

DESCRIPTION

The engine installed in wheel tractor model 504D is a high speed diesel unit with four strokes and three cylinders in line. The engine transverse is a cast iron unit with dry-
replaceable cylinder liners, and with the housings for the crankshaft main bearings and valve tappets.

Radical tooth timing gears, camshaft located in crankcase and overhead valves; intake valves are shielded to increase turbulence of the aspirated air. The power train is driven by the crankshaft which operates in four thin-shelf main bearings and includes: light alloy pistons with dovetail

SPECIFICATIONS - REMOVAL - INSTALLATION

combustion chamber built in top, three piston rings (two oil scrapers and one compression ring), forged steel connecting rods with an oil drill for piston pin and liners lubrication and a second one through the small end for piston cooling.

Aspirated air is filtered through a dry air cleaner.

Fuel is injected directly into the high turbulence combustion chamber built in piston tops.

Double diaphragm fuel lift pump, double filters connected in series and water trap.

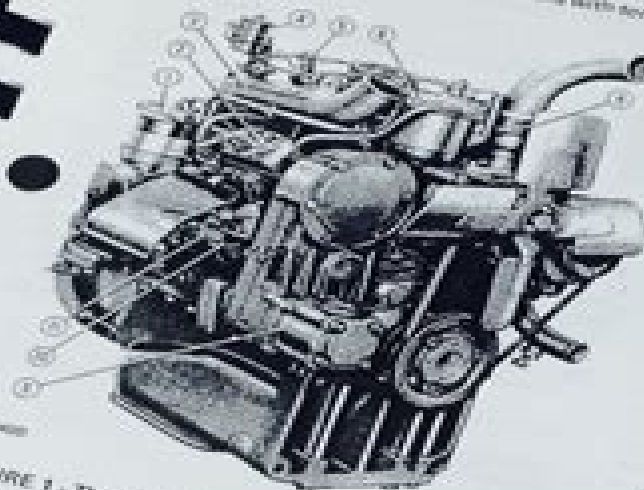


FIGURE 1 - Three-quarter right front view of engine

1. First fuel filter
2. Fuel injection pump
3. Air intake manifold
4. Starting aid reservoir
5. Injector
6. Second fuel filter
7. Pipe with thermostat location
8. Hydraulic oil pump
9. Fuel transfer pump
10. Electric starting motor

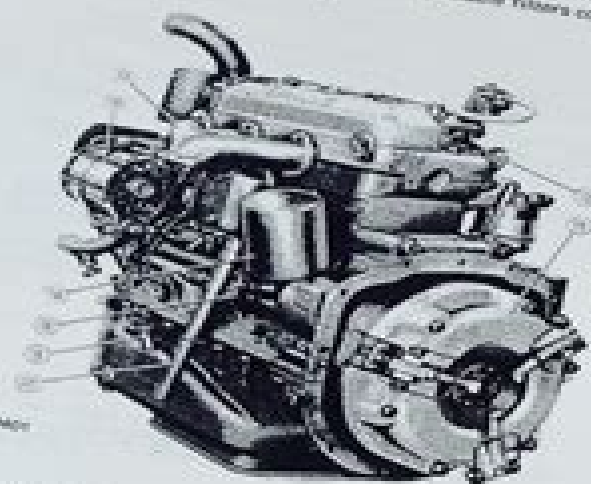


FIGURE 2 - Three-quarter left rear view of engine with spring loaded clutch

12. Exhaust manifold
13. Engine lifting eye
14. Oil filter
15. Engine and P.T.O. clutch unit
16. Low oil pressure indicator cable connection
17. Breather
18. Oil dipstick
19. Alternator

Allis Chalmers 5040 Repair Manual

Marco Cascella



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