

Remove the gear holder from the bottom of the two gears and insert it between them on top. Use a new tabbed lock washer. Torque the primary drive gear nut to specification with a 27 mm socket. Bend the tab washer in place carefully, using a punch and hammer.

(Specification for primary drive nut torque is 75 Nm or 54 ft-lb)

Remove the gear holder.

Install the alternator flywheel. See the Left Side Engine Components topic for more information.

Install the clutch. See the Clutch Installation for more information.

Install the right crankcase cover. See the Right Side Engine Components Installation topic for more information.

7 Yamaha Yz250f Manual

Jicheng Xie

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Yamaha PW50 Y-Zinger, PW80 Y-Zinger and BW80 Big Wheel 81-02, 2000-05-24 PW50 1981 1983 1985 1987 1990 2002 PW80 1983 1985 1991 2002 BW80 1986 1988 1990 Yamaha YZ/WR250F 2001-2003 Penton Staff, 2000-05-24 Yamaha YZ WR250F 2001 2003 Yamaha Service Manual Yamaha Motor Co, 196? Yamaha YZ250(n)/lc - Owner's Service Manual . Yamaha YZ250 (N) .1984 Yamaha YB100 Owners Workshop Manual Pete Shoemark, 1991 YB100 97cc Yamaha FS1-E 'sixteener Special' Owners Workshop Manual Mervyn Bleach,1974 73 91 Yamaha FZ6 Service and Repair Manual Phil Mather, 2008-01-01 FZ6 S SA Fazer 600cc 04 07 FZ6 N NA 600cc 04 07 FZ6 Fazer S2 600cc 07 08 FZ6 Yamaha YZ250 1994-1998 Penton Staff, 2000-05-24 YZ250 1994 1998 Yamaha RD50 & 80 Owners Workshop Manual Jeremy Churchill, 1986 Yamaha T50 & 80 Townmate Owners Workshop Manual Pete Shoemark.1991-01-01 Yamaha YZF-R6 Service & Repair Manual Matthew Coombs, 2007 Written by Matthew Coombs this is a service and repair manual for the DIY motorcycle mechanic This title focuses on the Yamaha YZF R6 motorcycle Yamaha YZF-R1, '98-'03 Haynes Publishing, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Yamaha YZF R1 model years 1998 through 2003 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate Yamaha 200 Twins Owners Workshop Manual Mark Reynolds, Pete Yamaha RD125 Twins Owners Workshop Manual Pete Shoemark, Mark Coombs, 1990 Shoemark, 1974-01-01 Yamaha 250 & 350 Twins Owners Workshop Manual Jeff Clew, 1973 Yamaha RD 125 Twins Owners Workshop Manual Pete Shoemark,1977-01-01 Models covered All 124 cc RD 125 models Yamaha RD 400 Twin, Owners Workshop Manual Mansur Darlington, 1977 Models covered All 398cc RD400 models first introduced into UK February 1976 USA September 1975 Yamaha RD and DT 125 LC Owners Workshop Manual Jeremy Churchill, Pete Shoemark, 1985 Yamaha DT 50 & 80 Trail Bikes Owners Workshop Manual Chris Rogers, 1983-01-01

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