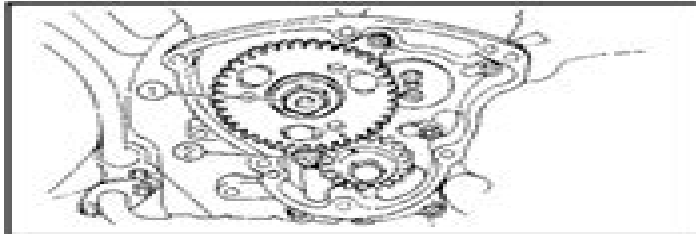
**REMOVING THE CAMSHAFTS****1. Loosen:**

- front cylinder camshaft end cover bolts ①
- camshaft drive gear bolt ②

NOTE:

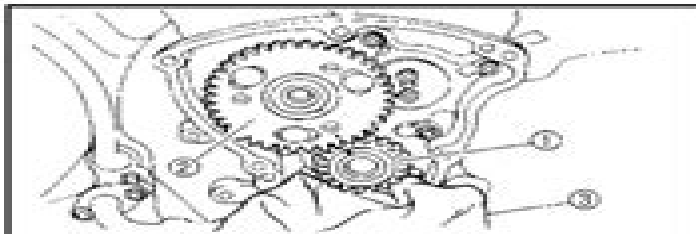
- Place a folded copper washer ③ between the teeth of the camshaft drive gear and camshaft driven gear in order to lock them.
- Do not damage the teeth of the camshaft drive and camshaft driven gears.

**2. Loosen:**

- camshaft driven gear nut ①

NOTE:

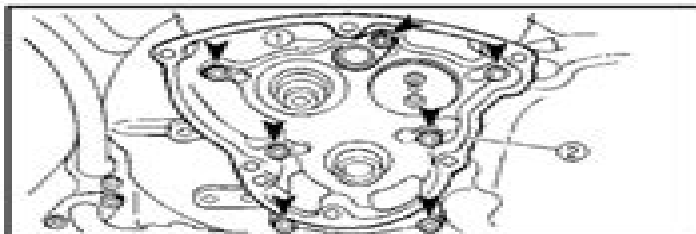
- Place a folded copper washer ② between the teeth of the camshaft drive gear and camshaft driven gear in order to lock them.
- Do not damage the teeth of the camshaft drive and camshaft driven gears.

**3. Remove:**

- front cylinder camshaft end cover
- camshaft drive gear ①
- camshaft driven gear ②
- straight keys

NOTE:

Cover the crankcase hole with a clean rag ③ to prevent the straight keys from falling into the crankcase.

**4. Remove:**

- oil delivery pipe ①
- camshaft cover ② (along with the camshafts)

NOTE:

Loosen each bolt 1/4 of a turn at a time, in stages and in a crisscross pattern. After all of the bolts are fully loosened, remove them.

2003 Mgtf 1600 Service Manual

Daniela Niemeyer



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