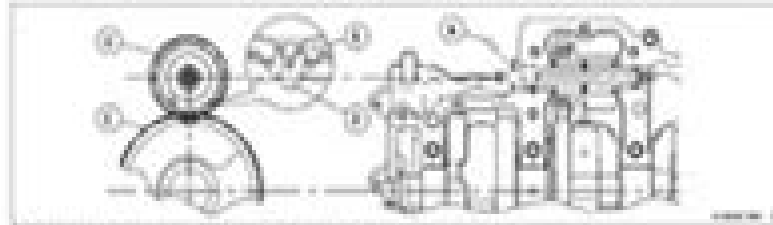
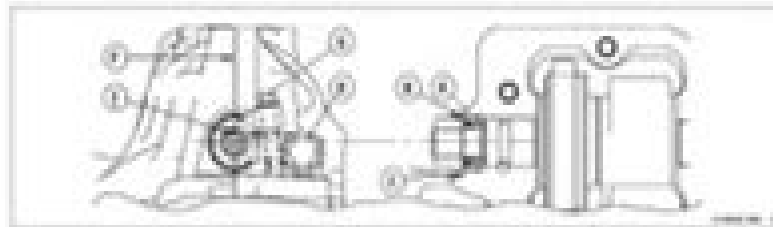


Balancer

- Insert the pin (A) as shown.
- Set the front balancer on the upper crankshaft half.
- Align the punch mark (B) on the balancer gear (C) with the mark (D) on crankshaft at 1 position. TDC on the balancer drive gear (E) of crankshaft.



- Assemble the overcamer (see Overcamer Assembly).
- Install the new oil seal (A) so that its surface (B) is flush with the surface of the overcamer (C).
- Coat the oil seal lips with grease.
- Tighten the balancer shaft clamp lever bolt (D).
- Torque - Balancer Shaft Clamp Lever Bolt: 28 Nm (21 lbf·ft)
- Turn the balancer shaft so that its mark (E) is aligned with the overcamer mating line (F).
- Tighten the balancer shaft clamp bolt (G).
- Torque - Balancer Shaft Clamp Bolt: 9.8 Nm (7.2 lbf·ft)



Rear Balancer Removal

- Remove the engine (see Engine Removal) in the Engine Room/installation chamber.
- Turn up the heat insulation rubber plate (A).
- Remove:
 - Breather Cover Bolt (B)
 - Breather Cover (C)



Balancer

- Unchain the balancer shaft clamp lever bolt (A).

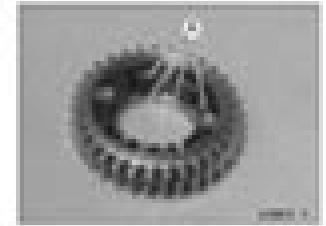


- Pry off the clamp lever (A) until the oil seal (B) is removed.
- Put the balancer shaft (C) out of the overcamer. The balancer weight and gear assembly (D) come off with needle bearings and copper washers.



Rear Balancer Installation

- Check that the rubber dampers (A) are in place as shown.



- Apply molybdenum disulfide oil solution to the damper contact portions of the balancer weight.
- Install the balancer weight (A) into the gear (B).
- Align the mark (C) of the balancer weight to the groove (D) of the gear.



- Apply molybdenum disulfide oil solution to the needle bearings. Insert the needle bearings.
- Fit the copper washers (A) on both ends of the weight and gear assembly. The projected sides (B) face inward.



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CO Houle



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