



Flow from " Tee" fitting shown in Fig. 6. Install a cap over open end of " Tee"

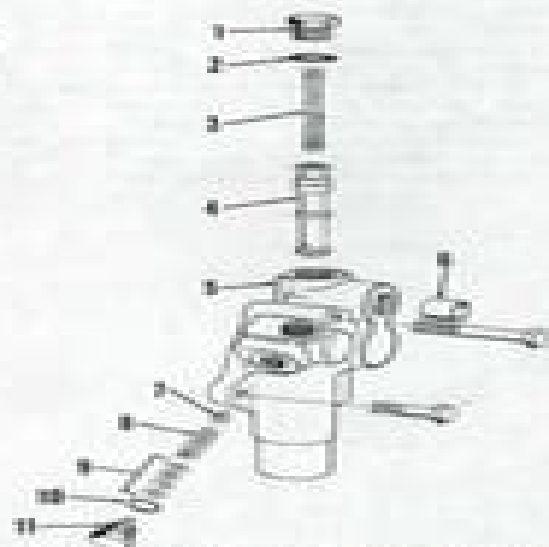


Fig. 6A—Exploded view of hydraulic pump manifold used on 180 models showing power steering flow control valve (A) and pressure relief valve (B).



Fig. 6—Flow of D70 pressure-volume tester connected to steering power steering system on 180 and 185 models. Flow from " Tee" fitting must be tested before engine is started.

**Setting.** Connect a pressure-volume tester inlet hose to steering system return hose as shown. Position outlet hose from tester in the "Power-Director" filter opening so that oil will be returned to the reservoir. Make certain that "Power-Director" control lever is in neutral and gas control is in neutral (not brake position). Start engine and adjust speed to 1800 rpm. Close valve on tester until pressure is 1200 psi and allow oil temperature to reach 120 degrees F.

Close the valve on tester completely and check pressure gage. If relief pressure is not 1200 psi, remove plug (1) (Fig. 6A) and add or deduct shim (2) to set pressure.

Fig. 7—Flow of D70 pressure-volume tester connected to steering power steering system on 180 and 185 models. It is necessary to bring upper reservoir return and add hose the hose slightly so that hose hose to tester can be attached. Make certain that upper end of hose in right and that " Tee" fitting is tested before steering engine. Relief valve is located between the two " Tee" fittings.

To check volume, open the valve on tester until pressure is approximately 1200 psi and observe the volume of flow. With engine operating at 1800 rpm, volume should be 5.25 gpm. If volume of flow is incorrect, the flow control valve (4) or pump should be serviced as outlined in paragraph 13B.

#### 180 and 185 Models

13A. The "Power-Director" clutch and (on models so equipped) the pin clutch are actuated by pressure from the power steering system. Before checking the power steering relief pressure, refer to paragraphs 95 and 127 to check the "Power-Director" and pin pressures.

A pressure and volume (flow) test of the power steering system will disclose whether the pump or relief valve is malfunctioning. To make such a test, proceed as follows:

Remove cover from below instrument panel and disconnect steering system return tube from " Tee" fitting shown in Fig. 1. Install a cap over open end of " Tee" fitting. Connect a pressure-volume tester inlet hose to steering system return tube as shown. Position outlet hose from tester in the large housing filter opening so that oil will be returned to hydraulic reservoir. Start the engine and adjust speed to rated rpm (2000 rpm on 180 models; 2000 rpm on 185 models). Close valve on tester until pressure is 1200 psi and allow oil temperature to reach 120-130 degrees F.

Close the valve on tester completely and check pressure gage. If relief pressure is not 1200-1800 psi, remove and disassemble the relief valve (Fig. 7). Add or deduct shim (2) (Fig. 7A) to set pressure. Addition of one shim



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