SL. NO.	Valve Type	Butt Weld Symbol	Socket Weld Symbol	Flanged
1.0	Gate Valve	→ ▼	→ ▼	
2.0	Globe Valve	-		
3.0	Ball Valve	-		─
4.0	Plug Valve	-	→↓↓	
5.0	Butterfly Valve			
6.0	Niddle Valve			
7.0	Check Valve or NRV	-64		
8.0	Pressure Reliefe Valve			
9.0	Control Valve	1 <u></u>	124	
10.0	Diaphragm valve			

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Steel Drawings, Chapter 1 BLUEPRINTS When you have read and understood this chapter you should be able to answer the following learning objectives Describe blueprints and how they are produced Identify the information contained in blueprints Explain the proper filing of blueprints Blueprints prints are copies of mechanical or other types of technical drawings The term blueprint reading means interpreting ideas expressed by others on drawings whether or not the drawings are actually blueprints Drawing or sketching is the universal language used by engineers technicians and skilled craftsmen Drawings need to convey all the necessary information to the person who will make or assemble the object in the drawing Blueprints show the construction details of parts machines ships aircraft buildings bridges roads and so forth BLUEPRINT PRODUCTION Original drawings are drawn or traced directly on translucent tracing paper or cloth using black waterproof India ink a pencil or computer aided drafting CAD systems The original drawing is a tracing or master copy These copies are rarely if ever sent to a shop or site Instead copies of the tracings are given to persons or offices where needed Tracings that are properly handled and stored will last indefinitely The term blueprint is used loosely to describe copies of original drawings or tracings One of the first processes developed to duplicate tracings produced white lines on a blue background hence the term blueprint Today however other methods produce prints of different colors The colors may be brown black gray or maroon The differences are in the types of paper and developing processes used A patented paper identified as BW paper produces prints with black lines on a white background The diazo or ammonia process produces prints with either black blue or maroon lines on a white background Another type of duplicating process rarely used to reproduce working drawings is the photostatic process in which a large camera reduces or enlarges a tracing or drawing The photostat has white lines on a dark background Businesses use this process to incorporate reduced size drawings into reports or records The standards and procedures prescribed for military drawings and blueprints are stated in military standards MIL STD and American National Standards Institute ANSI standards The Department of Defense Index of Specifications and Standards lists these standards it is issued on 31 July of each year The following list contains common MIL STD and ANSI standards listed by number and title that concern engineering drawings and blueprints Process Plant Layout Sean Moran, 2016-11-16 Process Plant Layout Second Edition explains the methodologies used by professional designers to layout process equipment and pipework plots plants sites and their corresponding environmental features in a safe economical way It is supported with tables of separation distances rules of thumb and codes of practice and standards The book includes more than seventy five case studies on what can go wrong when layout is not properly considered Sean Moran has thoroughly rewritten and re illustrated this book to reflect advances in technology and best practices for example changes in how designers balance layout density with cost operability and safety considerations. The content covers the why underlying process design company guidelines providing a firm foundation for career growth for process design engineers It is ideal for process plant designers in contracting consultancy and for operating companies at all stages of their careers and is also of

importance for operations and maintenance staff involved with a new build guiding them through plot plan reviews Based on interviews with over 200 professional process plant designers Explains multiple plant layout methodologies used by professional process engineers piping engineers and process architects Includes advice on how to choose and use the latest CAD tools for plant layout Ensures that all methodologies integrate to comply with worldwide risk management legislation

Fundamentals of Engineering Drawing for Design, Product Development, and Numerical Control Warren Jacob Chemical Engineering Design Gavin Towler, Ray Sinnott, 2021-07-14 Chemical Engineering Design Principles Practice and Economics of Plant and Process Design is one of the best known and most widely adopted texts available for students of chemical engineering The text deals with the application of chemical engineering principles to the design of chemical processes and equipment The third edition retains its hallmark features of scope clarity and practical emphasis while providing the latest US codes and standards including API ASME and ISA design codes and ANSI standards as well as coverage of the latest aspects of process design operations safety loss prevention equipment selection and more The text is designed for chemical and biochemical engineering students senior undergraduate year plus appropriate for capstone design courses where taken and professionals in industry chemical process biochemical pharmaceutical petrochemical sectors Provides students with a text of unmatched relevance for chemical process and plant design courses and for the final year capstone design course Written by practicing design engineers with extensive undergraduate teaching experience Contains more than 100 typical industrial design projects drawn from a diverse range of process industries NEW TO THIS EDITION Includes new content covering food pharmaceutical and biological processes and commonly used unit operations Provides updates on plant and equipment costs regulations and technical standards Includes limited online access for students to Cost Engineering's Cleopatra Enterprise cost estimating software Computer Programs for the Building <u>Industry</u> Geoffrey Hutton, Michael Rostron, 1984 Graphics Technology James H. Earle, 1994 This less expensive paperback text from James Earle contains the hallmark features that have made the Earle series successful step by step approach stand alone figures with extensive descriptive information and straight forward presentation While covering CAD and computer methods this book is flexible to your individual needs because it does not include references to a specific CAD package Supplements For the latest information on James Earle's workbooks call Creative Publishing at 1 800 245 5841 Building **Technology** Benjamin Stein, 1996 The complete guide to building technology This comprehensive guide provides complete coverage of every aspect of the building technologist s profession It details design and installation procedures describes all relevant equipment and hardware and illustrates the preparation of working drawings and construction details that meet project specifications code requirements and industry standards The author establishes procedures for professional field inspections and equipment operations tests provides real world examples from both residential and nonresidential construction projects and makes specific references to code compliance throughout the text This new edition incorporates

changes in building codes advances in materials and design techniques and the emergence of computer aided design CAD while retaining the logical structure and helpful special features of the first edition More than 1 100 drawings tables and photographs complement and illustrate discussions in the text Topics covered include Heating ventilating and air conditioning systems equipment and design Plumbing systems equipment and design Electrical and lighting systems equipment and design Testing adjusting and balancing procedures for all building systems Every aspect of the building technologist s profession from the creation of working drawings through on site supervision and systems maintenance Extensive appendices include conversion factors duct design data test report forms for use in field work design forms and schedules for electrical HVAC and plumbing work and more Computer-aided Engineering Drawing Using AutoCAD Cecil Howard Jensen,1990 Computer-aided Process Plant Design Michael E. Leesley,1982 PC Tech Journal ,1986

Computer Graphics World Buyers Guide ,1993 CEP Software Directory ,1998

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