

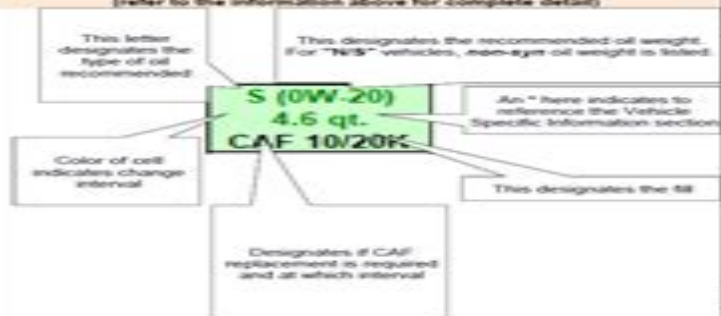
ASM Engine Oil & CAF Replacement Quick Reference Guide

Oil Type and Interval Reference
S = Synthetic oil only
N = Non-synthetic (conventional) oil only
S/ = Synthetic oil only (with 5K interval)
S/PSMA & T Yaris 1A/26 = Synthetic oil only (with 7.5K interval)
6 month / 5,000 mi interval
12 month / 10,000 mi interval
7.5 month / 7,500 mi interval
6 month / 7,500 mi interval
CAF = Cabin Air Filter Replacement
10/15/20/30k intervals *on select models.

Information not yet available for this model ☐
Model no longer available ☐

Information Key

(refer to the information above for complete detail)



Vehicle Specific Information

Oil max fill rate is based on published information of the launch of each MY vehicle and are subject to change. All capacities are "with filter."

*Flex Fuel vehicle operated with E85 more than 50% of the time must have oil change at 2500 miles.

**2017 Highlander/Highlander Hybrid vehicles equipped with High Efficiency Charcoal Cabin Air Filter, replace every 10,000 miles or 12 months, whichever comes first. If equipped with standard cabin air filter, replace every 30,000 miles or 36 months, whichever comes first.

NOTE: This QRG can also be found in the Claim Processing & Resource Center and TIS.

