

Alternator Installation Manual: Step-by-Step Guide with Torque Specifications



Replacing a defective installation causes the charging system requires preventing mounting failures or electrical issues.

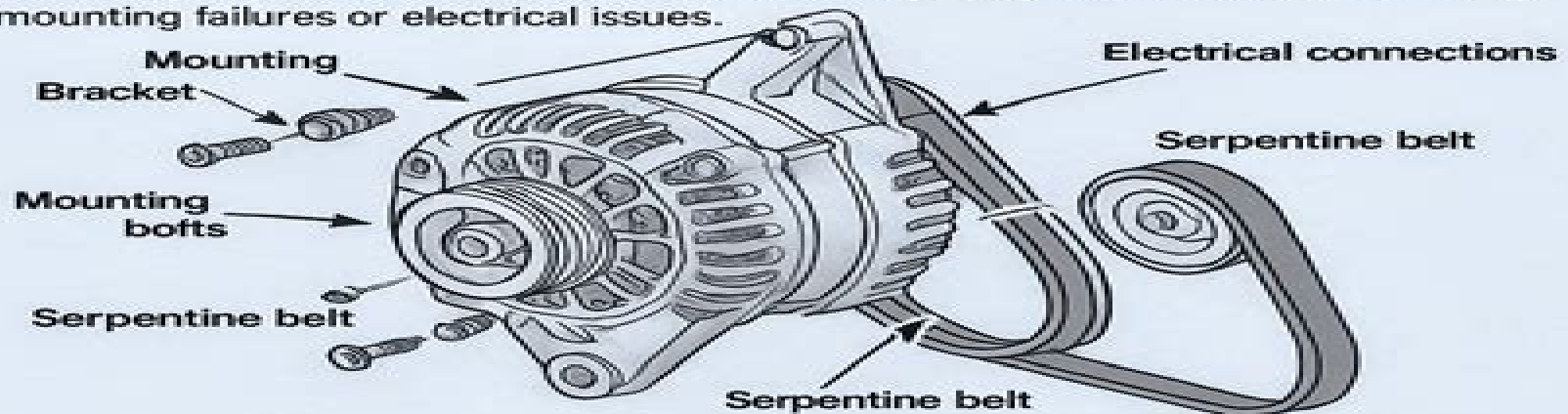


Figure 1: installation diagram showing alternator mounting steps, electrical connections, and serpentine belt routing.

1. Tools Required

- Socket set and ratchet
- Combination wrench
- Torque wrench
- Safety glasses

2. Safety Reminders

- Disconnect the negative battery terminal before starting.
- Avoid level surface, wheel chocks and parking brake on a level surf.

3. Step-by-Step Installation

1. Remove complete alternator/ mounters; including, him covers.

4. Torque Specifications

Torque alternator mounting bolts to 35–50 Nm (25–37 lb–ft), as per manufacturer's manual–5en (7–11) lb–ft).

3. Step-by-Step Installation

1. Remove any components blocking alternator (air intake ducts, engine-covers etc.)
2. Slack the serpentine belt by rotating the tensioner using appropriate socket, then slip belt off alternator pulley.
3. Disconnect electrical connections:
 - main B+ cable to the battery and the smaller-terminal for the regulator,
4. Unscrew the mounting bolts and remove alternator from its bracket.
5. Position new alternator, hand-tighten bolts, torque them according to specifications.
6. Reconnect electrical connections and reinstall serpentine belt over pulley following diagram.

5. Testing and Verification

1. Reconnect battery, start at engine, check alternator charge voltage (15.8–

Alternator Installation Manual

JE Gale



Alternator Installation Manual:

Technical Manual, Unit Maintenance ,1990 *Technical Manual* United States Department of the Army, **Operators and Organizational Maintenance Manual Including Repair Parts and Special Tools List for Semitrailer, Tank, 5,000 Gallon, Bulk Haul, Self Load/unload M967 (NSN2330-01-050-5632); Semitrailer, Tank, 5,000 Gallon, Fuel Dispensing, Automotive M969 (NSN2330-01-050-5634); Semitrailer, Tank, 5,000 Gallon, Fuel Dispensing, Under Overwing Aircraft M970 (NSN2330-01-050-5635).** ,1988 Manuals Combined: M998 Army HMMWV HUMMER HUMVEE Repair Operator Parts Technical Publication , Over 12 000 total pages Just a SAMPLE of included public domain U S Army Marine Corps USMC and Air Force Technical Manuals TECHNICAL MANUAL TRUCK UTILITY CARGO TROOP CARRIER 1 1 4 TON 4X4 M998 1090 pages TECHNICAL MANUAL ENGINE DIESEL DDA MODEL 6 2 LITER 266 pages HAND RECEIPT TRUCK UTILITY CARGO TROOP CARRIER 1 1 4 TON 4X4 20 pages OPERATOR S MANUAL TRUCK UTILITY CARGO TROOP CARRIER 1 1 4 TON 4X4 M998 403 pages TECHNICAL MANUAL ENGINE DIESEL DDA MODEL 6 2 LITER 133 pages TECHNICAL MANUAL TRANSPORTABILITY GUIDANCE M998 SERIES 44 pages TECHNICAL MANUAL UNIT MAINTENANCE M998 M1038 M966 M1045 M1046 M1025 M1026 M1043 M1043A2 M1045A1 M966A1 M1097A2 M1038A1 M998A1 M1043A1 M1044 M1044A1 M996A1 1151 pages TECHNICAL MANUAL Volume No 1 883 pages TECHNICAL MANUAL Volume No 2 944 pages TECHNICAL MANUAL ELECTRIC ENVIRONMENTAL SYSTEM 353 pages TECHNICAL MANUAL TRAILER CARGO 2040 POUNDS 2 WHEEL M1101 319 pages TECHNICAL MANUAL VOLUME NO 2 969 pages TECHNICAL MANUAL VOLUME NO 1 908 pages OPERATOR S MANUAL TRUCK UTILITY SHELTER CARRIER 4X4 M1 113 286 pages TECHNICAL MANUAL TRUCK UTILITY 5250 SHELTER CARRIER 4X4 M1 113 Volume No 2 1276 pages TECHNICAL MANUAL TRUCK UTILITY 5250 SHELTER CARRIER 4X4 M1 113 Volume No 1 1206 pages TECHNICAL MANUAL 4X4 M1 113 879 pages LUBRICATION ORDER 1 1 4 TON 4X4 M998 M1038 M966 M1036 M1045 M1046 M1025 M1026 M1043 M1044 M1037 M1042 M996 M997 M1035 14 pages *Organizational maintenance manual* ,1982 *Technical Manual* United States. War Department,1945 , **Organizational Maintenance Manual for Truck, Cargo, 5-ton, 8x8, M656 W/winch (FSN 2320-999-8481); Truck, Cargo, 5-ton, 8x8, M656 W/o Winch (FSN 2320-903-0883); Truck, Tractor, 5-ton, 8x8, XM757 W/winch (FSN 2320-937-1846); Truck, Tractor ... Truck, Van, Expansible** ,1990 *Operator's, organizational, direct support, and general support maintenance manual (including repair parts and special tools list) for truck, firefighting, dry chemical AFFF, NSN 4210-00-484-5729* ,1989 *Operator's, organizational, direct support and general support maintenance manual (including repair parts and special tools lists)* ,1985

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