

2. Carefully align the chaincase with the mainshaft and slide the chaincase onto the mainshaft.

CAUTION

The following procedures must be followed to make sure that the transmission is properly aligned with the engine. Improper alignment could cause chain and transmission failure.

3. Install the primary chaincase-to-transmission mounting bolts finger-tight.
4. Install the bolt, new lockwasher, ground cable and lockwasher onto the back of the transmission housing as shown in Figure 143. Tighten finger-tight.
5. Tighten bolts installed in Steps 3 and 4 to 13-16 ft.-lb. (18-22 N·m). After tightening the bolts, make sure that the mainshaft turns freely.

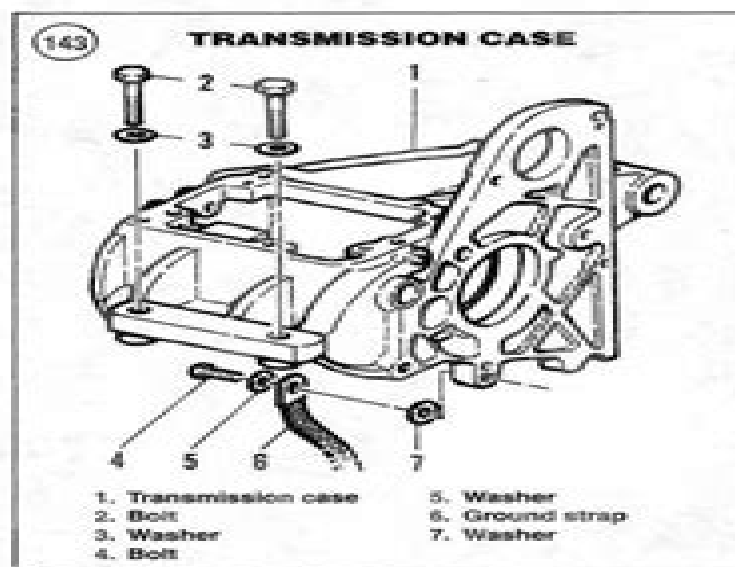
NOTE

Recheck that the alternator O-ring is still in position.

6. Install the chaincase-to-engine mounting bolts and lockwashers. Tighten bolts finger-tight.
7. Loosen the two engine-to-transmission 3/8-in. mounting bolts (Figure 143).
8. Tighten the chaincase-to-engine mounting bolts to 16-18 ft.-lb. (22-24 N·m).
9. Tighten the two engine-to-transmission 3/8-in. mounting bolts (loosened in Step 7) to 35-38 ft.-lb. (47-52 N·m).
10. Check that the mainshaft turns freely. If the mainshaft binds or turns roughly, loosen the bolts tightened in Steps 8 and 9 and retighten them.
11. Bend the lockwasher tab over the bolt heads to lock them in place.
12. Install the starter as described in Chapter Nine.
13. Install the starter jackshaft as described in this chapter.
14. Install the clutch, engine compensating sprocket, chain adjuster, primary chain and primary chaincase cover as described in this chapter.

Installation (1993-1998 FXR, FLH and FLT Series Models)

1. Thoroughly clean the outer surface of the five bolt holes of the inner cover. Apply a light coat of RTV sealant to the inner surfaces.
2. Install the new O-ring (Figure 144) onto the engine crankcase shoulder.



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**American Motors Corporation.
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