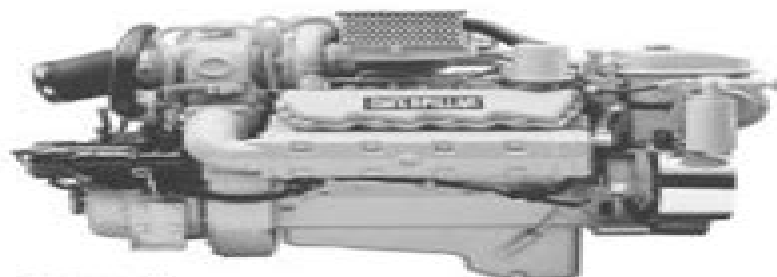


CATERPILLAR®

Marine Engine

3208

157-324 bkW/210-435 bhp
2800 rpm



Shown with
Accessory Equipment

CATERPILLAR® ENGINE SPECIFICATIONS

V-8, Four-Stroke-Cycle Diesel

Emissions.....IMO compliant

Bore — mm (in) 114.3 (4.5)

Stroke — mm (in) 127 (5.0)

Displacement — L (cu in) 10.4 (636)

Rotation (from flywheel end) . Counterclockwise

Compression Ratio..... 16.5:1

435 hp..... 15.5:1

Capacity for Liquids — L (U.S. gal)

Cooling System (engine only)

DINA..... 47.3 (12.5)

DITA..... 56.0 (14.8)

Lube Oil System (refill)

DINA..... 12.0 (3.2)

DITA..... 15.0 (4.0)

Oil Change Interval — hrs..... 250

Engine Weight, Net Dry (approx) — kg (lb)

210 hp 722 (1592)

375 hp 772 (1702)

435 hp 899 (1982)

STANDARD EQUIPMENT

Air Intake

dry type, single stage air cleaner; AirSep for
435 & 375 hp Classic Editions

Alternator

belt driven, 51 Amp, 12 Volt

Cooling

thermostats, jacket water pump, auxiliary sea
water pump, expansion tank, coolant recovery
tank (DITA), marine gear oil cooler (DITA; sea
water cooled, DINA: jacket water cooled),
engine mounted heat exchanger

Exhaust system

exhaust manifold and turbocharger, water
cooled, 152 mm (6 in) round flanged outlet
(DITA); exhaust manifold, water cooled, dual
64 mm (2.5 in) round flanged threaded outlets
(DINA)

Flywheel and flywheel housing

SAE No. 2, SAE No. 3

Fuel

filter, priming pump

Governor

mechanical

Instrumentation

tachometer drive, wiring harness

Lubricating

oil filter, filler, oil level gauge, crankcase
breather (DITA), positive crankcase ventilation
valve (DINA)

Starting

12V electric

Support

front

Power produced at the flywheel will be within standard tolerances up to 50° C (122° F) combustion air temperature measured at the air cleaner inlet, and fuel temperature up to 52° C (125° F) measured at the fuel filter base. Power rated in accordance with NMMA procedure as crankshaft power. Reduce crankshaft power by 3% for propeller shaft power.



3208 Caterpillar Engine Manual

D Keegan



3208 Caterpillar Engine Manual:

Operator's, Organizational, and Direct Support Maintenance Manual (including Repair Parts and Special Tools List) ,1991 *Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions) for Compactor, High Speed, Tamping Self-propelled (CCE) BOMAG Model K300 NSN 3895-01-024-4064* ,1982 Ract Bact Laer Clearinghouse clean Air Technology Center annual Report for 2000 Clean Air Technology Center (U.S.),2001 *Chilton's Diesel Engine Service Manual, 1984* John H. Weise,1984 Motorboating - ND ,1983-07 , **Publications Stocked by the Marine Corps (indexed by Distribution).** ,1985 **Chilton's Truck and Van Repair Manual** Chilton Automotive Books,1980
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 - Chapter 4: 3208 Caterpillar Engine Manual in Specific Contexts
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Table of Contents 3208 Caterpillar Engine Manual

1. Understanding the eBook 3208 Caterpillar Engine Manual
 - The Rise of Digital Reading 3208 Caterpillar Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 3208 Caterpillar Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 3208 Caterpillar Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 3208 Caterpillar Engine Manual
 - Personalized Recommendations
 - 3208 Caterpillar Engine Manual User Reviews and Ratings
 - 3208 Caterpillar Engine Manual and Bestseller Lists
5. Accessing 3208 Caterpillar Engine Manual Free and Paid eBooks
 - 3208 Caterpillar Engine Manual Public Domain eBooks
 - 3208 Caterpillar Engine Manual eBook Subscription Services
 - 3208 Caterpillar Engine Manual Budget-Friendly Options
6. Navigating 3208 Caterpillar Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 3208 Caterpillar Engine Manual Compatibility with Devices
 - 3208 Caterpillar Engine Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 3208 Caterpillar Engine Manual
 - Highlighting and Note-Taking 3208 Caterpillar Engine Manual
 - Interactive Elements 3208 Caterpillar Engine Manual
8. Staying Engaged with 3208 Caterpillar Engine Manual

- Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 3208 Caterpillar Engine Manual
9. Balancing eBooks and Physical Books 3208 Caterpillar Engine Manual
- Benefits of a Digital Library
 - Creating a Diverse Reading Collection 3208 Caterpillar Engine Manual
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 3208 Caterpillar Engine Manual
- Setting Reading Goals 3208 Caterpillar Engine Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 3208 Caterpillar Engine Manual
- Fact-Checking eBook Content of 3208 Caterpillar Engine Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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