

Implementation Notes for installing the Adaptronic e420c onto the 1UZFE Engine

Test system

The test vehicle was a Toyota Soarer which was originally fitted with the 1UZFE. The vehicle had been converted to manual transmission, and a supercharger had been fitted to the engine.

Installation

The following summarises the main details of the installation:

1. The automatic gearbox was replaced with a R154
2. A Yella Terra YT1500 (Eaton M90) supercharger was fitted to the intake of the 1UZFE engine
3. The factory ECU remained connected in a piggyback configuration, so that communication with the digital dash was retained
4. A 3 bar MAP sensor was added, and connected instead of the airflow signal to the original loom
5. An air temperature sensor was added to the intake, and connected instead of the air temperature signal on the original loom.

The wiring of the installation is given on the last page of this document.

Installation Details

The final page of this document shows the wiring diagram to map the Adaptronic connectors to those of the factory ECU.

Triggering and real-time outputs

The original cam angle sensors and crank angle sensor are retained. The factory crank sensor has one output which pulses every 30 crank degrees, which gives the ECU timing information. Each cam sensor has an output which pulses every 720 degrees, which gives the ECU cylinder and a timing reference.

The injector firing sequence is set to "Fully Sequential, half speed", and "Batch on crank". The current is set to 1.9A as each output is driving two injectors, and the peak-hold drive type is selected. This mode gives a semi sequential configuration with four groups of two injectors, as on the factory ECU configuration.

1uzfe Service Manual

Mark Steyvers

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

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Table of Contents 1uzfe Service Manual

1. Understanding the eBook 1uzfe Service Manual
 - The Rise of Digital Reading 1uzfe Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1uzfe Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1uzfe Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1uzfe Service Manual
 - Personalized Recommendations
 - 1uzfe Service Manual User Reviews and Ratings
 - 1uzfe Service Manual and Bestseller Lists
5. Accessing 1uzfe Service Manual Free and Paid eBooks
 - 1uzfe Service Manual Public Domain eBooks
 - 1uzfe Service Manual eBook Subscription Services
 - 1uzfe Service Manual Budget-Friendly Options
6. Navigating 1uzfe Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- 1uzfe Service Manual Compatibility with Devices
- 1uzfe Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1uzfe Service Manual
 - Highlighting and Note-Taking 1uzfe Service Manual
 - Interactive Elements 1uzfe Service Manual
- 8. Staying Engaged with 1uzfe Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1uzfe Service Manual
- 9. Balancing eBooks and Physical Books 1uzfe Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1uzfe Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1uzfe Service Manual
 - Setting Reading Goals 1uzfe Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1uzfe Service Manual
 - Fact-Checking eBook Content of 1uzfe Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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