

NOTE

Standard and ABS bearings require different collets. Choose the appropriate one to remove the bearing.

- **Non-ABS models:** Use COLLET (Part No. HD-44060-10A).
 - **ABS models:** Use COLLET (Part No. HD-44060-11A).
5. Place steel ball inside collet and install collet at end of forcing screw.
 6. Insert collet into bearing. Hold forcing screw (1) and turn hex on collet (6) until lip makes firm contact with inside edge of bearing.
 7. See [Figure 2-33](#). Turn hex nut (2) until bearing is free. Discard bearing.
 8. See [Figure 2-34](#). Remove spacer sleeve (6) from hub.
 9. Repeat steps to remove remaining bearing from opposite side of wheel.

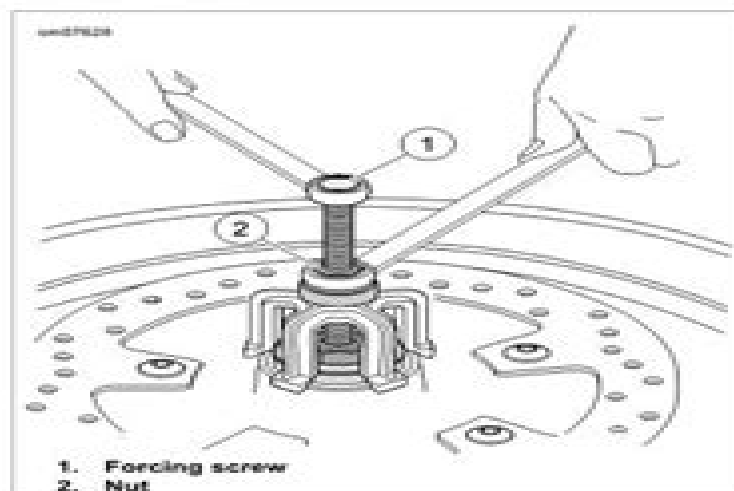


Figure 2-33. Removing Bearing

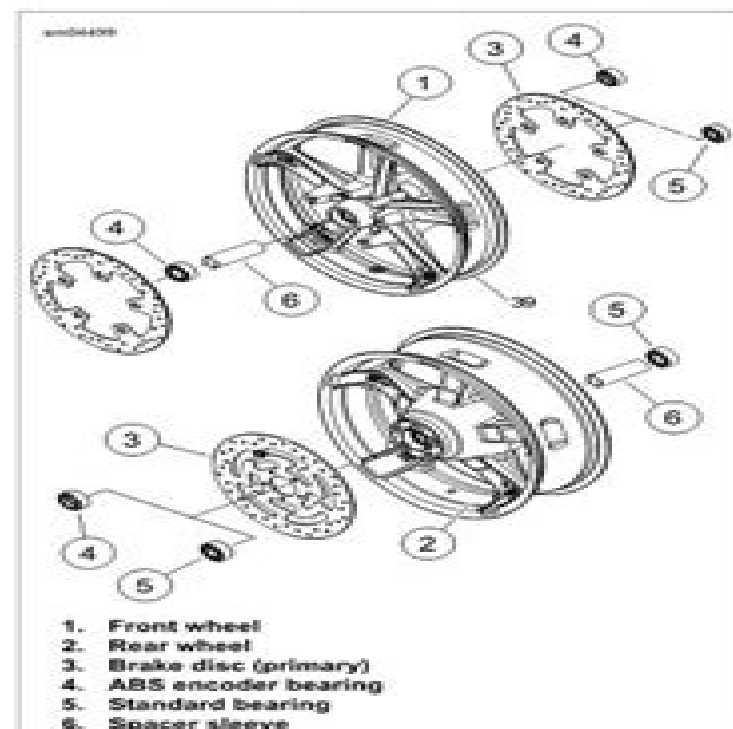


Figure 2-34. Wheel Bearing Assemblies

INSTALLATION

PART NUMBER	TOOL NAME
HD-44060C	WHEEL BEARING REMOVER/INSTALLER

NOTES

- Keep ABS encoder bearings away from magnetic fields (such as magnetic parts trays, magnetic base dial indicators, alternator rotors, etc.) or damage will occur.
 - Always replace both bearings as a complete set.
1. See [Figure 2-35](#). Sparingly apply graphite lubricant to threads of threaded rod (1) of WHEEL BEARING REMOVER/INSTALLER (Part No. HD-44060C).

NOTE

Install the primary (front: left; rear: right) brake disc side bearing first. ABS equipped motorcycles use a special encoder bearing (greenish tan in color) on the primary brake disc side and a standard bearing (black) on the opposite side.

2. Install support plate (2) onto rod (1) and slide rod through hub from the side opposite the primary brake side.

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H Kauffman



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