

ADJUSTMENTS

PITMAN ALIGNMENT

To avoid undue wear on inner pitman bearings, the pitman should operate at right angles to the mower frame and drive shaft. To determine whether pitman is operating correctly, place an ordinary carpenter's square along the side of mower frame just above the pitman, letting one leg of the square extend outward above pitman. By sighting down over the square and comparing the angle of pitman with the square it can be determined if pitman is correctly adjusted. Pitman should be parallel with square. Align pitman by screwing nuts (68) Fig. 25 inward or outward on pull brace (22).

SICKLE REGISTER

Even though the sickle, ledger plates, wear plates and hold down clips may be in good condition, a clean job of cutting may not be accomplished unless the sickle is in proper register with cutter-bar guards. Sickle register simply means the relation of the center of knife sections with the center of guards at the extreme end of either inner or outer stroke. To determine the register of the sickle, turn the pitman wheel until it is on dead center (end of stroke) then examine relation of knives to guards. Next turn the pitman wheel until it is on the opposite dead center and re-examine knives. If the knife travels as far in one direction in relation to the guard center as it does to the other direction then the sickle is in proper register. Perfect register is desirable, but not absolutely essential because as long as the entire cutting edge of the knife enters the guard beyond the edge of the ledger plate, good cutting will be accomplished. The sickle in all "Allis-Chalmers" mowers has a movement of $1\frac{1}{4}$ " in each direction. The guards are centered at $\frac{1}{8}$ " that, a sickle in perfect register would move $\frac{1}{8}$ " past the center of guard at each end of the stroke. The additional length of $\frac{1}{4}$ " in the sickle stroke simplifies the adjustments of sickle register between knife and bar as there is a $\frac{1}{8}$ " overdrive in each direction. If the cutting edge of a knife at the extreme tip just barely enters the guard at the end of one stroke, it will go a considerable distance thru the old pointing guard at the end of the other stroke. If this condition exists, adjustments should be made to more nearly equalize the sickle travel between guard centers.

To Adjust Sickle Register Proceed as Follows:

1. Set tilting lever (19) Fig. 27 on cutter bar (down flat). (Neither tilted up or down).
2. Set inner and outer shoe runners, so cutter bar is level.

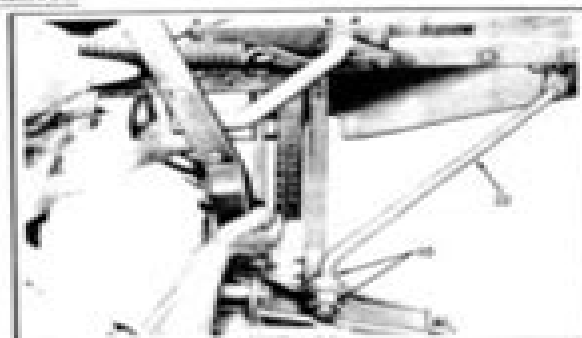


FIG. 26

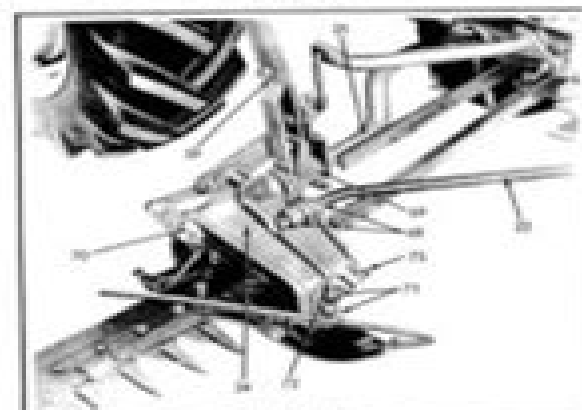


FIG. 27

3. Turn pitman wheel by hand so sickle is at extreme end of stroke.
4. Loosen nuts (66) on pull brace, then clamp (69) on inner end of dragbar. Remove collar (70) from outer end of dragbar.
5. Move yoke casting (54) in or out on dragbar (21) until sickle is in register.

NOTE: It may be necessary to remove spacing washers between clamp (69) and catcher on dragbar (21). Washers may be placed on either side of clamp or between yoke casting (54) and collar (70).

6. Replace collar (70) on dragbar (21) and nuts (66) on pull brace (22).
7. Make certain pitman is in correct alignment before tightening nuts (68) on pull brace. Refer to Pitman Alignment.

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American Road Builders' Association

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