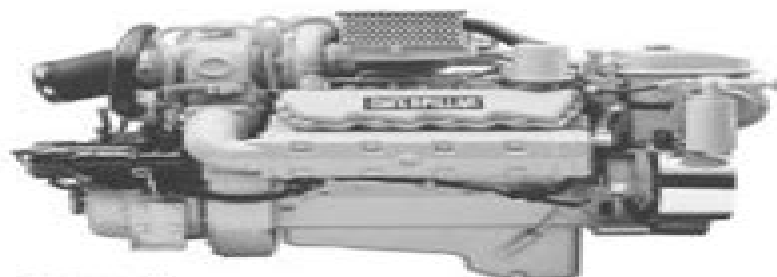


CATERPILLAR®

Marine Engine

3208

157-324 bkW/210-435 bhp
2800 rpm



Shown with
Accessory Equipment

CATERPILLAR® ENGINE SPECIFICATIONS

V-8, Four-Stroke-Cycle Diesel

Emissions.....IMO compliant

Bore — mm (in) 114.3 (4.5)

Stroke — mm (in) 127 (5.0)

Displacement — L (cu in) 10.4 (636)

Rotation (from flywheel end) . Counterclockwise

Compression Ratio..... 16.5:1

435 hp..... 15.5:1

Capacity for Liquids — L (U.S. gal)

Cooling System (engine only)

DINA..... 47.3 (12.5)

DITA..... 56.0 (14.8)

Lube Oil System (refill)

DINA..... 12.0 (3.2)

DITA..... 15.0 (4.0)

Oil Change Interval — hrs..... 250

Engine Weight, Net Dry (approx) — kg (lb)

210 hp 722 (1592)

375 hp 772 (1702)

435 hp 899 (1982)

STANDARD EQUIPMENT

Air Intake

dry type, single stage air cleaner; AirSep for
435 & 375 hp Classic Editions

Alternator

belt driven, 51 Amp, 12 Volt

Cooling

thermostats, jacket water pump, auxiliary sea
water pump, expansion tank, coolant recovery
tank (DITA), marine gear oil cooler (DITA; sea
water cooled, DINA: jacket water cooled),
engine mounted heat exchanger

Exhaust system

exhaust manifold and turbocharger, water
cooled, 152 mm (6 in) round flanged outlet
(DITA); exhaust manifold, water cooled, dual
64 mm (2.5 in) round flanged threaded outlets
(DINA)

Flywheel and flywheel housing

SAE No. 2, SAE No. 3

Fuel

filter, priming pump

Governor

mechanical

Instrumentation

tachometer drive, wiring harness

Lubricating

oil filter, filler, oil level gauge, crankcase
breather (DITA), positive crankcase ventilation
valve (DINA)

Starting

12V electric

Support

front

Power produced at the flywheel will be within standard tolerances up to 50° C (122° F) combustion air temperature measured at the air cleaner inlet, and fuel temperature up to 52° C (125° F) measured at the fuel filter base. Power rated in accordance with NMMA procedure as crankshaft power. Reduce crankshaft power by 3% for propeller shaft power.



3208 Ta Caterpillar Engine Manual

Yijin Wang



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Ract Bact Laer Clearinghouse clean Air Technology Center annual Report for 2000 Clean Air Technology Center
(U.S.),2001 *Chilton's Diesel Engine Service Manual, 1984* John H. Weise,1984 **Boating** ,1991-01 *MotorBoating*
,1987-07 *Yachting* ,1984-09 **Motorboating - ND** ,1987-01 **Chilton's Truck and Van Repair Manual** ,1978
Presents removal and installation procedures and on truck adjustments for repairing older model trucks or vans **Boating**
,1993-07 **Boating** ,1996-07 *Boating* ,1994-07

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