Model/Engine # of Cylinders/Displacement (L)				2017	2018	2019	2020
				2022EA			
4Runner	1GR-FE	6	4.0	S (5W-20) 4.6 qt.	S (5W-20) 4.6 qt.	S (5W-20) 4.6 qt.	S (5W-20) 4.6 qt.
	2GR-FE	6	3.5	S (5W-20) 5.4 qt. CAP 10/20K	S (5W-20) 5.4 qt. CAP 10/20K		
Avalon							
	2GR-FKS	6	3.5			S (5W-20) 5.7 qt. CAP 10/20K	S (5W-20) 5.7 qt. CAP 10/20K
Avalon HV	2AR-FXE	4	2.5	S (5W-20) 4.6 qt. CAP 10/20K	S (5W-20) 4.6 qt. CAP 10/20K		
	A25A-FKS	4	2.5			S (5W-16) 4.6 qt. CAP 10/20K	S (5W-16) 4.6 qt. CAP 10/20K
Camry							
	2AR-FE	4	2.5	S (5W-20) 4.6 qt. CAP 10/20K			
	2GR-FE	6	3.5	S (5W-20) 5.4 qt. CAP 10/20K			
	A25A-FKS	4	2.5		S (5W-16) 4.6 qt. CAP 10/20K	S (5W-16) 4.6 qt. CAP 10/20K	S (5W-16) 4.6 qt. CAP 10/20K
Camry HV							
	2GR-FKS	6	3.5		S (5W-20) 5.7 qt. CAP 10/20K	S (5W-20) 5.7 qt. CAP 10/20K	S (5W-20) 5.7 qt. CAP 10/20K
Corolla	A25A-FXS	4	2.5	S (5W-20) 4.6 qt. CAP 10/20K	S (5W-16) 4.6 qt. CAP 10/20K	S (5W-16) 4.6 qt. CAP 10/20K	S (5W-16) 4.6 qt. CAP 10/20K
	2ZR-FE	4	1.8	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.
Corolla HV							
	2ZR-FAE	4	1.8	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.
Corolla H/B	M20A-FKS	4	2.0			S (5W-16) 4.6 qt.	S (5W-16) 4.6 qt.
Corolla iM	2ZR-FAE	4	1.8	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.		
C-HR	2ZR-FAE	4	2.0		S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.
GR Supra	B58B30M	6	3.0				S (5W-20 C) 6.5 qt. CAP 20K
Highlander							
	1AR-FE	4	2.7	S (5W-20) 4.6 qt. CAP 10/20K**	S (5W-20) 4.6 qt. CAP 10/20K	S (5W-20) 4.6 qt. CAP 10/20K	
	2GR-FE	6	3.5	S (5W-20) 5.2 qt. CAP 10/20K**			
	2GR-FKS	6	3.5		S (5W-20) 5.8 qt. CAP 10/20K	S (5W-20) 5.8 qt. CAP 10/20K	S (5W-20) 5.8 qt.
Highlander HV							
	2GR-FXS	6	3.5	S (5W-20) 5.8 qt. CAP 10/20K**	S (5W-20) 5.8 qt. CAP 10/20K	S (5W-20) 5.8 qt. CAP 10/20K	
Land Cruiser							
	2UR-FE	8	5.7	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.
Mirai	n/a	n/a	n/a	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.
Prius c	1NZ-FXE	4	1.5	S (5W-20) 2.9 qt.	S (5W-20) 2.9 qt.	S (5W-20) 2.9 qt.	
Prius/Prius v/Prius Plug-In	2ZR-FXE	4	1.8	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.	S (5W-16) 4.4 qt.	S (5W-16) 4.4 qt.
Prius Prime							
	2ZR-FXE	4	1.8	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.	S (5W-16) 4.4 qt.	S (5W-16) 4.4 qt.
RAV4	2AR-FE	4	2.5	S (5W-20) 4.6 qt.	S (5W-20) 4.6 qt.		
	A25A-FKS	4	2.5			S (5W-16) 4.6 qt.	S (5W-16) 4.6 qt.
RAV4 HV							
	2AR-FXE	4	2.5	S (5W-20) 4.6 qt.	S (5W-20) 4.6 qt.		
Sequoia							
	A25A-FXS	4	2.5			S (5W-16) 4.6 qt.	S (5W-16) 4.6 qt.
S							
	2UR-FE	8	5.7	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.
Sienna							
	3UR-FBE	8	5.7	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.	S (5W-20) 7.9 qt.
Sienna							
	2GR-FKS	6	3.5	S (5W-20) 5.8 qt.	S (5W-20) 5.8 qt.	S (5W-20) 5.8 qt.	S (5W-20) 5.8 qt.
Tacoma	2TR-FE	4	2.7	S (5W-20) 5.2 qt. CAP 20K	S (5W-20) 5.2 qt. CAP 20K	S (5W-20) 5.2 qt. CAP 20K	S (5W-20) 5.2 qt. CAP 20K
	2GR-FKS	6	3.5	S (5W-20) 6.2 qt. CAP 20K	S (5W-20) 6.2 qt. CAP 20K	S (5W-20) 6.2 qt. CAP 20K	S (5W-20) 6.2 qt. CAP 20K
Tundra	1UR-FE	8	4.6	S (5W-20) 7.9 qt.	S (5W-20) 8.5 qt.		
	3UR-FE	8	5.7	S (5W-20) 7.9 qt.	S (5W-20) 8.5 qt.	S (5W-20) 8.5 qt.	S (5W-20) 8.5 qt.
Tundra							
	3UR-FBE	8	5.7	S (5W-20) 7.9 qt.	S (5W-20) 8.5 qt.	S (5W-20) 8.5 qt.	S (5W-20) 8.5 qt.
Yaris/Yaris Liftback	1NZ-FE	4	1.5	N (5W-30) 2.9 qt.	M (5W-30) 3.9 qt.	N (5W-30) 3.9 qt.	
Yaris iA/Sedan/Hatchback	DOHC-16V	4	1.5	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.	S (5W-20) 4.4 qt.
\$6	FA20	4	2.0	S (5W-20) 5.2 qt. CAP 18K	S (5W-20) 5.2 qt. CAP 18K	S (5W-20) 5.2 qt. CAP 18K	S (5W-20) 5.2 qt. CAP 18K

