

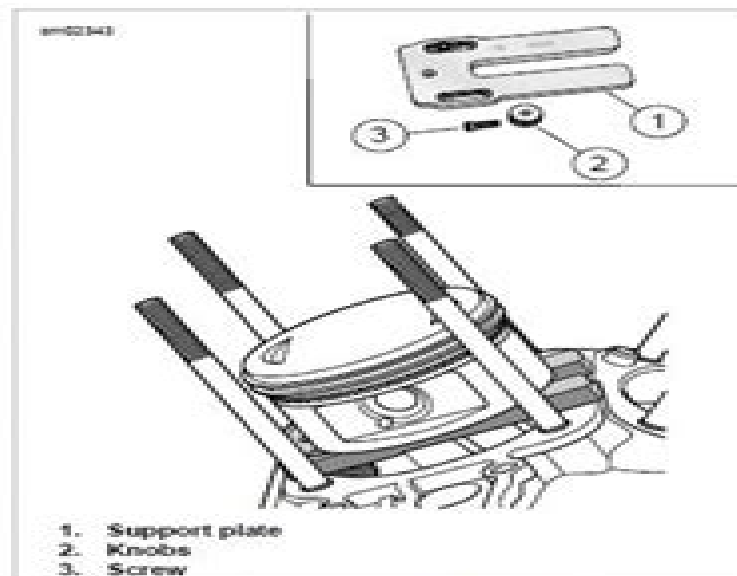


Figure 3-35. Piston Support Plate

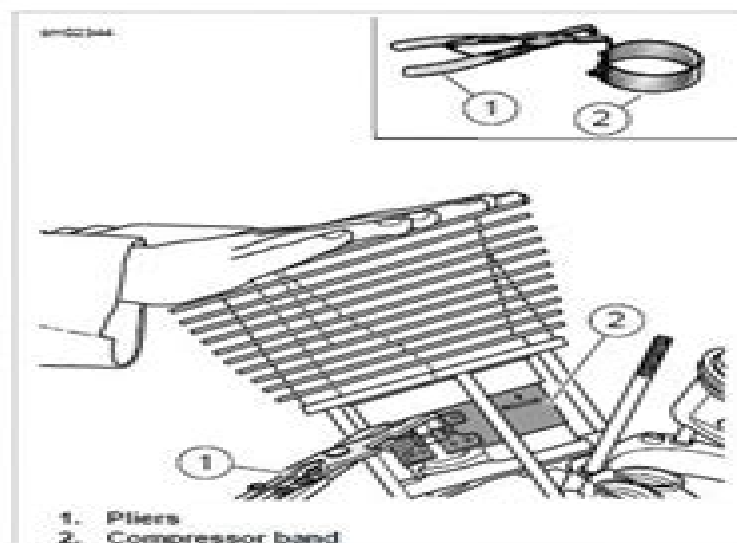


Figure 3-36. Piston Ring Compressor



Figure 3-37. Install Threaded Cylinders to Studs

CYLINDER HEAD

1. See [Figure 3-38](#). With the part number topside, place the head gasket over the two dowel pins in the upper flange of the cylinder.
2. Note that the word "Front" or "Rear" is cast into the top of the cylinder head to ensure proper installation. With the indent in the cooling fins facing the right side of the engine, gently slide cylinder head over the two cylinder flange dowel pins. Lower the cylinder head at an angle that closely approximates the angle of the crankcase to avoid damage to machined surfaces or the dowel pins.

NOTE

Thoroughly clean and lubricate the threads of the cylinder head bolts before installation. Friction caused by dirt and grime will result in a false torque indication.

3. Lightly coat the threads and bottom face of the cylinder head bolts in clean H-D 20W/50 engine oil. Wipe off any excess oil.
4. See [Figure 3-39](#). Loosely install the cylinder head bolts onto the cylinder studs. Place two short bolts on the left side of the engine and two long bolts on the right.

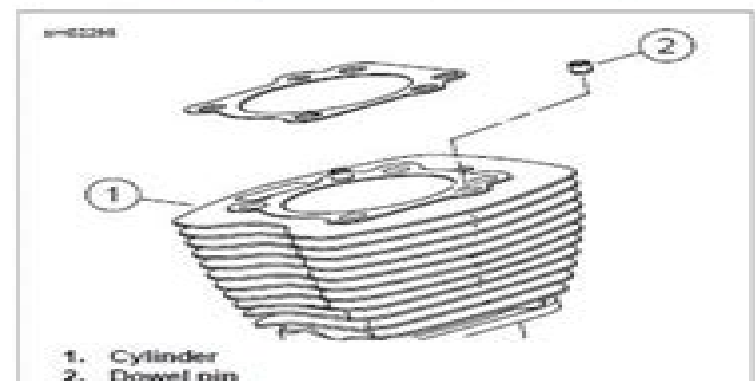


Figure 3-38. Cylinder Dowel Pins

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