

XR-Aluma-Pro™ Lite

Gooseneck-Style Push-Pull Gun

MIG Gun for Aluminum Welding



Quick Specs

Industrial Applications

Emergency vehicles
Recreational boats and vehicles
Utility trailers
Sign manufacturers
Tool boxes
Fabrication

Processes

MIG (GMAW)
Pulsed MIG (GMAW-P)
with pulsing power source

Wire Types

Aluminum
Stainless steel
Cored (gas-shielded)

Net Weight (Gun Only)

2.0 lb. (0.9 kg)

Lightweight gooseneck-style gun features rear trigger that allows access to hard-to-reach welds.

The 175-amp XR-Aluma-Pro Lite is a **compact, lightweight, air-cooled push-pull gun** with a 25-foot (7.6 m) cable. It allows operators to easily access hard-to-reach welds, reducing hand and welder fatigue.

Aluminum-series-specific tension settings ensure smooth wire feeding performance with 4000 or 5000 series aluminum wires.

3-3/4 turn potentiometer provides better resolution when selecting the right wire speed for the job. The recessed WFS (wire feed speed) control offers durability, yet is easy to use while wearing welding gloves.

Trigger mounted at the back of the gun allows operator to easily access hard-to-reach weldments.

Replaceable feed cable liner is designed to provide consistent arc performance. It also reduces parts cost and service time by allowing a simple means of removing and replacing liner and not the complete feed cable.

Easy access to drive assembly and removable head tube reduces service time. Pressure release lever allows drive rolls to be held open for wire changeover.



The XR-Aluma-Pro™ Lite is designed to be used with **Milleratic™ 255, Multimatic™ 255 and Milleratic™ 355** power sources or **XR-AlumaFeed™** Seltcase® feeder as part of a push-pull system.

Integrated with standard Bernard® rotatable head tube to allow better access into tight spots. Numerous optional Bernard head tubes are available in many sizes and lengths, for custom applications and to improve operator comfort. Optional head tubes require optional long head tube liners. Order optional head tube liners from the Standard Replacement Consumables section (see page 2).

Centerline™ consumables provide superior gas coverage and arc performance. **Also compatible with Miller FasTip™ consumables.** Order gas diffuser, contact tip and nozzle from Standard Centerline Consumables section (see page 2) or Optional FasTip Consumables section (see page 3).



Guns are warranted for one year, parts and labor.



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Aluma Lite Service Manual

Ying-Ying Zheng

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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