



Remove the gear holder from the bottom of the two gears and insert it between them on top. Use a new tabbed lock washer. Torque the primary drive gear nut to specification with a 27 mm socket. Bend the tab washer in place carefully, using a punch and hammer.

(Specification for primary drive nut torque is 75 Nm or 54 ft-lb)

Remove the gear holder.

Install the alternator flywheel. See the [Left Side Engine Components](#) topic for more information.

Install the clutch. See the [Clutch Installation](#) for more information.

Install the right crankcase cover. See the [Right Side Engine Components Installation](#) topic for more information.

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