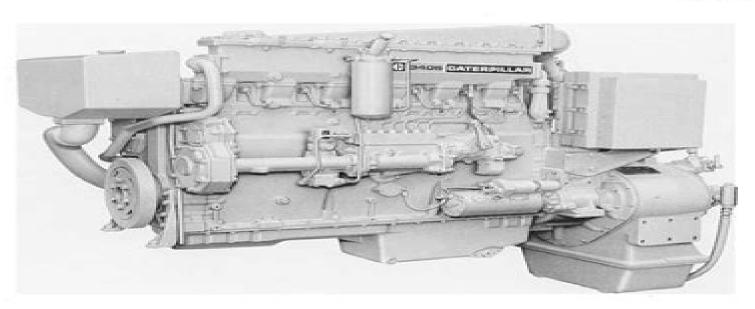
PRELIMINARY



### MARINE ENGINE

Maximum (Flywheel)*	HP (metric)	465	395	395
@ 2100 RPM		472	401	401
Intermittent (Flywheel)*	BIHP	375	325	325
@ 2100 RPM	HP (metric)	380	330	330
Continuous (Flywheel)	BHP	275	250	235
@ 1800 RPM	HP (metric)	270	254	236
Continuous (Shaft)	BHP	265	240	225
@ 1800 RPM	HP (metric)	270	245	228
Aspiration		TA.	т	Ŧ
Approximate Fuel Consumption Gal/Hr		15.4	13.1	12.0
@ Full Continuous Shaft HP Ltr/Hr		58.3	49.6	

#### DESCRIPTION

Four-stroke cycle Diesel engine	
Number of cylinders	line 6
Bore and stroke: inches	× 6.5
millimetres	x 165
Displacement: cu. in	. 893
litre	14.6
Low idle speed (RPM)	600
Engine rotation	(only)
Dry weight, approximate Lb	Ka
Engine only	1400
Engine with Twin Disc Gear	
MG512, MG514 (3.5:1 only) 4271	1937
MG5144576	2076
MG514M	2171
MG5093735	1699

# 3406 C Cat Engine Workshop Manual

**Padhraic Smyth** 



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