

6. Secure the PTO-side engine mounting plate to the cradle with the mounting cap screws (consult with blue Loctite 242) and washers. Tighten to 27 ft-lb.



7. Secure the plate to the drive shaft bearing with the mounting cap screws (consult with blue Loctite 242). Tighten to 33 ft-lb. Secure the plate to the chassis using the mounting cap screws (consult with blue Loctite 242). Tighten to 27 ft-lb.



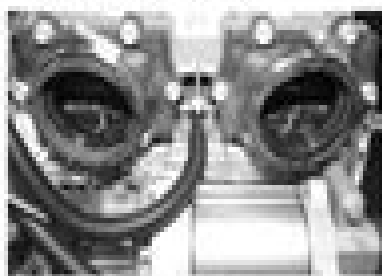
8. Tighten the cap screws and lock washers (step 4) to 27 ft-lb.
9. Install the access panel to the engine belly and chassis and secure using the fast-head screws. Tighten securely.
10. Tighten the cap screws (step 3) to 27 ft-lb.
11. Connect the battery ground and coolant temperature sensor connectors; then install the speed plug caps. Secure the coolant temperature sensor connector with a cable tie.
12. Install the cylinder head nut bars.



13. Place the second starter pin position and secure with the cap screws (consult with blue Loctite 242). Tighten to 25 consecutive passes to 90 ft-lb.
14. Before connecting the wiring harness plug-ins, clean the connectors and apply dielectric grease to the seal. Then connect all harness connectors making sure all wiring and coolant hoses are routed properly as noted in wiring-rig. Install the main battery loop.

NOTE: Use cable ties to secure the wiring harnesses as necessary.

15. Connect the oil lines to the front of the engine. Secure using the existing clamps.



16. Route the two smaller oil lines down to the oil pump and secure using the clamps.



17. Connect the M40-side throttle body coolant lines; then secure with a clamp.
18. Connect the TPs; then lower the throttle body assembly into the engine compartment.
19. Place the throttle body assembly into position and secure with the clamp clamps; then connect the pin-line hoses to the fuel rail and tighten the clamp securely.

CAUTION

When installing the throttle bodies, make sure the gas-line hoses is properly routed to avoid premature wear and/or contact with exhaust components.

20. Connect the PTO-side throttle body coolant lines; then secure with a clamp.
21. Fill the cooling system from Liquid Cooling System in the Engine-Related Items section.

22. Using the existing clamps, secure the intake flanges to the throttle bodies.
23. With the air intake boot properly positioned on the throttle bodies, secure with the existing clamps.
24. Install the shock mount bracket support; then using wire lock nuts, secure the support to the shock mount brackets and tighten to 30 ft-lb.



25. Insert the sensor/water cable each into the slot in the chassis; then connect the sensor/water connector facing the cables with the button.



26. Rotate the sensor/water clockwise to insert the plug from the cables; then install the sensor/water retaining clip. Check APU cable adjustment (see Airco Power Valve (APV) System in the Engine-Related Items section).
27. Install the PTO-side front spar and secure to the mounting post and shock mount bracket using the existing cap screws. Tighten the cap screws to 27 ft-lb.
28. Secure the air speed control (ASC) hoses (A) to the top of the throttle bodies using the existing clamps; then connect the ISC to the main battery (B). Secure the ISC to the intake hose using the existing screws (C). Tighten securely.

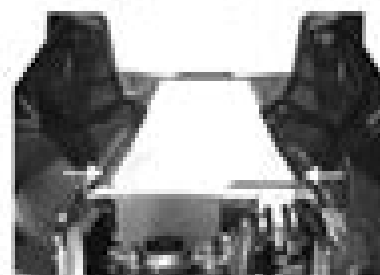


29. Install the access panels (with EXH) and secure to the chassis using the existing screws. Tighten securely. Connect the EXH.



NOTE: At this point, secure the PTO harness to the shock mount bracket support using a cable tie.

30. Position the front shield onto the two front fastening pins (B); then secure it to the chassis with the two screws (A). Tighten securely.



NOTE: On GAC-T models, connect the harness to the engine/air control module.

Arctic Cat Sno Pro Owners Manual

D Siedentop



Arctic Cat Sno Pro Owners Manual:

Snowmobile Service Manual Intertec Publishing Corporation. Technical Publications Division,1979 **Air Force Manual** United States. Department of the Air Force,1959 **Clymer Snowmobile Service Manual 11th Edition** Penton Staff,1991-06-01 With the help of the Clymer Snowmobile Service Manual 11th Edition in your toolbox you will be able to maintain service and repair your snowmobile to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

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