

G-code Sample

```
M190    S60                ; wait for bed temp
M109    S215               ; wait for extruder temp
G29                        ; mesh bed leveling
G1       X10 Y-3.0 Z0.5 F6000.0
G92      E0.0
G1       X60.0 E9.0 F1000.0    ; intro line
G1       X100.0 E12.5 F1000.0 ; intro line
G92      E0.0
```



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Surplus Record



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