2015 Toyota Quick Reference Guide

Florian Schupp, Heiko Wöhner



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Smart Manufacturing Anthony Tarantino, 2022-05-10 Explore the dramatic changes brought on by the new manufacturing technologies of Industry 4.0 In *Smart Manufacturing The Lean Six Sigma Way* Dr Anthony Tarantino delivers an insightful and eye opening exploration of the ways the Fourth Industrial Revolution is dramatically changing the way we manufacture products across the world and especially how it will revitalize manufacturing in North America and Europe The author examines the role and impact of a variety of new Smart technologies including industrial IoT computer vision mobile edge computing 3D printing robots big data analytics and the cloud He demonstrates how to apply these new technologies to over 20 continuous improvement Lean Six Sigma tools greatly enhancing their effectiveness and ease of use The book also discusses the role Smart technologies will play in improving Career opportunities for women in manufacturing Cyber security supply chain risk and logistics resiliency Workplace health safety and security Life on the manufacturing floor Operational efficiencies and customer satisfaction Perfect for anyone involved in the manufacturing or distribution of products in the 21st century *Smart Manufacturing The Lean Six Sigma Way* belongs in the libraries of anyone interested in the intersection of technology commerce and physical manufacturing *The Quintessence of Supply Chain Management* Rolf G.

Poluha, 2016-01-08 This book describes the fundamentals of Supply Chain Management in clear and concise terms It explains why in the near future real competition is going to be between supply chains and what the consequences will be Managers and decision makers will be able to build on their business's competitive advantage with the essentials provided in this work The focus here is upon what you really need to know in order to optimally manage your processes in procurement manufacturing warehousing and logistics In addition to a wealth of illustrations and examples valuable suggestions for further expansive reading are included Essential insights are provided into how to analyse and evaluate the supply chain based upon key aspects from research and practice which helps readers to initiate their own optimisation processes

Handbook of Research on Managerial Strategies for Achieving Optimal Performance in Industrial Processes

Alor-Hernández, Giner, Sánchez-Ramírez, Cuauhtémoc, García-Alcaraz, Jorge Luis, 2016-05-03 Competitive advantage is a key factor to the success of any business in modern society To achieve this goal effective strategies for process improvement must be researched and implemented into an organization The *Handbook of Research on Managerial Strategies for Achieving Optimal Performance in Industrial Processes* examines optimization techniques for improved business operations and procedures in the industrial sector Highlighting management techniques innovative approaches and technological tools this publication is an essential reference source for professionals researchers consultants upper level students and academicians interested in the advancement of knowledge in industrial communities **Lean Project Management - How to Apply**

Lean Thinking to Project Management Rainer Erne, 2022-01-29 This book shows how the principles of Lean Management can be applied to project management and how some typical problems of project management can be solved by this The

author first provides a theoretical description of what project management is about and explains its tasks and methods as well as its limitations. He also describes how the Lean idea came about and derives five principles from it that can also be applied to project management. Along these principles the author then elaborates typical current challenges of project management and shows how these challenges can be tackled through Lean Project Management. In doing so he does not stop at the level of principles but describes specific tasks and tools that are useful especially for experienced practitioners of project management. This book is a translation of the original German 1st edition *Lean Project Management Wie man den Lean Gedanken im Projektmanagement einsetzen kann* by Rainer Erne published by Springer Fachmedien Wiesbaden GmbH part of Springer Nature in 2019. The translation was done with the help of artificial intelligence machine translation by the service DeepL.com. A subsequent human revision was done primarily in terms of content so that the book will read stylistically differently from a conventional translation. Springer Nature works continuously to further the development of tools for the production of books and on the related technologies to support the authors.

The Nature of Purchasing Florian Schupp, Heiko Wöhner, 2020-05-20. This book was created in the spirit of learning from nature in the field of professional purchasing. It describes real world purchasing problems faced by companies as well as individuals and presents natural hands on solutions that apply scientific approaches. The book answers what the core of purchasing could be: the inner structure of it or in other words the natural way Nature masters effectiveness based on immanent laws and ensures efficiency by best results for minimal invest. Especially in complex and ambiguous situations purchasers benefit from this book by understanding the broader context with the help of recent scientific research. Focusing on the problems that purchasers face in managerial practice rather than oversimplified generalizations the book features step by step explanations allowing readers to find tailored solutions to address challenges in key purchasing areas. The book was written in collaboration and with the help of experts in purchasing and logistics, biology, law and economics, human resource development, media and sports and merges perspectives from theory and practice to provide natural strategies for purchasers.

