

Wire diameter	15.0 mm (0.59 in) — B2000	Camshaft sprocket	N-m	ft-lb
	15.5 mm (0.61 in) — B2200			
Coil diameter	100.5 mm (3.96 in)	Distributor drive gear	70 ~ 80	51 ~ 58
	323.5 mm (12.74 in) — B2000	Valve rocker arm cover	70 ~ 80	51 ~ 58
Free length	351.4 mm (13.83 in) — B2200	Crankshaft pulley	1.5 ~ 2	1.1 ~ 1.4
	237 mm (9.33 in) — B2000	Inlet manifold	140 ~ 150	101 ~ 108
Fitting length	260.9 mm (10.27 in) — B2200	Exhaust manifold	19 ~ 26	14 ~ 19
	5,530 ~ 6,080 N (1,219 ~ 1,340 lb) — B2000	Spark plugs	22 ~ 29	16 ~ 21
Fitting load	6,101 ~ 6,761 N (1,345 ~ 1,490 lb) — B2200	Oil pressure switch	15 ~ 23	11 ~ 17
		Temperature gauge unit	12 ~ 18	9 ~ 13
REAR SUSPENSION			5 ~ 10	4 ~ 7
Type	Leaf spring	Engine — B2200		
Leaf spring		Cylinder head	110 ~ 117	80 ~ 85
Spring constant	1.90 ~ 5.10 kg/mm (106 ~ 285 lb/in)	Cylinder head cover	3 ~ 4.5	2.2 ~ 3.3
Number of leaves	5	Connecting rod cap	69 ~ 75	50 ~ 54
Length	1,320 mm (51.97 in)	Main bearing cap	110 ~ 117	80 ~ 85
Width	60 mm (2.36 in)	Camshaft thrust plate	16 ~ 24	11.6 ~ 17.4
Thickness		Camshaft gear	62 ~ 70	45 ~ 51
No. 1	7 mm (0.27 in)	Idle gear	23 ~ 32	16.6 ~ 23.1
No. 2	5 mm (0.20 in)	Injection pump drive gear	40 ~ 70	29 ~ 51
No. 3, 4	6 mm (0.24 in)	Rocker arm assembly	110 ~ 117	80 ~ 85
No. 5	14 mm (0.55 in)	Timing gear case	16 ~ 24	11.6 ~ 17.4
DIMENSIONS		Timing gear cover	16 ~ 24	11.6 ~ 17.4
Overall length	4,445 mm (175 in)	Rear oil seal cap	15 ~ 20	10.8 ~ 14.5
Standard body	4,740 mm (187 in)	Oil pan	7 ~ 12	5.1 ~ 8.7
Long body	1,600 mm (63 in)	Oil pipe (Oil pump)	8 ~ 12	5.8 ~ 8.7
Overall width	1,560 mm (61 in)	Water pump	16 ~ 24	11.6 ~ 17.4
Overall height		Crankshaft pulley	200 ~ 250	145 ~ 181
Wheel base		Temperature gauge unit	12 ~ 18	8.7 ~ 13.0
Standard body	2,715 mm (107 in)	Oil pressure switch	12 ~ 18	8.7 ~ 13.0
Long body	2,865 mm (113 in)	Glow plug	10 ~ 15	7.2 ~ 10.8
Tread		Injection nozzle	60 ~ 70	43 ~ 51
Front	1,300 mm (51 in)	Injection pipe flare nut	25 ~ 30	18.1 ~ 21.7
Rear	1,300 mm (51 in)	Cooling fan	16 ~ 24	11.6 ~ 17.4
Min. road clearance	195 mm (8 in)	Intake manifold	16 ~ 24	11.6 ~ 17.4
Min. turning radius		Exhaust manifold	16 ~ 24	11.6 ~ 17.4
Standard body	5.8 m (19 ft)	Exhaust pipe	27 ~ 31	19.5 ~ 22.4
Long body	6.1 m (20 ft)	(to exhaust manifold)		
TIGHTENING TORQUE		End plate	33 ~ 48	23.9 ~ 34.7
Engine — B2000	N-m			
	ft-lb			
Main bearing caps	84 ~ 90	Clutch — B2200		
Connecting rod caps	41 ~ 46	Flywheel	131 ~ 190	95 ~ 137
Oil pump sprocket	30 ~ 35	Clutch cover	18 ~ 27	13.7 ~ 20.0
Oil pan	7 ~ 10			
Cylinder head		Clutch — B2000		
Cold engine	90 ~ 95	Flywheel	155 ~ 163	112 ~ 118
Warm engine	95 ~ 100	Clutch cover	18 ~ 27	13 ~ 20
		Manual Transmission		
		Shift lock spring cap	10 ~ 15	7 ~ 11
		Plug for interlock pin hole	10 ~ 15	7 ~ 11
		Control lever to control rod end	28 ~ 34	20 ~ 25
		Main shaft lock nut		
		4-speed	160 ~ 240	116 ~ 174
		5-speed	130 ~ 210	94 ~ 152
		Back-up light switch	28 ~ 45	20 ~ 33

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Scott C. Dulebohn

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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