



Common G codes and M codes for CNC machine controls

G Code	Function	Mill	Lathe
G00	Positioning at rapid speed	✓	✓
G01	Linear interpolation [machining a straight line]	✓	✓
G02	Circular interpolation clockwise [machining arcs]	✓	✓
G03	Circular interpolation, counter clockwise	✓	✓
G04	Dwell	✓	✓
G09	Exact stop	✓	✓
G10	Setting offsets in the program	✓	✓
G12	Circular pocket milling, clockwise	✓	✗
G13	Circular pocket milling, counterclockwise	✓	✗
G17	X-Y plane for arc machining [with live tooling]	✓	✓
G18	Z-X plane for arc machining [with live tooling]	✓	✓
G19	Z-Y plane for arc machining [with live tooling]	✓	✓
G20	Inch units	✓	✓
G21	Metric units	✓	✓
G27	Reference return check	✓	✓
G28	Automatic return through reference point	✓	✓
G29	Move to location through reference point [different for each machine]	✓	✓
G31	Skip function	✓	✓
G32	Thread cutting	✗	✓
G33	Thread cutting	✓	✗
G40	Cancel diameter offset Cancel tool nose offset	✓	✓
G41	Cutter compensation left Tool nose radius compensation left	✓	✓
G42	Cutter compensation right Tool nose radius compensation right	✓	✓
G43	Tool length compensation	✓	✗
G44	Tool length compensation cancel [sometimes G49]	✓	✗
G50	Set coordinate system and maximum RPM	✗	✓
G52	Local coordinate system setting	✓	✓
G53	Machine coordinate system setting	✓	✓
G54-G59	Workpiece coordinate system settings #1 to #6	✓	✓
G61	Exact stop check	✓	✓
G65	Custom macro call	✓	✓
G70	Finish cycle	✗	✓
G71	Rough turning cycle	✗	✓
G72	Rough facing cycle	✗	✓
G73	Irregular rough turning cycle	✗	✓
G73	Chip break drilling cycle	✓	✗
G74	Left hand tapping	✓	✗

G74	Face grooving or chip break drilling	✗	✓
G75	OD groove pecking	✗	✓
G76	Fine boring cycle	✓	✗
G76	Threading cycle	✗	✓
G80	Cancel cycles	✓	✓
G81	Drill cycle	✓	✓
G82	Drill cycle with dwell	✓	✗
G83	Peck drilling cycle	✓	✗
G84	Tapping cycle	✓	✓
G85	Bore in, bore out	✓	✓
G86	Bore in, rapid out	✓	✓
G87	Back boring cycle	✓	✗
G90	Absolute programming	✓	✓
G91	Incremental p	✓	✓
G92	Reposition origin point	✓	✗
G92	Thread cutting cycle	✗	✓
G94	Per minute feed	✓	✗
G95	Per revolution feed	✓	✗
G96	Constant surface speed control	✗	✓
G97	Constant surface speed cancel	✓	✓
G98	Per minute feed	✗	✓
G99	Per revolution feed	✗	✓

M Code	Function	Mill	Lathe
M00	Program stop	✓	✓
M01	Optional program stop	✓	✓
M02	Program end	✓	✓
M03	Spindle on clockwise	✓	✓
M04	Spindle on counterclockwise	✓	✓
M05	Spindle	✓	✓
M06	Toolchange	✓	✗
M08	Coolant on	✓	✓
M09	Coolant off	✓	✓
M10	Chuck or rotary table clamp	✓	✓
M11	Chuck or rotary table clamp off	✓	✓
M19	Orient spindle	✓	✓
M30	Program end, return to start	✓	✓
M97	Local sub-routine call	✓	✓
M98	Sub-program call	✓	✓
M99	End of sub program	✓	✓

Mill and Lathe Conversions

To Find:

