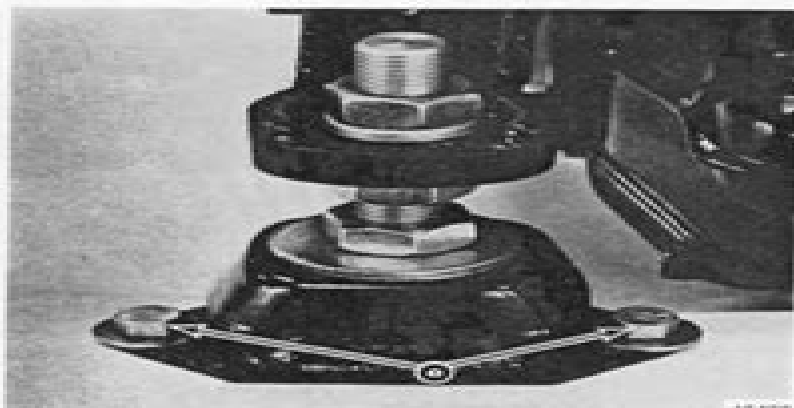




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a - Mounting Bolts

Figure 4. Rear Mounts

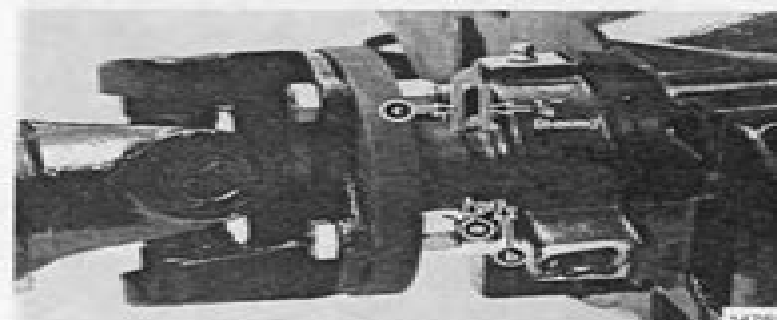
INSTALLATION

NOTICE

If engine mounts or drive shaft have been changed, refer to "Alignment" before starting installation.

1. Lift engine with an overhead hoist, using suitable sling and lifting eyes on engine.
2. Set engine on stringers.
3. Connect drive shaft to output flange. Torque screws and nuts to specifications.
4. Relieve hoist tension from engine; then slide engine fore or aft as needed to obtain a $\frac{1}{4}$ " (6mm) between flange shoulder and extension shaft housing bearing. (Figure 1)

IMPORTANT: Failure to properly position output shaft flange (as described following) may result in bearing damage.



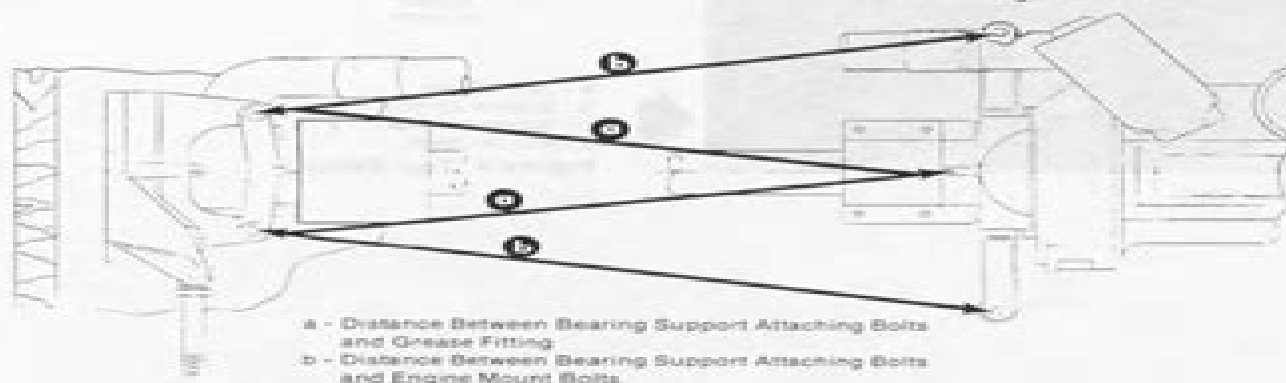
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a - Flange Shoulder

b - Bearing

c - $\frac{1}{4}$ " (6mm)

Figure 1. Distance Between Output Shaft Shoulder and Bearing



- a - Distance Between Bearing Support Attaching Bolts and Grease Fitting
b - Distance Between Bearing Support Attaching Bolts and Engine Mount Bolts

Figure 2. Engine Alignment

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Table of Contents 1986 Mercruiser 140 Service Manual

1. Understanding the eBook 1986 Mercruiser 140 Service Manual
 - The Rise of Digital Reading 1986 Mercruiser 140 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1986 Mercruiser 140 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1986 Mercruiser 140 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1986 Mercruiser 140 Service Manual
 - Personalized Recommendations
 - 1986 Mercruiser 140 Service Manual User Reviews and Ratings

- 1986 Mercruiser 140 Service Manual and Bestseller Lists
- 5. Accessing 1986 Mercruiser 140 Service Manual Free and Paid eBooks
 - 1986 Mercruiser 140 Service Manual Public Domain eBooks
 - 1986 Mercruiser 140 Service Manual eBook Subscription Services
 - 1986 Mercruiser 140 Service Manual Budget-Friendly Options
- 6. Navigating 1986 Mercruiser 140 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1986 Mercruiser 140 Service Manual Compatibility with Devices
 - 1986 Mercruiser 140 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1986 Mercruiser 140 Service Manual
 - Highlighting and Note-Taking 1986 Mercruiser 140 Service Manual
 - Interactive Elements 1986 Mercruiser 140 Service Manual
- 8. Staying Engaged with 1986 Mercruiser 140 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1986 Mercruiser 140 Service Manual
- 9. Balancing eBooks and Physical Books 1986 Mercruiser 140 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1986 Mercruiser 140 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1986 Mercruiser 140 Service Manual
 - Setting Reading Goals 1986 Mercruiser 140 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1986 Mercruiser 140 Service Manual
 - Fact-Checking eBook Content of 1986 Mercruiser 140 Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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