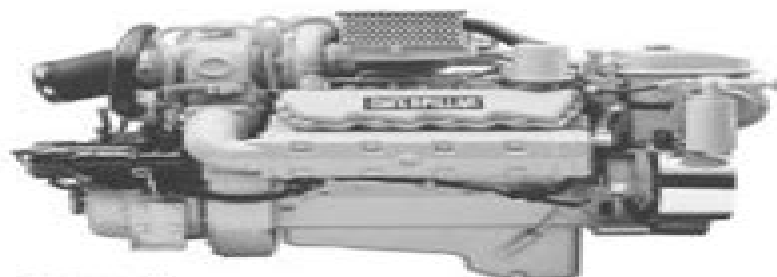


CATERPILLAR®

Marine Engine

3208

157-324 kW/210-435 bhp
2800 rpm



Shown with
Accessory Equipment

CATERPILLAR® ENGINE SPECIFICATIONS

V-8, Four-Stroke-Cycle Diesel

Emissions.....IMO compliant

Bore — mm (in) 114.3 (4.5)

Stroke — mm (in) 127 (5.0)

Displacement — L (cu in) 10.4 (636)

Rotation (from flywheel end) . Counterclockwise

Compression Ratio..... 16.5:1

435 hp..... 15.5:1

Capacity for Liquids — L (U.S. gal)

Cooling System (engine only)

DINA..... 47.3 (12.5)

DITA..... 56.0 (14.8)

Lube Oil System (refill)

DINA..... 12.0 (3.2)

DITA..... 15.0 (4.0)

Oil Change Interval — hrs..... 250

Engine Weight, Net Dry (approx) — kg (lb)

210 hp 722 (1592)

375 hp 772 (1702)

435 hp 899 (1982)

STANDARD EQUIPMENT

Air Intake

dry type, single stage air cleaner; AirSep for
435 & 375 hp Classic Editions

Alternator

belt driven, 51 Amp, 12 Volt

Cooling

thermostats, jacket water pump, auxiliary sea
water pump, expansion tank, coolant recovery
tank (DITA), marine gear oil cooler (DITA; sea
water cooled, DINA: jacket water cooled),
engine mounted heat exchanger

Exhaust system

exhaust manifold and turbocharger, water
cooled, 152 mm (6 in) round flanged outlet
(DITA); exhaust manifold, water cooled, dual
64 mm (2.5 in) round flanged threaded outlets
(DINA)

Flywheel and flywheel housing

SAE No. 2, SAE No. 3

Fuel

filter, priming pump

Governor

mechanical

Instrumentation

tachometer drive, wiring harness

Lubricating

oil filter, filler, oil level gauge, crankcase

breather (DITA), positive crankcase ventilation

valve (DINA)

Starting

12V electric

Support

front

Power produced at the flywheel will be within standard tolerances up to 50° C (122° F) combustion air temperature measured at the air cleaner inlet, and fuel temperature up to 52° C (125° F) measured at the fuel filter base. Power rated in accordance with NMMA procedure as crankshaft power. Reduce crankshaft power by 3% for propeller shaft power.



3208 Catterpillar Engine Manual

S Ashworth



3208 Catterpillar Engine Manual:

Operator's, Organizational, and Direct Support Maintenance Manual (including Repair Parts and Special Tools List) ,1991

Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions) for Compactor, High Speed, Tamping

Self-propelled (CCE) BOMAG Model K300 NSN 3895-01-024-4064 ,1982 **Ract Bact Laer Clearinghouse clean Air Technology Center annual Report for 2000** Clean Air Technology Center (U.S.),2001 **Chilton's Diesel Engine**

Service Manual, 1984 John H. Weise,1984 *Motorboating - ND* ,1983-07 , *Publications Stocked by the Marine Corps (indexed by Distribution).* ,1985 *Chilton's Truck and Van Repair Manual* Chilton Automotive Books,1980

Caterpillar 3208 Diesel Truck Engine Service Manual ,1977 *Monthly Catalogue, United States Public Documents* ,1982

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