

REMOVE

1. Remove air cleaner cover and filter element. See MAINTENANCE > INSPECT AIR FILTER (Page 2-46).
2. See Figure 6-1. Remove backplate assembly.
 - a. Remove screws (2).
 - b. Remove screws (3).
 - c. Tilt backplate assembly (4) to disconnect breather hose (1).
 - d. Remove backplate assembly.
3. See Figure 6-2. Remove snorkel.
 - a. Remove screws (6).
 - b. Remove snorkel (1).
4. Remove seal ring (4) if worn or damaged.

INSTALL

FASTENER	TORQUE VALUE	
Air cleaner backplate to cylinder head screws	19–21 ft-lbs	25.4–28.1 N·m
Air cleaner backplate to induction module screws	50–60 in-lbs	5.6–6.8 N·m
Air cleaner backplate, snorkel screws	22–27 in-lbs	2.5–3 N·m

CONSUMABLE	PART NUMBER
LOCTITE 565 THREAD SEALANT	99818-97

1. See Figure 6-2. Install snorkel.
 - a. Install snorkel (1).
 - b. Install screws (6). Tighten.
Torque: 22–27 in-lbs (2.5–3 N·m) Air cleaner backplate, snorkel screws
2. Install backplate seal ring.
 - a. Clean backplate assembly (5) from all residual oil and debris.
 - b. Align tab on new seal ring (4) with tab opening (2) on backplate assembly. Install seal ring.
3. Install backplate.
 - a. Install breather hose to breather connector (3).

NOTE

Failure to connect breather hose allows crankcase vapors to be vented into the atmosphere and is in violation of legal emissions standards.

- b. See Figure 6-1. Position backplate assembly on induction module.
- c. Apply threadlocker to screws (2). Install and Tighten.
Torque: 50–60 in-lbs (5.6–6.8 N·m) Air cleaner backplate to induction module screws
LOCTITE 565 THREAD SEALANT (99818-97)
- d. Install screws (3). Tighten.
Torque: 19–21 ft-lbs (25.4–28.1 N·m) Air cleaner backplate to cylinder head screws
4. Install filter element and air cleaner cover. See MAINTENANCE > INSPECT AIR FILTER (Page 2-46).

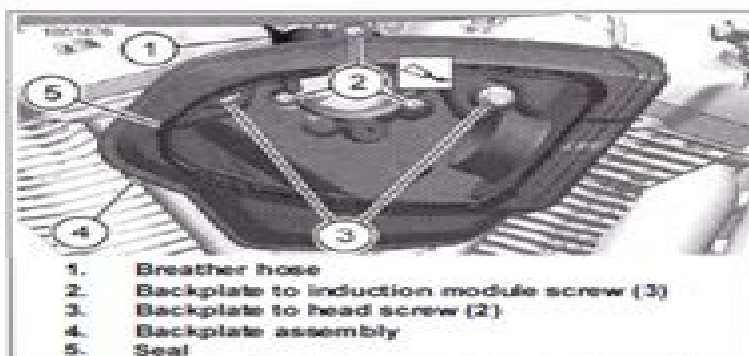


Figure 6-1. Breather Hose to Backplate Assembly

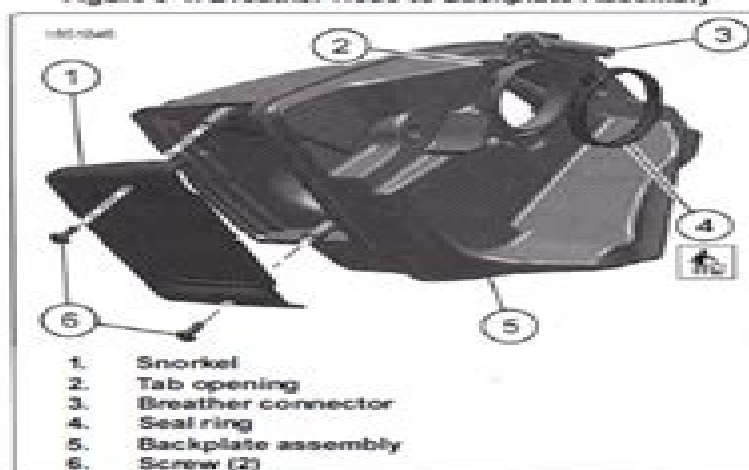


Figure 6-2. Backplate Assembly

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Donny Petersen



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