To Find:	Formula:
Revolutions Per Minute	RPM = $[(SFM \times 3.8197) \div D]$
Surface Feet Per Minute	SFM = $RPM \times D \times 0.2618$
Surface Meters Per Minute [Metric]	SMPM = $SFM \times 0.3048$
Inches Per Minute Milling Feedrate	IPM = $FPT \times T \times RPM$
Feed Per Tooth Mill	FPT = $IPM \div [T \times RPM]$
Feed Per Revolution	FPR = $IPM \div RPM$
Inches Per Minute Lathe	IPM = $IPR \times RPM$
Metal Removal Lathe	MMR = $W \times d \times F$
Advance Per Revolution [Inches]	ADV/R = $F \div RPM$

Miscellaneous

Radius of Circle	= Circumference x 0.159155
Diameter of Circle	= Circumference x 0.31831
Circumference of Circle	= $D \times 3.1416$
Area of Circle	= $R^2 \times 3.1416$
Cutting Time in Minutes [Mill]	= $L \div IPM$
Cutting Time in Seconds [Lathe]	= $\frac{\text{Distance to go} \times 60 \text{ sec}}{IPR \times RPM}$

Amada G M Codes

AW Chickering



Amada G M Codes:

Code of Federal Regulations ,1974 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries **Code of Law, Practice and Forms, for Justices' and Other Inferior Courts in the Western States** Curtis Hillyer,1925 **Canadian Drug Identification Code** ,1992 **Lemon-Aid New Cars and Trucks 2012** Phil Edmonston,2011-12-03 Lemon Aid guides steer the confused and anxious buyer through the economic meltdown unlike any other car and truck books on the market Phil Edmonston Canada s automotive Dr Phil pulls no punches He says there s never been a better time to buy a new car or truck thanks to a stronger Canadian dollar and an auto industry offering reduced prices more cash rebates low financing rates bargain leases and free auto maintenance programs In this all new guide he says Audis are beautiful to behold but hell to own biodegradable transmissions rodent snack wiring and mind boggling depreciation Many 2011 12 automobiles have chin to chest head restraints blinding dash reflections and dash gauges that can t be seen in sunlight not to mention painful wind tunnel roar if the rear windows are opened while underway Ethanol and hybrid fuel saving claims have more in common with Harry Potter than the Society of Automotive Engineers GM s 2012 Volt electric car is a mixture of hype and hypocrisy from the car company that killed its own electric car more than a decade ago You can save 2 000 by cutting freight fees and administrative charges Diesel annual urea fill up scams can cost you 300 including an 80 handling charge for 25 worth of urea Lemon Aid s 2011 12 Endangered Species List the Chinese Volvo the Indian Jaguar and Land Rover the Mercedes Benz Smart Car Mitsubishi and Suzuki **National five digit zip code and post office directory** United States Postal Service,United States Postal Service. Retail Operations Division,United States Postal Service. Address Information Systems Division,United States Postal Service. Office of Address Information Systems,United States Postal Service. Customer and Automation Services Dept,United States Postal Service. Customer Service Support,United States Postal Service. Address Management,United States Postal Service. National Customer Support Center,1994 **Telephone Directory** United States. Navy. Electronics Laboratory,1946 **Notes on the California Reports, Showing the Present Value as Authority of the Decisions of the Supreme Court of California, as Determined Through the Citations in Subsequent Decisions of this Court, the Courts of Last Resort of Sister States, and of the Federal Courts ... Embracing Vols. 1-[120] California Reports** California. Supreme Court,1905 **Armada Telephone Directories** ,1975 **The Oxford Handbook of Gangs and Society** David C. Pyrooz,James Densley,John Leverso,2024 The Oxford Handbook of Gangs and Society is the premier reference book on gangs for practitioners policymakers students and scholars This carefully curated volume contains 43 chapters written by the leading experts in the field who advance a central theme of looking back moving forward by providing state of the art reviews of the literature they created shaped and re defined This international interdisciplinary collective of authors provides readers with a rare tour of the field in its entirety expertly navigating thorny debates and the at times contentious history of gang research while simultaneously synthesizing

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