#### VALVE GUIDES Replacement

\_\_\_\_\_

CAUTION



Lift and handle all heavy parts using suitable lifting equipment.

Make sure that the load is supported by means of suitable slings and hooks.

suitable slings and hooks. Make sure that no-one is standing in the vicinity of the load to be lifted.

- 🕰

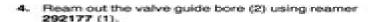
CAUTION



Always use suitable tools to align holes in parts. NEVER USE YOUR FINGERS OR HANDS.

With the cylinder head on the test bench, proceed as follows:

- Place the cylinder head on a suitable support and remove the valve guide to be replaced using drift 291046 (1).
- Enlarge the bore of the valve guide to be fitted using twist drill 294027.
- Turn the head upside down, and force fit the new valve guide with the enlarged bore using drift 291046 (1) and bush 293231 (2).



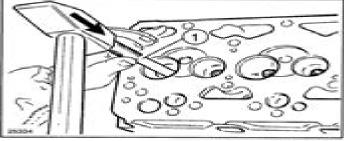


Figure 1-120

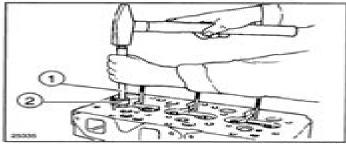


Figure 1-121

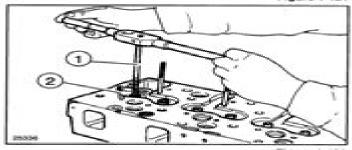


Figure 1-122

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