The Field Guide to Rapid Process Improvement Workshops in Healthcare Cameron Stark, Gavin Hookway, Gill McVicar, Hugo Van Woerden, 2023-10-11. This book takes the reader through the process to plan, deliver and follow up a weeklong Lean Quality Improvement event usually termed a Rapid Improvement Event or Rapid Process Improvement Workshop (RPIW). Drawing on the experience of conducting over 100 of these workshops the book gives readers the information to plan and run their own event. It describes how RPIWs fit in to wider improvement processes and how the reader can maximize these processes in their own organization. These weeklong improvement events are popular in health and social care but there are no textbooks available to support them. There are several books that describe the use of shorter Kaizen events in health care but none that describe the process of delivering weeklong events. The events have a rhythm specific to the one week format and the book seeks to help people to make use of best practice and to avoid common

problems Based on the experiences of the authors this book includes an introduction to Lean concepts linked to the relevant part of the process description examples and templates of forms that can be used in workshops and photographs of actual events *Athletic Director's Desk Reference* Donna A. Lopiano, Connee Zotos, 2022-02-15 This applied reference includes management tips planning tools and policies for athletic administrators Designed primarily as a reference for intercollegiate athletic program administrators high school athletic administrators courses in athletic administrations and libraries

Sustainable Business: Concepts, Methodologies, Tools, and Applications Management Association, Information Resources, 2019-08-02 In the increasingly competitive corporate sector businesses must examine their current practices to ensure business success By examining their social financial and environmental risks obligations and opportunities businesses can re design their operations more effectively to ensure prosperity Sustainable Business Concepts Methodologies Tools and Applications is a vital reference source that explores the best practices that promote business sustainability including examining how economic social and environmental aspects are related to each other in the company s management and performance Highlighting a range of topics such as lean manufacturing sustainable business model innovation and ethical consumerism this multi volume book is ideally designed for entrepreneurs business executives business professionals managers and academics seeking current research on sustainable business practices **Training to Deliver Integrated Care** C.R. Macchi, Rodger Kessler, 2018-08-22 This unique trainer s resource offers a comprehensive blueprint for preparing clinicians for practice in the changing and challenging environment of integrated care Based firmly in new evidence based models of behavioral care in medicine it sets out the aims and objectives of modern integrated care delivery in a streamlined pedagogy to practice framework Teaching strategies for developing core skills and competencies suitable across diverse educational and workforce development settings are presented with data based rationales and guidelines for design and implementation Chapters also cover the range of essentials from research support to business acumen to program evaluation methods needed to meet bedrock goals of improved quality of care clinical outcomes and patient satisfaction The book s comprehensive coverage Reviews the evidence base for integrating medical and behavioral care Provides empirically sound guidelines for training learners in integrated practice Breaks down skill development into critical training objectives Offers detailed content of a current degree program in integrative behavioral medicine Recommends measures to support responsive patient centered and sustainable training programs A robust guide to a more inclusive and effective future Training to Deliver Integrated Care expands the healthcare horizon to accommodate trainers working in health psychology general practice primary care medicine and consulting as well as supervision and coaching professionals Quality Planning and Assurance Herman Tang, 2021-11-23 QUALITY PLANNING AND ASSURANCE Discover the most crucial aspects of quality systems planning critical to manufacturing and service success In Quality Planning and Assurance Principles Approaches and Methods for Product and Service Development accomplished engineer Dr Herman Tang delivers

an incisive presentation of the principles of quality systems planning The book begins with an introduction to the meaning of the word quality before moving on to review the principles of quality strategy and policy management The author then offers a detailed discussion of customer needs and the corresponding quality planning tasks in design phases as well as a treatment of the design processes necessary to ensure product or service quality Readers will enjoy explorations of advanced topics related to proactive approaches to quality management like failure modes and effects analysis FMEA They ll discover discussions of issues like supplier quality management and the key processes associated with quality planning and execution The book also includes A thorough introduction to quality planning including definitions discussions of quality system and an overview of the planning process A comprehensive exploration of strategic planning development including strategic management risk management and analysis and pull and push strategies Practical discussions of customer centric planning including customer oriented design quality function deployment and affective engineering In depth examinations of quality assurance by design including the design review process design verification and validation and concurrent engineering Perfect for senior undergraduate and graduate students in technology and management programs Quality Planning and Assurance will also earn a place in the libraries of managers and technical specialists in a wide range of fields including quality management

