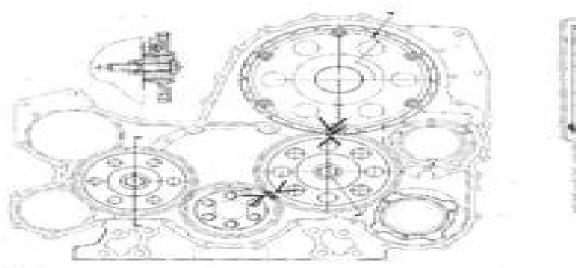


Typical theampte

NOTE: When installing the cumshaft, rotating it both clockwise and counter clockwise directions will help prevent it from binding in the bearing botto.

2. Put engine (4) on the lobes and journals of the cumulaft. Carefully install the cumulaft.

NOTE: When installing the cumshaft, be sure the number one cylinder is at (TDC) top dead center of the compression stroke with the timing pin installed in the flywheel. Camshaft timing is very important. Cam gear timing marks must line up with idler gear timing marks as illustrated. For more information about timing of engine, refer to Specifications module, Form No. SENR/908.



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