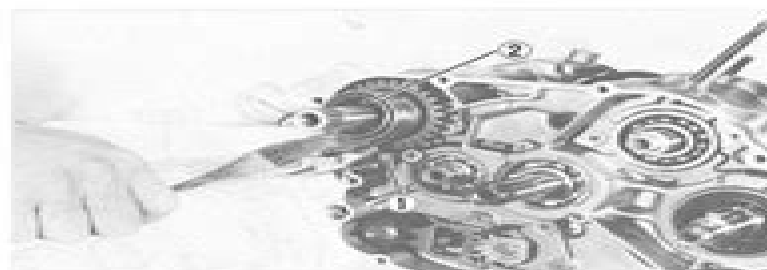
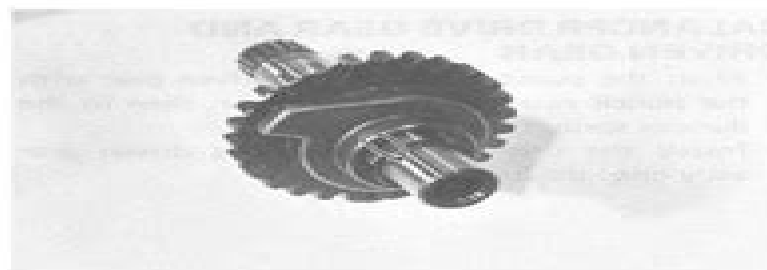


- When fitting the kick starter, be sure to align the punched marks.

- Apply Thread Lock Super "1322" to the kick starter stopper bolt when installing the stopper and guide.

99000-32030	Thread Lock "1303" (For U.S. model)
99000-32110	Thread Lock "1322" (For other models)

- Fit spring and washer. Then, insert the kick starter shaft into crankcase. Engage pawl of kick starter on starter guide.
- When fitting kick return spring, fit part ② of return spring into hole of kick shaft, turn it 1/2 a turn, clockwise with pliers and hook part ① of return spring onto crankcase. Then, fit spring guide.



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**Suzuki Jidōsha Kōgyō Kabushiki
Kaisha. Motorcycle Technical Service
Department**



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