Emissions Control Catalysis Ioannis V. Yentekakis, Philippe Vernoux, 2020-06-18 The important advances achieved over the past years in all technological directions industry energy and health contributing to human well being are unfortunately in many cases accompanied by a threat to the environment with photochemical smog stratospheric ozone depletion acid rain global warming and finally climate change being the most well known major issues These are the results of a variety of pollutants emitted through these human activities The indications show that we are already at a tipping point that might lead to non linear and sudden environmental change on a global scale Aiming to tackle these adverse effects in an attempt to mitigate any damage that has already occurred and to ensure that we are heading toward a cleaner green and sustainable future scientists around the world are developing tools and techniques to understand monitor protect and improve the environment Emissions control catalysis is continuously advancing providing novel multifunctional and optimally promoted using a variety of methods nano structured catalytic materials and strategies e g energy chemicals recycling cyclic economy that enable us to effectively control emissions either of mobile or stationary sources improving the quality of air outdoor and indoor and water and the energy economy Representative cases include the abatement and or recycling of CO₂ CO NO_x N₂O NH₃ CH₄ higher hydrocarbons volatile organic compounds VOCs particulate matter and specific industrial emissions e g SO_x H₂S dioxins aromatics and biogas The Emissions Control Catalysis Special Issue has succeeded in collecting 22 high quality contributions included in this MDPI open access book covering recent research progress in a variety of fields relevant to the above topics and or applications mainly on i NO_x catalytic reduction from cars i e TWC and industry SCR emissions ii CO CH₄ and other hydrocarbons removal and iii CO₂ capture recirculation combining emissions

control with added value chemicals production **D&B Reference Book of Corporate Managements** ,2008

Reference Book of Corporate Managements Dun and Bradstreet, inc,1994 Digital DNA Peter F. Cowhey,Jonathan David Aronson,2017 Innovation in information and production technologies is generating both benefits and disruption rapidly altering how firms and markets perform as a basic level Digital DNA is an engaging examination of the opportunities challenges and ways that countries and the international community can govern developments for broad benefit **200 technical questions and answers for job interview Offshore Oil & Gas Platforms** Petrogav International Oil & Gas Training Center,2020-06-30 The job interview is probably the most important step you will take in your job search journey Because it s always important to be prepared to respond effectively to the questions that employers typically ask at a job interview Petrogav International has prepared this eBooks that will help you to get a job in oil and gas industry Since these questions are so common hiring managers will expect you to be able to answer them smoothly and without hesitation This eBook contains 200 questions and answers for job interview and as a BONUS web addresses to 200 video movies for a better understanding of the technological process This course covers aspects like HSE Process Mechanical Electrical and Instrumentation Control that will enable you to apply for any position in the Oil and Gas Industry **Springer Handbook of Glass** J. David Musgraves,Juejun Hu,Laurent Calvez,2019-11-08 This handbook provides comprehensive treatment of the current state of glass science from the leading experts in the field Opening with an enlightening contribution on the history of glass the volume is then divided into eight parts The first part covers fundamental properties from the current understanding of the thermodynamics of the amorphous state kinetics and linear and nonlinear optical properties through colors photosensitivity and chemical durability The second part provides dedicated chapters on each individual glass type covering traditional systems like silicates and other oxide systems as well as novel hybrid amorphous materials and spin glasses The third part features detailed descriptions of modern characterization techniques for understanding this complex state of matter The fourth part covers modeling from first principles calculations through molecular dynamics simulations and statistical modeling The fifth part presents a range of laboratory and industrial glass processing methods The remaining parts cover a wide and representative range of applications areas from optics and photonics through environment energy architecture and sensing Written by the leading international experts in the field the Springer Handbook of Glass represents an invaluable resource for graduate students through academic and industry researchers working in photonics optoelectronics materials science energy architecture and more *Job Interview Questions and Answers for Hiring on Onshore Drilling Rigs* Petrogav International,2020-01-08 The book contains 256 questions and answers for job interview for hiring on onshore drilling rigs **Job interview questions and answers for hiring on Offshore Oil and Gas Rigs** Petrogav International,2020-01-11 Petrogav International provides courses for participants that intend to work on offshore drilling and production platforms Training courses are taught by professionals from the oil and gas industry with current

