

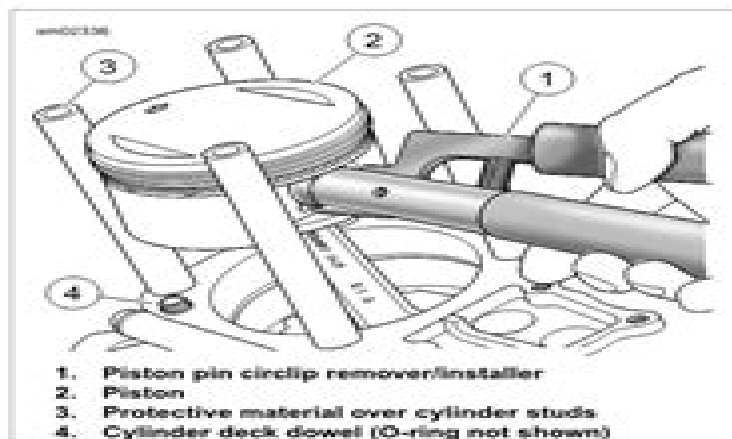


Figure 3-28. Piston Pin Circlip Removal (Part No. HD-42317)

NOTE

It is not necessary to remove both piston pin circlips during piston removal. Leave the second circlip in the pin bore.

3. See [Figure 3-29](#). Remove the piston pin. If piston pin is difficult to remove, use PISTON PIN REMOVER (Part No. HD-42320-A).
 - a. Remove acorn nut and spacer from rod end of tool.
 - b. Slide rod end through piston pin. Install spacer and acorn nut (1) on end of rod.
 - c. Position rubber-coated tips (2) of tool on flat each side of pin bore.
 - d. Turn handle (3) in a clockwise direction until piston pin is pulled free of bore.

4. Remove the piston. Be sure to hold the connecting rod shank upright to prevent it from striking the crankcase. Place a 3.0 in. (76.2 mm) long piece of foam-type water pipe insulation around each connecting rod. Use material with an O.D. of 2.25 in. (57.1 mm) and an I.D. of 1.0 in. (25.4 mm) to prevent damage.
5. Turn the piston over. Mark the pin boss with the letters F(front) or R(rear) to identify location.
6. Service as needed. For inspection and repair information, see [3.24 PISTON](#).
7. Complete engine work.
 - a. If performing a top end overhaul only, see [3.16 TOP END OVERHAUL ASSEMBLY](#).
 - b. If performing a complete engine overhaul, see [3.17 BOTTOM END OVERHAUL DISASSEMBLY](#).



Figure 3-29. Piston Pin Remover (Part No. HD-42320-A)

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SJ Ball



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researched technical and historical data about the ship's construction service record crew procedures and voyages The Ship That Would Not Die also features lively anecdotes from crew members passengers and officers More than 140 color and black and white photos illustrate the ship's construction its wide variety of shipboard life the exacting process of making the Texas Clipper ready to become an artificial reef and its final sinking in the Gulf of Mexico

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