

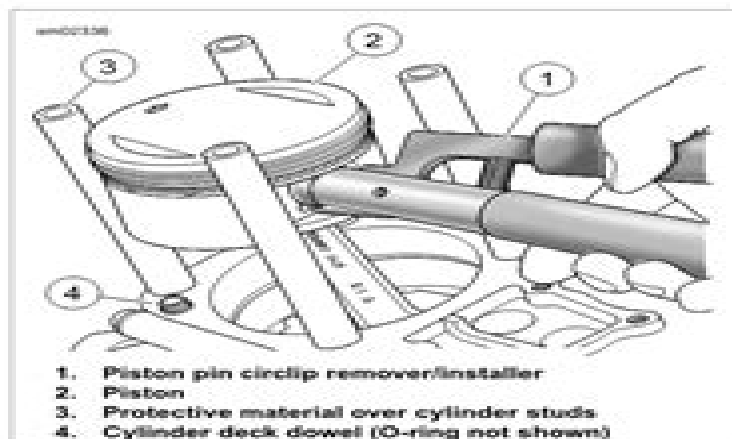


Figure 3-28. Piston Pin Circlip Removal (Part No. HD-42317)

NOTE

It is not necessary to remove both piston pin circlips during piston removal. Leave the second circlip in the pin bore.

3. See [Figure 3-29](#). Remove the piston pin. If piston pin is difficult to remove, use PISTON PIN REMOVER (Part No. HD-42320-A).
 - a. Remove acorn nut and spacer from rod end of tool.
 - b. Slide rod end through piston pin. Install spacer and acorn nut (1) on end of rod.
 - c. Position rubber-coated tips (2) of tool on flat each side of pin bore.
 - d. Turn handle (3) in a clockwise direction until piston pin is pulled free of bore.

4. Remove the piston. Be sure to hold the connecting rod shank upright to prevent it from striking the crankcase. Place a 3.0 in. (76.2 mm) long piece of foam-type water pipe insulation around each connecting rod. Use material with an O.D. of 2.25 in. (57.1 mm) and an I.D. of 1.0 in. (25.4 mm) to prevent damage.
5. Turn the piston over. Mark the pin boss with the letters F(front) or R(rear) to identify location.
6. Service as needed. For inspection and repair information, see [3.24 PISTON](#).
7. Complete engine work.
 - a. If performing a top end overhaul only, see [3.16 TOP END OVERHAUL ASSEMBLY](#).
 - b. If performing a complete engine overhaul, see [3.17 BOTTOM END OVERHAUL DISASSEMBLY](#).



Figure 3-29. Piston Pin Remover (Part No. HD-42320-A)

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The Pearson General Studies Manual 2009, 1/e Showick Thorpe Edgar Thorpe, 2009 This latest edition of The Pearson General Studies Manual continues to provide exhaustive study material for the General Studies paper of the UPSC Civil Services Preliminary Examination This student friendly book has been completely revised thoroughly updated and carefully streamlined and is strictly exam centric In this new edition a large number of new boxes and marginalia with additional and relevant information have been added to provide cutting edge information to the aspirant Readers will find that important facts and information have been presented in the form of well structured tables and lists Pearson General Knowledge Manual 2009 Edgar Thorpe, Showick Thorpe, 2008-02 An Updated and Revised Edition of the Most Popular General Knowledge Manual **FEATURES** Up to date comprehensive and all purpose in approach Includes a set of multiple choice questions at the end of each section to test your understanding Based on current trends in various examinations National and international current affairs included *International Production Manual*, 1985 Official Congressional Directory, 2007-2008, 2007-11 Contains contact information and biographical sketches about the members of the United States Congress **The Clerk's Manual ...** Florida. Legislature. House of Representatives, 2012 **Transit Street Design Guide** National Association of City Transportation Officials, 2016-04-14 The Transit Street Design Guide sets a new vision for how cities can harness the immense potential of transit to create active and efficient streets in neighborhoods and downtowns alike Building on the Urban Street Design Guide and Urban Bikeway Design Guide the Transit Street Design Guide details how reliable public transportation depends on a commitment to transit at every level of design Developed through a new peer network of NACTO members and transit agency partners the Guide provides street transportation departments transit operating agencies leaders and practitioners with the tools to actively prioritize transit on the street Site Web de NACTO **Hollywood Film Production Manual**, 1954 *Tree Care Industry*, 2007 **The Ship That Would Not Die** Stephen Curley, 2011-09-01 Starting its life as an attack transport in World War II and one of the last five left afloat by war s end the USS Queens saw action at Iwo Jima and other hot spots in the Pacific theater After the war the ship became the SS Excambion one of the Four Aces of American Export Lines the only fully air conditioned ships in the world at the time In 1965 the versatile Excambion underwent yet another transformation into a floating classroom Recommissioned as the USTS Texas Clipper the ship began a third life as a merchant marine training vessel with its home port in Galveston For the next three decades the Texas Clipper would be home to merchant marine cadets and by the time it was retired in 1996 it was the oldest active ship in the U S merchant marine fleet Finally the Texas Clipper after protracted bureaucratic wrangling was designated to be sunk in the Gulf of Mexico as an artificial reef to provide habitat for marine life In 2007 the ship was towed to its final resting place seventeen nautical miles off the coast of South Padre Island Now 136 feet below the surface the venerable Texas Clipper lives on as the home to a wide variety of underwater species Filled not only with meticulously

researched technical and historical data about the ship's construction service record crew procedures and voyages The Ship That Would Not Die also features lively anecdotes from crew members passengers and officers More than 140 color and black and white photos illustrate the ship's construction its wide variety of shipboard life the exacting process of making the Texas Clipper ready to become an artificial reef and its final sinking in the Gulf of Mexico **Catalog of Copyright**

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