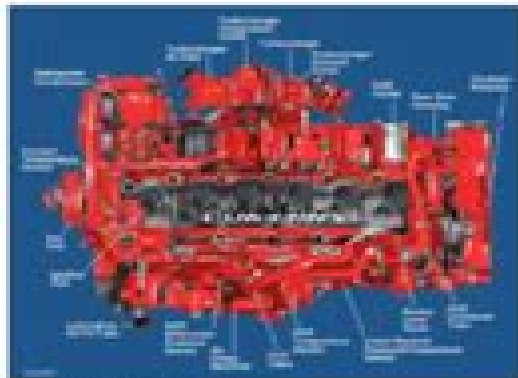


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100

Abstract

[illegible]

WARNING: Improper use or maintenance of this equipment is a serious safety hazard. Improper use or maintenance of this equipment may result in personal injury or death. Safety-related items are listed below.

- [illegible]

- [illegible]

100

1. Repair or [replace](#) [damaged](#) [components](#) if damaged.
2. Support increasing value of [your](#) [company](#) over useful lifetime.

100

NOTE: Turn OFF engine and let 5 minutes cool down before performing the test.

- [illegible]

Abstract

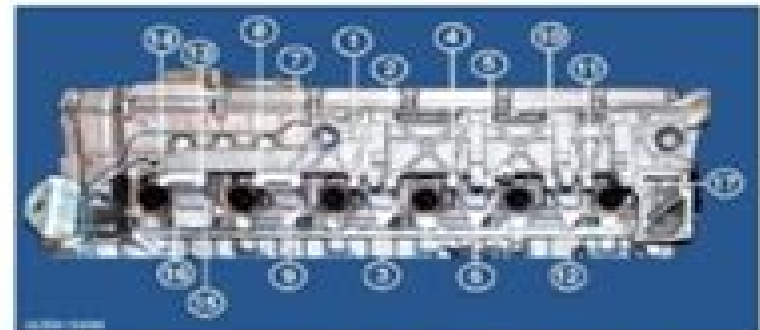


Fig. 10. ECE Center Wave Magnitude Available With Different Sequences

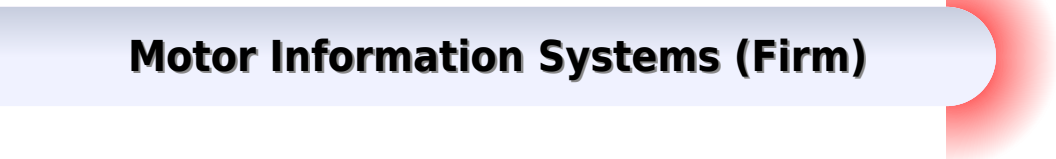
NOTE: Lubricate connecting tubes with clean oil. Without lubrication tubes will not be fully installed or rubber can be cut.

1. Two FHEM water manifold assembly gaskets must be installed.
2. EGR cooler water manifold assembly must be installed on cylinder head.
3. Install connecting bolts into EGR cooler water manifold assembly. Tighten to [21 Nm \(16 x 100 Nm\)](#) in sequence. [Torque W01, 04](#).



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Motor Information Systems (Firm)



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Ultra-low Emission Natural Gas 12-liter Engine for On-road Heavy-duty Vehicles Ben Zwissler, Stephen Ptucha, Cummins Westport, Inc, South Coast Air Quality Management District (Calif.), 2019 *Heavy Truck Repair Manual* Motor Information Systems (Firm), 2014 **Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools Lists)**, 1991 **Motor Heavy Truck Repair Manual**, 2008 **Freightliner Service Manual** Freightliner Corporation, 1968 *Operator's, organizational, direct support and general support maintenance manual (including repair parts and special tools lists)*, 1985 Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List), 1983 *Truck Unit Repair Manual*, 1978 *Ford Super Duty Pick-ups and Excursion Automotive Repair Manual* Larry Warren, John Harold Haynes, 2002 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair along with aspects of your car such as cooling and heating air conditioning fuel and exhaust emissions control ignition brakes suspension and steering electrical systems wiring diagrams *Heavy Truck Repair Manual*, 2020

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