

the studs to loosen them in the spindle. Do not loosen the studs in the spindle with tool pressure only.

8. Remove the stud nuts and the spindle from both studs.

#### FRONT WHEEL SPINDLE INSTALLATION

1. Position the spindle on both ball joint studs and install both stud nuts.

2. Torque the upper stud nut to 60-80 foot-pounds and the lower stud nut to 70-90 foot-pounds. Continue to tighten both nuts until the cotter pin holes and slots line up. Install new cotter pins.

3. Connect the spindle connecting rod end to the spindle arm.

4. Install the brake carrier plate on the spindle, and torque the brake shoe anchor pin bolts to 80-100 foot-pounds. Torque the lower bolts to 25-29 foot-pounds.

5. Install the wheel and drum, and adjust the wheel bearing.

6. Check and, if necessary, adjust caster, camber, and toe-in.

#### STABILIZER REMOVAL

1. Raise the car high enough to provide working space, and place supports under both front wheels.

2. Disconnect the stabilizer from both lower arms (Fig. 13). Disconnect both stabilizer retainers, and remove

the front cross member guard. Remove the stabilizer.

#### STABILIZER INSTALLATION

1. Coat the necessary parts of the stabilizer with RuGLYDE or a comparable lubricant, and slide new insulators onto the stabilizer.

2. Connect the insulator retainers, and connect the stabilizer to both suspension arms. Torque the cap screws to 12-15 foot-pounds, and the nut for the special  $\frac{5}{16}$ -inch bolt to 12-15 foot-pounds.

3. Install the front cross member guard.

4. Remove the supports and lower the car.

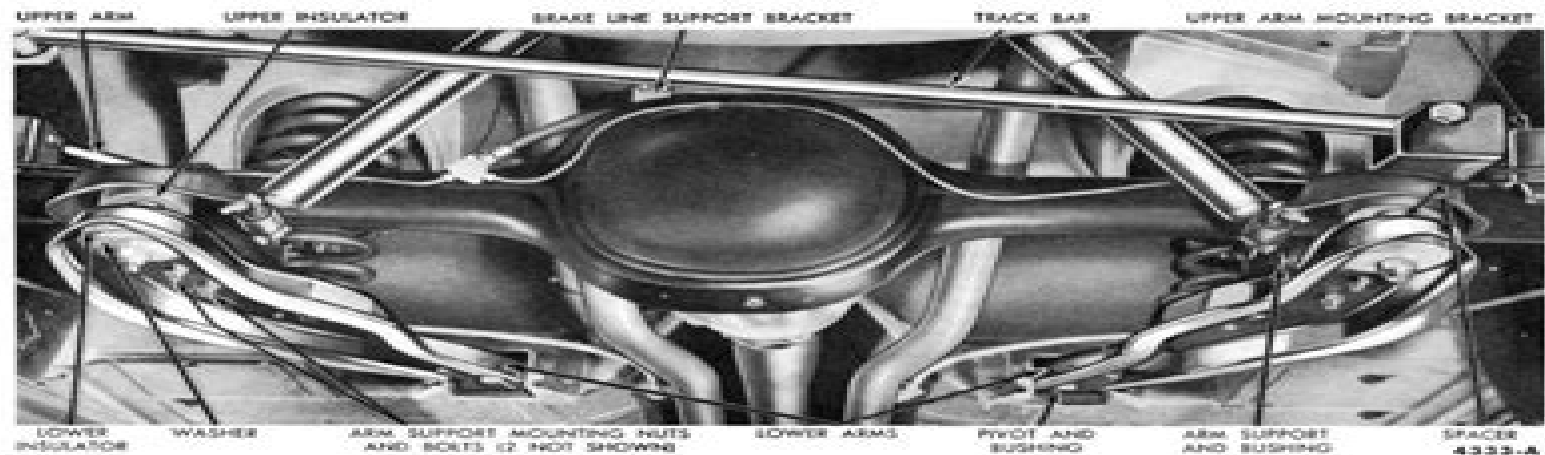


FIG. 14—Rear Suspension

### 3 REAR SUSPENSION REPAIR

For necessary hoisting and jacking procedures, see Part 4.

#### TRACK BAR AND/OR BUSHING REPLACEMENT

1. Raise the car to provide working room.

2. Remove the nut and the bolt from each end of the track bar (Fig. 14), and remove the bar.

3. Remove the bushings if they are to be replaced.

4. Install new bushings. Apply RuGLYDE or a similar lubricant,

and use the tool shown in Fig. 18 to press in the bushings.

5. Position the track bar in the mounting brackets. It may be necessary to raise or lower the axle assembly to line up the bushings with the bolt holes.

6. Torque the track bar mounting bolts to 80-100 foot-pounds.

#### REAR SUSPENSION LOWER ARM AND/OR BUSHING REPLACEMENT

1. Raise the car to provide working room, and install supports under

the rear cross member (Fig. 15). If a twin-post hoist is used there must be at least 4  $\frac{1}{4}$  inches clearance between the hoist fork and the suspension arm horizontal mounting bolt head.

2. Remove the rear wheels and tires.

3. Disconnect the drive shaft rear U-joint.

4. Disconnect both shock absorber lower mounting brackets, and disconnect the brake fluid line bracket.

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### **Table of Contents 20ford Thunderbird Shop Manual**

1. Understanding the eBook 20ford Thunderbird Shop Manual
  - The Rise of Digital Reading 20ford Thunderbird Shop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 20ford Thunderbird Shop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 20ford Thunderbird Shop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 20ford Thunderbird Shop Manual
  - Personalized Recommendations
  - 20ford Thunderbird Shop Manual User Reviews and Ratings
  - 20ford Thunderbird Shop Manual and Bestseller Lists

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    - 20ford Thunderbird Shop Manual eBook Subscription Services
    - 20ford Thunderbird Shop Manual Budget-Friendly Options
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    - 20ford Thunderbird Shop Manual Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of 20ford Thunderbird Shop Manual
    - Highlighting and Note-Taking 20ford Thunderbird Shop Manual
    - Interactive Elements 20ford Thunderbird Shop Manual
  8. Staying Engaged with 20ford Thunderbird Shop Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers 20ford Thunderbird Shop Manual
  9. Balancing eBooks and Physical Books 20ford Thunderbird Shop Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection 20ford Thunderbird Shop Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine 20ford Thunderbird Shop Manual
    - Setting Reading Goals 20ford Thunderbird Shop Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of 20ford Thunderbird Shop Manual
    - Fact-Checking eBook Content of 20ford Thunderbird Shop Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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