Clean the chain with non-flammable or high flash point solvent and wipe it dry.

Be sure the chain has dried completely before lubricating.

Inspect the drive chain for possible damage or wear.

Replace any chain that has damaged rollers, loose fitting links, or otherwise appears unserviceable.

Installing a new chain on badly worn sprockets will cause a new chain to wear quickly.

Inspect and replace sprocket as necessary.

CLEAN SOFT BRUSH

Measure the distance between a span of 17 pins (16 pitches) from pin center to pin center with the chain held taut and any kinked joint straightened.

#### SERVICE LIMIT: 259 mm (10.2 in)

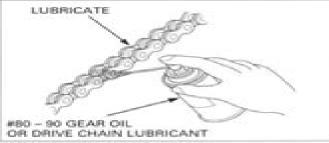
If the measurement exceeds the service limit, replace the chain.

#### REPLACEMENT CHAIN: D.I.D 520DMA2/114

SERVICE LIMIT: 259 mm (10.2 in)

Lubricate the drive chain with #80 - 90 gear oil or drive chain lubricant.

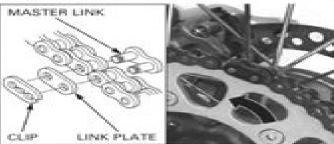
Wipe off any excess oil or chain lubricant.



Check the master link clip is in good condition, and replace it if necessary.

Install the drive chain onto the sprockets. Install the master link and link plate.

Install the open end of the master link clip opposite the direction of chain travel.



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