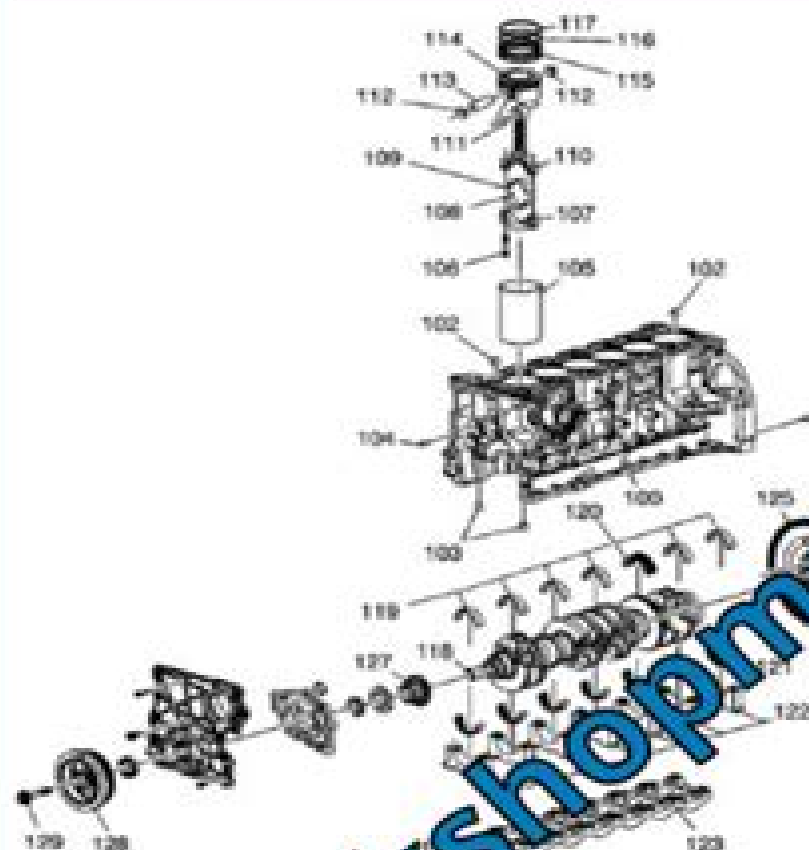
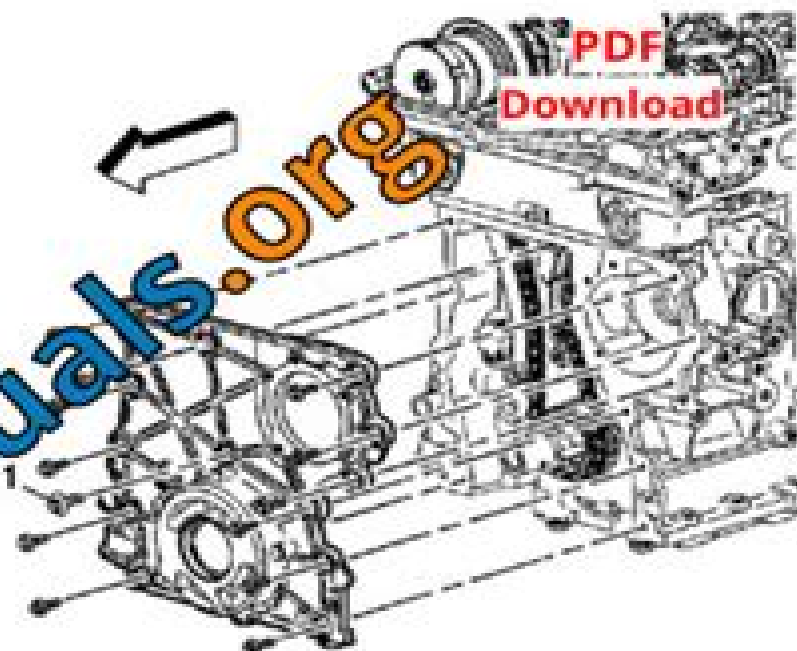


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**Fig. 19: Engine Block, Crankshaft & Pistons**  
Courtesy of GENERAL MOTORS CORP.

| Callout | Component Name            |
|---------|---------------------------|
| 100     | Engine Block              |
| 101     | Transmission Locator Pin  |
| 102     | Cylinder Head Locator Pin |
| 103     | Cylinder Head Locator Pin |



**Fig. 166: View Of Engine Front Cover Bolts**  
Courtesy of GENERAL MOTORS CORP.

5. Install the front cover.

**NOTE:** Refer to Fastener Notice.

6. Install the front cover bolts, tightening the center bolt (1) last.

**Tighten:** Tighten the front cover bolts to 10 N·m (89 lb·in).

7. Remove the J 44219. See Special Tools.
8. Raise the vehicle. Refer to Lifting and Jacking the Vehicle.

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**General Motors Corporation. North  
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