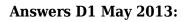
What is the required minimum preheat for welding 2-1/2 inches thick A572 grade 30. 42 using the GMAW process? A. 50°F B. 150°F C. 225°F D. 300°F E. none of the above Which of the following is an approved electrode for welding ASTM A514 steel 1 1/2 31. inches thick using SMAW. A. E8015-X B. E100018M C. E11018M D. E7018 E. ASTM A 514 steel is not a code approved material 32 Who is responsible for the qualification of procedures? A. welder B. independent test lab C. quality control manager D manufacturer or contractor E owner For procedure qualification using a 3/8 inch thick plate test coupon, what test 33 specimens are required for a complete joint penetration groove weld? A. 1 tensile. 2 face bends. 2 root bends B. 2 tensiles, 1 face bend, 1 root bend C. 2 tensiles, 4 side bends D. 2 tensiles. 2 face bends. 2 root bends. E. Both C & D above 34. When two 3/8 inch thick plates are joined in a lap joint configuration, what is the maximum size fillet weld that can be specified on the plate edges? A. 3/8 inch B. 1/4 inch C. 3/16 inch D 5/16 inch E. none of the above

Answers D1 May 2013

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