious issues or deficiencies 2d drawing checklist a general list of features which must be on a drawing pdf output
check printing check adobe dc check on screen check

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nov 26 2021 an engineering drawing also named as mechanical drawing manufacturing blueprints drawings dimensional
prints and more refers to one of the technical drawings which helps to define engineering products requirements basically
this type of drawing aims at clearly capturing all the geometric features of products and their components

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to prepare a drawing one can use manual drafting instruments figure 12 or computer aided drafting or design or cad the
basic drawing standards and conventions are the same regardless of what design tool you use to make the drawings in
learning drafting we will approach it from the perspective of manual drafting