knowledge and years of field experience The participants will get all the necessary competencies to work on the offshore drilling platforms and on the offshore production platforms It is intended also for non drilling and non production personnel who work in drilling exploration and production industry This includes marine and logistics personnel accounting administrative and support staff environmental professionals etc This course provides a non technical overview of the phases operations and terminology used on offshore oil and gas platforms It is intended also for non production personnel who work in the offshore drilling exploration and production industry This includes marine and logistics personnel accounting administrative and support staff environmental professionals etc No prior experience or knowledge of drilling operations is required This course will provide participants a better understanding of the issues faced in all aspects of production operations with a particular focus on the unique aspects of offshore operations

Handbook of Research on Leveraging Consumer Psychology for Effective Customer Engagement Suki, Norazah Mohd, 2016-07-22 Consumer behavior is becoming increasingly complex in the current global market A broader understanding of the psychologically driven motivation of consumers and characteristics of the consumer decision making process is vital for effective customer engagement in the global economy The Handbook of Research on Leveraging Consumer Psychology for Effective Customer Engagement provides current research on topics relevant to consumer beliefs feelings attitudes and intentions and how best to utilize this research improving consumer appeal and relationships Emphasizing critical topics in the field of consumer behavior research this publication is a comprehensive resource for marketing professionals managers retailers advertising executives scholars and graduate level students in marketing psychology and MBA programs

Team Topologies, 2nd Edition Matthew Skelton, Manuel Pais, 2025-09-23 The 2nd Edition of the widely successful Team Topologies now updated with new case studies and a new foreword and afterword from the authors Empowered teams augmented by technology are essential for any organization to deliver value continuously and sustainably But how do you build the best team organization for your specific goals culture and needs Team Topologies offers a practical adaptive approach for organizational design and team interactions based on a toolkit that includes empowered teams keen awareness of value streams and information flow the need for decoupling for speed team cognitive load as a key design factor shared language four fundamental team types and three team interaction patterns This proven approach treats teams as the fundamental means of delivery where team structures and communication pathways evolve with technological and organizational maturity In this updated second edition business consultants Matthew Skelton and Manuel Pais enhance their original work with new case studies from multiple industries around the world demonstrating how diverse organizations have successfully implemented these principles and patterns A new foreword from the authors reflects on the global impact and evolution of Team Topologies since its initial publication and hints at what might be next At the heart of the Team Topologies approach remains a dual focus on fast flow avoiding handoffs and other obstacles to the flow of value and a deep understanding of team cognitive load the mental effort

required for teams to manage their work effectively By proactively assessing and managing cognitive load in teams organizations can increase customer focus prevent burnout improve delivery capabilities drastically increase staff engagement and enable teams to operate at their best This second edition shares secrets of successful organizational patterns and dynamic team interactions helping readers choose and evolve the right team patterns for their organization ensuring healthy services and optimized value streams Whether you re discovering Team Topologies for the first time or seeking to deepen your existing implementation this comprehensive guide provides the knowledge and tools needed to turn inter team problems into valuable signals for a self steering organization Team Topologies remains a major step forward in organizational design for IT and knowledge work presenting a well defined way for teams to interact and interrelate that helps make the resulting value delivery architecture clearer and more sustainable

Immerse yourself in heartwarming tales of love and emotion with Explore Love with is touching creation, **2015 Toyota Quick Reference Guide** . This emotionally charged ebook, available for download in a PDF format (PDF Size: *), is a celebration of love in all its forms. Download now and let the warmth of these stories envelop your heart.

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