

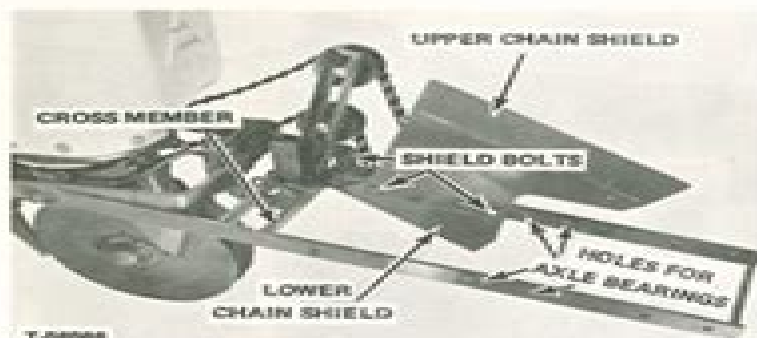


FIGURE 3

DRIVE CHAIN SHIELD INSTALLATION - (Figure 3)

Attach unit to a tool bar or other devices which can support the unit in a stable upright position. Remove the rear axle and axle bearings from the unit frame.

1. Bolt the lower chain shield to the rear side of the rear frame cross member.
2. The upper chain shield is mounted inside of the lower shield with both shields being attached to the side frame with the same bolts. (Figure 3)

NOTE: If the unit is to be equipped with either the Granular Herbicide or Insecticide attach, the upper chain shield should not be installed. The hopper supports for these units will take the place of the upper chain shield.

DRIVE WHEEL INSTALLATION - (Figures 3 and 4)

1. Remove the cotter pin, flat washer, and bearing from the left hand end of the axle.
2. Remove the bolts from the wheel assembly and bolt to the left hand side of the axle hub.

NOTE: All wheels equipped with rubber tires has a filler disc on each side of the wheel. These discs are held in place by the four hub bolts.

3. Reassemble the left hand bearing on the axle with the zerk fitting next to the wheel, followed by the flat washer and cotter pin.
4. Bolt the bearing to the inside of the side members of the rear frame. (Figure 3)

NOTE: The end play of the axle is controlled by positioning the set collar next to the right hand bearing. Axle should have a free rolling fit with no end play.

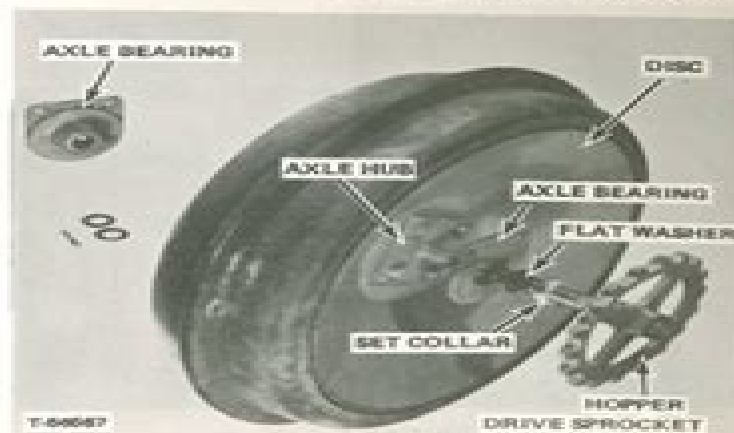


FIGURE 4

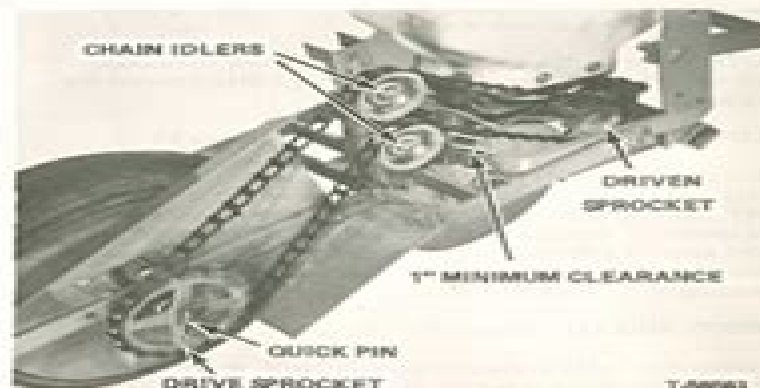


FIGURE 5

5. Check alignment of drive wheel with seed opener. Flat washers can be used between the left hand bearing and cotter pin to obtain alignment.

DRIVE CHAIN INSTALLATION - (Figure 5)

Slip the drive chain over the hopper sprocket and axle drive sprocket with the chain resting on top of both idlers. The chain should be installed so the hook portion of the link is as shown in Figure 5.

Both idlers can be used to control chain tension, but the lower idler must always be positioned high enough to prevent drive chain interfering with the unit frame. A minimum clearance of 1 inch must be maintained between the chain and the unit frame. (See Figure 5).

Allis Chalmers 70 Series Planter Manual

Julia Schneider



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