

2. Remove grommets (9).
3. See Figure 4-12. Remove hose (6).
 - a. Remove crimp clamps. See CRIMP CLAMPS (Page 4-16).
 - b. Remove hose.
4. Separate oil cooler from downtube.
 - a. Remove screws (2).
 - b. Disengage tab (5) from T-slot (3).

ASSEMBLE

FASTENER	TORQUE VALUE	
Oil cooler screws	90–120 in-lbs	10.8–13.6 N m

1. See Figure 4-12. Install oil cooler to downtube.
 - a. Engage tab (7) into T-slot (3).
 - b. Install two screws (1).
 - c. Tighten.
Torque: 90–120 in-lbs (10.8–13.6 N m) Oil cooler screws
2. Install hose (6).
 - a. Install hose between oil cooler (8) and downtube (4).
 - b. Secure with crimp clamps. CRIMP CLAMPS (Page 4-16)
3. Install grommets (9).
4. Install voltage regulator. See VOLTAGE REGULATOR (Page 5-14).

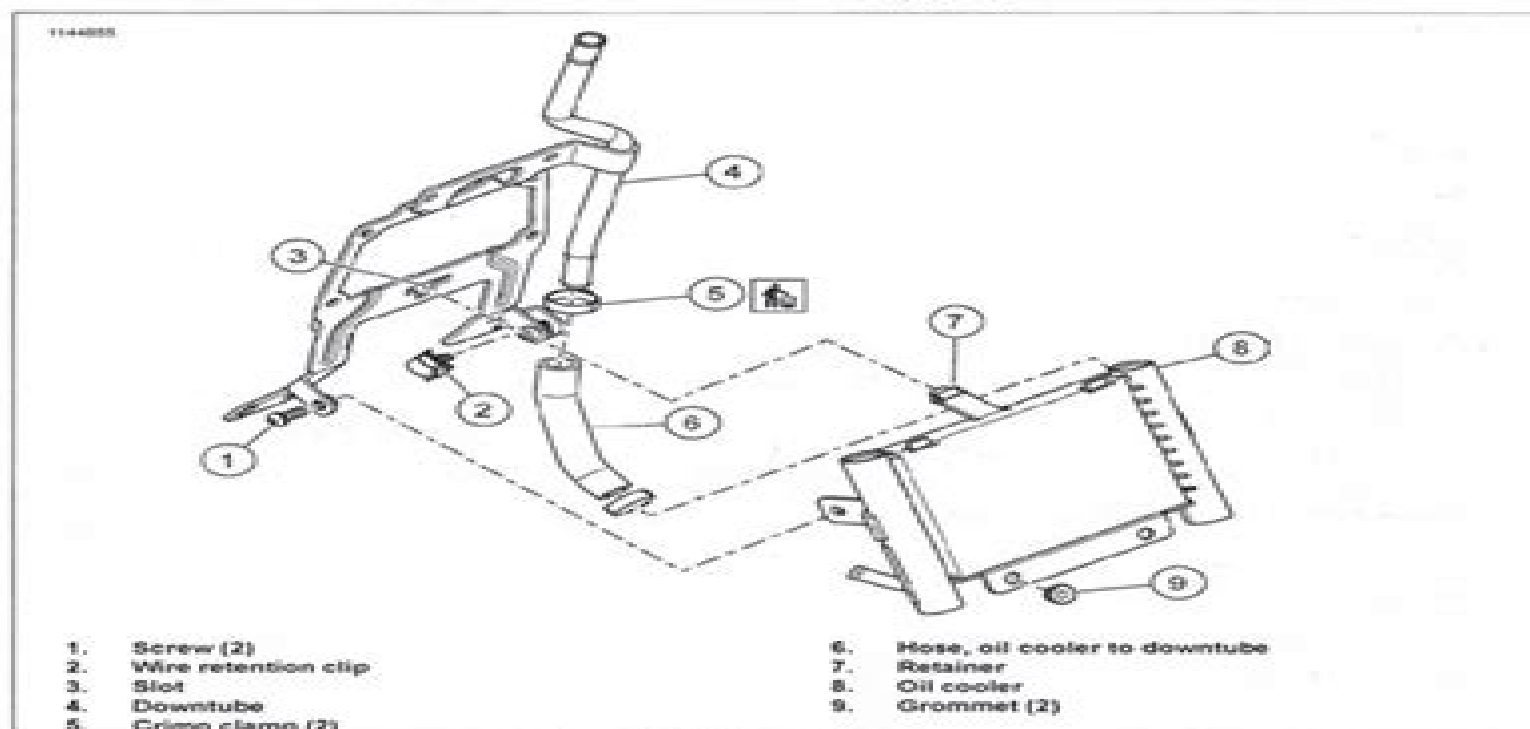


Figure 4-12. Oil Cooling Components

COMPLETE

1. Check engine oil level. See REPLACE ENGINE OIL AND FILTER (Page 2-8).
2. Install lower engine guard. See ENGINE GUARD (Page 3-125).
3. Install main fuse. See POWER DISCONNECT (Page 5-8).

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Table of Contents 8 Flhx Street Glide Owners Manual

1. Understanding the eBook 8 Flhx Street Glide Owners Manual
 - The Rise of Digital Reading 8 Flhx Street Glide Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 8 Flhx Street Glide Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 8 Flhx Street Glide Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 8 Flhx Street Glide Owners Manual
 - Personalized Recommendations
 - 8 Flhx Street Glide Owners Manual User Reviews and Ratings
 - 8 Flhx Street Glide Owners Manual and Bestseller Lists
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 - 8 Flhx Street Glide Owners Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
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 - Highlighting and Note-Taking 8 Flhx Street Glide Owners Manual
 - Interactive Elements 8 Flhx Street Glide Owners Manual
- 8. Staying Engaged with 8 Flhx Street Glide Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 8 Flhx Street Glide Owners Manual
- 9. Balancing eBooks and Physical Books 8 Flhx Street Glide Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 8 Flhx Street Glide Owners Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 8 Flhx Street Glide Owners Manual
 - Setting Reading Goals 8 Flhx Street Glide Owners Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 8 Flhx Street Glide Owners Manual
 - Fact-Checking eBook Content of 8 Flhx Street Glide Owners Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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