



Fig. 1-1: Front view of the engine

### ENGINE DESCRIPTION

The 400-122 engine is a four-cylinder, four-stroke, air-cooled, diesel engine. It has a bore of 4.0 inches (101.6 mm) and a stroke of 4.0 inches (101.6 mm). The engine is designed to operate at 1500 RPM. It has a maximum output of 12.2 horsepower (9.0 kW) at 1500 RPM. The engine is equipped with a mechanical fuel pump and a mechanical governor. It is designed to be used in a variety of applications, including power generation, material handling, and marine propulsion.

The fuel system consists of a fuel tank, fuel pump, and fuel lines. The fuel pump is driven by the engine and delivers fuel to the injectors. The injectors spray fuel into the combustion chamber, where it is ignited by the heat of the compression. The exhaust system consists of an exhaust manifold and an exhaust pipe. The exhaust manifold is connected to the engine and the exhaust pipe leads to the rear of the engine.

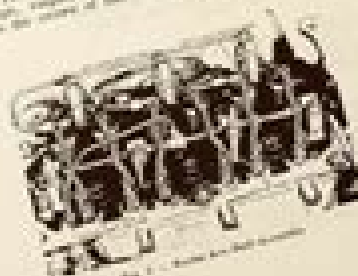


Fig. 1-2: Side view of the engine



Fig. 1-3: Rear view of the engine

The fuel system consists of a fuel tank, fuel pump, and fuel lines. The fuel pump is driven by the engine and delivers fuel to the injectors. The injectors spray fuel into the combustion chamber, where it is ignited by the heat of the compression. The exhaust system consists of an exhaust manifold and an exhaust pipe. The exhaust manifold is connected to the engine and the exhaust pipe leads to the rear of the engine.

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Fig. 1-4: Detail view of the engine

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### SECTION II - SECTION I - PART 2

The engine is designed to be used in a variety of applications, including power generation, material handling, and marine propulsion. It is equipped with a mechanical fuel pump and a mechanical governor. The engine is designed to be used in a variety of applications, including power generation, material handling, and marine propulsion.

### ENGINE SERIAL NUMBER

The engine serial number is located on the front of the engine. It is a 12-digit number that identifies the engine. The serial number is used to track the engine's history and to identify any problems that may arise.

### ROCKER ARM SHAFT ASSEMBLY

The rocker arm shaft assembly is located on the front of the engine. It consists of a shaft, rocker arms, and pushrods. The rocker arm shaft assembly is responsible for operating the engine's valves.

1. Inspect the rocker arm shaft assembly for any damage or wear.
2. Lubricate the rocker arm shaft assembly with oil.
3. Adjust the rocker arm clearance to the correct specification.
4. Check the pushrod clearance to the rocker arm.
5. Check the pushrod clearance to the rocker arm.

### DISASSEMBLY

Before disassembling the rocker arm shaft assembly, it is important to note the following: 1. The rocker arm shaft assembly is a precision component and should be handled with care. 2. The rocker arm shaft assembly should be cleaned and lubricated before disassembly. 3. The rocker arm shaft assembly should be inspected for any damage or wear before disassembly.

### REPAIR

After the rocker arm shaft assembly has been disassembled, it should be inspected for any damage or wear. If any damage or wear is found, the rocker arm shaft assembly should be replaced. The rocker arm shaft assembly should be reassembled and adjusted to the correct specification.



Fig. 1-5: Detail view of the engine

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