

# Design and Operation

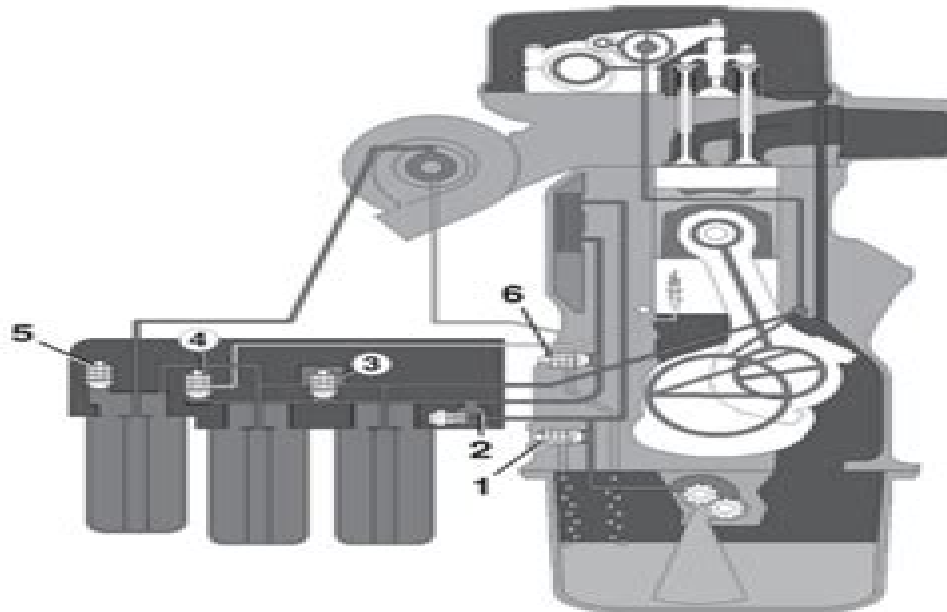
## Lubrication system

The engine is pressure-lubricated via a gear pump coupled to the engine transmission. The oil flow is regulated by six valves.

The oil pump pumps the oil to two full-flow filters and one by-pass filter, where the oil to the turbocharger is also filtered by about 5%. From the full-flow filter the

oil is passed to the engine block and distributed through passages to the engine lubrication points.

The oil cooler is of the plate type and is located under a cast-iron cover on the right-hand side of the engine block.



- 1 Safety valve
- 2 Bypass valve for oil cooler
- 3 Bypass valve for oil filter

- 4 Piston cooling valve
- 5 Bypass valve for bypass filter (turbocharger)
- 6 Reducing valve

# 1240 Ve Engine Manual

**G Orfield**



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