Fault Codes

No.	Fault	Description
F2	Auxiliary Input ⁽¹⁾	Check remote wiring. Verify communications programming for intentional fault.
F3	Power Loss	Monitor the incoming AC line for low voltage or line power interruption. Check input fuses.
F-4	UnderVoltage ⁽¹⁾	Monitor the incoming AC line for low voltage or line power interruption.
F5	OverVoltage ^[1]	Monitor the AC line for high line voltage or transient conditions. Bus overvoltage can also be caused by motor regeneration. Extend the decel time or install dynamic brake option.
F6	Motor Stalled ⁽¹⁾	Increase [Accel Time x] or reduce load so drive output current does not exceed the current set by parameter A089 [Current Limit].
F7	Motor Overload ⁽¹⁾	An excessive motor load exists. Reduce load so drive output current does not exceed the current set by parameter P033 [Motor OL Current]. Verify A084 [Boost Select] setting.
F8	Heatsink OvrTmp ⁽¹⁾	Check for blocked or dirty heat sink fins. Verify that ambient temperature has not exceeded 40°C (104°F) for IP 30NEMA 1/UL Type 1 installations or 50°C (122°F) for Open type installations. Check fan.
F12	HW OverCurrent	Check programming. Check for excess load, improper DC boost setting, DC brake volts set too high or other causes of excess current.
F13	Ground Fault	Check the motor and external wiring to the drive output terminals for a grounded condition.
F29	Analog Input Loss ⁽¹⁾	An analog input is configured to fault on signal loss. A signal loss has occurred. Check parameters. Check for broken/loose connections at inputs.
F33	Auto Rstrt Tries	Correct the cause of the fault and manually clear.
F38	Phase U to Gnd	Check the wiring between the drive and motor. Check motor for grounded phase. Replace drive if fault cannot be cleared.
F39	Phase V to Gnd	
F40	Phase W to Gnd	
F41	Phase UV Short	Check the motor and drive output terminal wiring for a shorted condition. Replace drive if fault cannot be cleared.
F42	Phase UW Short	
F43	Phase VW Short	
F48	Params Defaulted	The drive was commanded to write default values to EEPROM. Clear the fault or cycle power to the drive. Program the drive parameters as needed.
F63	SW OverCurrent(1)	Check load requirements and A098 [SW Current Trip] setting.
F64	Drive Overload	Reduce load or extend Accel Time.
F70	Power Unit	Cycle power, Replace drive if fault cannot be cleared.
F71	Net Loss	The communication network has tauffed. Cycle power. Check communications cabling. Check network adapter setting. Check external network status.
F80	SVC Autotune	The autotune function was either cancelled by the user of failed. Restart procedure.
F81	Comm Loss	If adapter was not intentionally disconnected, check wiring to the port. Replace wiring, port expander, adapters or complete drive as required. Check connection. An adapter was intentionally disconnected. Turn off using A105 [Comm Loss Action]. Connecting I/O Terminal 04 to ground may improve noise immunity.
F91	Encoder Loss	Requires differential encoder. One of the 2 encoder channel signals is missing. Check Wiring. If P038 [Speed Reference] = 9 "Positioning" and E216 [Motor Fdbk Type] = 5 "Quad Check" swap the Encoder channel inputs (see page 13) or swap any two motor leads. Replace encoder.
F100	Parameter Checksum	Restore factory defaults.
F111	Enable Hardware	DriveGuard Safe-Off Option (Series B) board is installed and the ENBL enable jumper has not been removed. Remove the ENBL enable jumper. Cycle power.
		DriveGuard Safe-Off Option (Series B) board has failed. Remove power to the drive. Replace DriveGuard Safe-Off Option (Series B) board.
		Hardware Enable circuitry has failed. Replace drive.
F122	I/O Board Fail	Cycle power. Replace drive if fault cannot be cleared.

(1) Auto-Reset/Run type fault. Configure with parameters A092 and A093.

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