# ACS550 Control Terminals

The following provides information for connecting control wiring at X1 on the drive.

X1	Identification	Hardware Description
1	SCR	Terminal for signal cable screen. (Connected internally to chassis ground.)
2	Al 1	Analog input channel 1, programmable. Default2 = frequency reference. Resolution 0.1%, accuracy ±1%.
		J1:Al1 OFF: 010 V (Ri = 312 kΩ)
		J1:Al1 ON: 020 mA (Ri = 100 Ω)
3	AGND	Analog input circuit common (connected internally to chassis and, through 1 MO).
4	+10 V	Potentiometer reference source: 10 V ±2%, max. 10 mA (1kΩ < R < 10kΩ).
5	Al2	Analog input channel 2, programmable. Default2 = not used. Resolution 0.1%, accuracy ±1%.  J1:Al2 OFF: 010 V (Ri = 312 kΩ)
		J1:Al2 ON: 020 mA (Ri = 100 Ω)
-6	AGND	Analog input circuit common (connected internally to chassis gnd, through 1 MQ).
7	AO1	Analog output, programmable. Default2 = frequency, 020 mA (load < 500 Ω).
8	A02	Analog output, programmable. Default2 = current. 0 20 mA (load < 500 Q).
9	AGND	Analog output circuit common (connected internally to chassis gnd. through 1 MQ).
10	+24 V	Auxiliary voltage output 24 VDC / 250 mA (reference to GND), short circuit protected.
11	GND	Auxiliary voltage output common (connected internally as floating).
12	DCOM	Digital input common. To activate a digital input, there must be ≥+10 V (or ≤-10 V) between that input and DCOM. The 24 V may be provided by the ACS550 (X1-10) or by an external 1224 V source of either polarity.
13	DI 1	Digital input 1, programmable, Default* = start/stop.
14	D12	Digital input 2, programmable, Default* = fwd/rev.
15	DI3	Digital input 3, programmable, Default' = constant speed sel (code).
16	DI4	Digital input 4, programmable. Default = constant speed sel (code).
17	D1.5	Digital input 5, programmable. Default = ramp pair selection (code).
18	D16	Digital input 6, programmable, Default* = not used.
19	RO1C	Relay output 1, programmable. Default <sup>2</sup> = Relay
20	RO1A	Maximum: 250 VAC / 30 VDC, 2 A Minimum: 500 mW (12 V, 10 mA)
21	RO1B	
22	RO2C	Relay output 2, programmable. Default* = Running Maximum: 250 VAC / 30 VDC, 2 A Minimum: 500 mW (12 V, 10 mA)
23	RO2A	
24	RO2B	
25	RO3C	Relay output 3, programmable. Default = Fault (-1)
26	RO3A	Maximum: 250 VAC / 30 VDC. 2 A
27	RO3B	Minimum: 500 mW (12 V, 10 mA)

Digital input impedance 1.5 kΩ. Maximum voltage for digital inputs is 30 V.
Default values depend on the macro used. Values specified are for the default macro.

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**Mark Steyvers** 

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